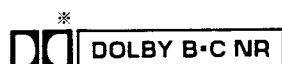


Service Manual

DIGITAL
DCC
COMPACT CASSETTE

Digital Compact Cassette Deck

RS-DC8

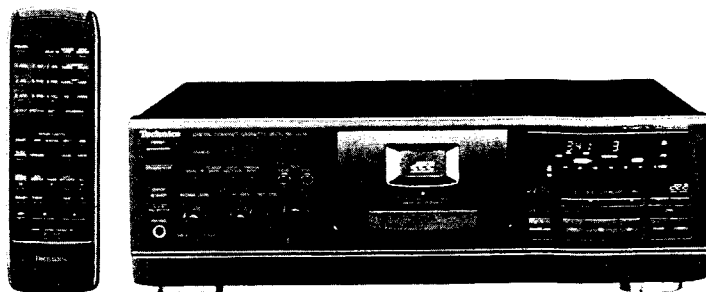


Colour

(K) ... Black Type

Area

Suffix for Model No.	Area	Colour
(E)	Europe.	(K)
(EB)	Great Britain.	
(EG)	Germany and Italy	



*Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation. "Dolby" and the double-D symbol are trade marks of Dolby Laboratories Licensing Corporation.

AR1D MECHANISM SERIES

SPECIFICATIONS

■ Digital Recording/Playback

Tape recording system Stationary head type DCC
Sampling frequencies 44.1 kHz
(Analog input recording)
(Playback/Digital input recording)

48 kHz, 44.1 kHz, 32 kHz
(selected automatically)

No. of quantizing bits 16-bit linear

Audio coding system PASC

No. of channels 2-channel (stereo)

Frequency response
(44.1 kHz sampling frequency) 10 Hz–20 kHz (± 0.2 dB)
(48 kHz sampling frequency) 10 Hz–22 kHz (± 0.2 dB)
(32 kHz sampling frequency) 10 Hz–14.5 kHz (± 0.2 dB)

Total harmonic distortion
(Playback) 0.007% or less (1 kHz, 0 dB)
(Recording/playback) 0.009% or less (1 kHz, 0 dB)

Dynamic range
(Playback) 95 dB or more (A-weighted)
(Recording/playback) 90 dB or more (A-weighted)

S/N
(Playback) 95 dB or more (A-weighted)
(Recording/playback) 90 dB or more (A-weighted)

Channel separation
(Playback) 95 dB or more (1 kHz)
(Recording/playback) 80 dB or more (1 kHz)

Wow and flutter Below measurable limit

■ Analog Cassette Tape Playback

Deck system Analog compact cassette
Track system 4-track, 2-channel (Stereo)

Frequency response (Dolby NR off)
Normal 30 Hz–15 kHz (DIN)
CrO₂ 30 Hz–16 kHz (DIN)
Metal 30 Hz–17 kHz (DIN)

S/N
(Signal level = 250 nwb/m, CrO₂ type tape)
NR off 56 dB (A-weighted)
Dolby B NR on 65 dB (CCIR)
Dolby C NR on 74 dB (CCIR)
Wow and flutter 0.08% (WRMS)
 $\pm 0.2\%$ (DIN)

■ Terminals

Analog input
Input sensitivity 100 mV
Input impedance 47 k Ω

Analog output (fixed)
Output level 500 mV (DCC -12 dB)
Maximum output level 2 V (DCC 0 dB)
Output impedance 1 k Ω

Headphones output
Maximum level 30 mW + 30 mW
(32 Ω load)

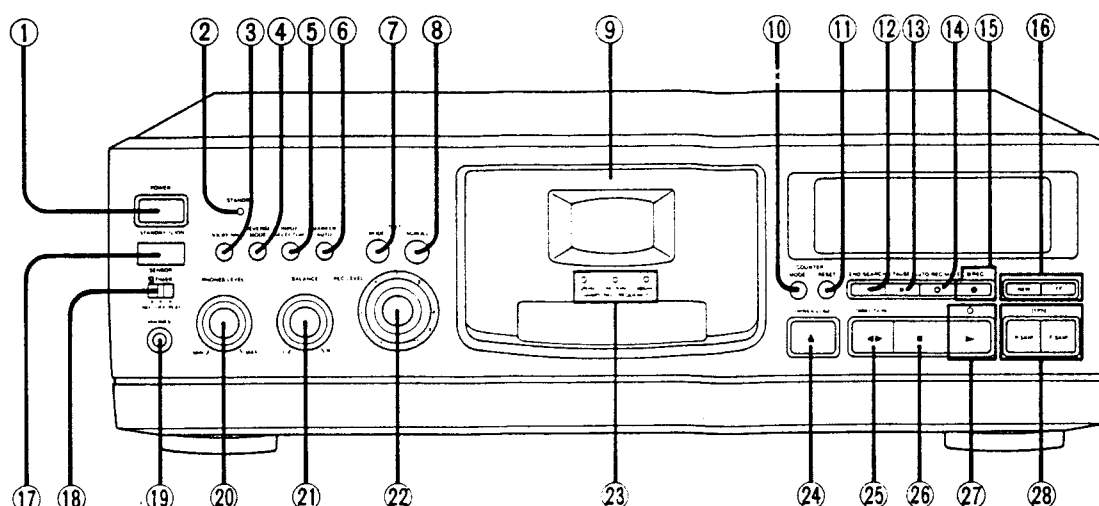
Load impedance range 8–600 Ω

Digital input Optical 2 input
(with select SW)

Digital output Optical

Technics

FRONT PANEL CONTROLS



No.	Name	Ref. page
①	Power “STANDBY  /ON” switch (POWER, STANDBY  /ON)	7
	Press to switch the unit from on to standby mode or vice versa. In standby mode, the unit is still consuming a small amount of power.	
②	“STANDBY” indicator (STANDBY)	—
	When the unit is connected to the AC mains supply, this indicator lights up in standby mode and goes out when the unit is turned on.	
③	Dolby noise-reduction button (DOLBY NR)	8
④	Reverse-mode selection button (REVERSE MODE)	7
⑤	Recording input selection button (INPUT SELECTOR)	13
⑥	Automatic marker writing button (MARKER AUTO)	13
⑦	Text mode selection button (TEXT MODE)	10
⑧	Text scroll button (TEXT SCROLL)	10
⑨	Cassette holder	7
⑩	Counter mode selection button (COUNTER MODE)	11
⑪	Counter reset button (COUNTER RESET)	11
⑫	End search button (END SEARCH)	15

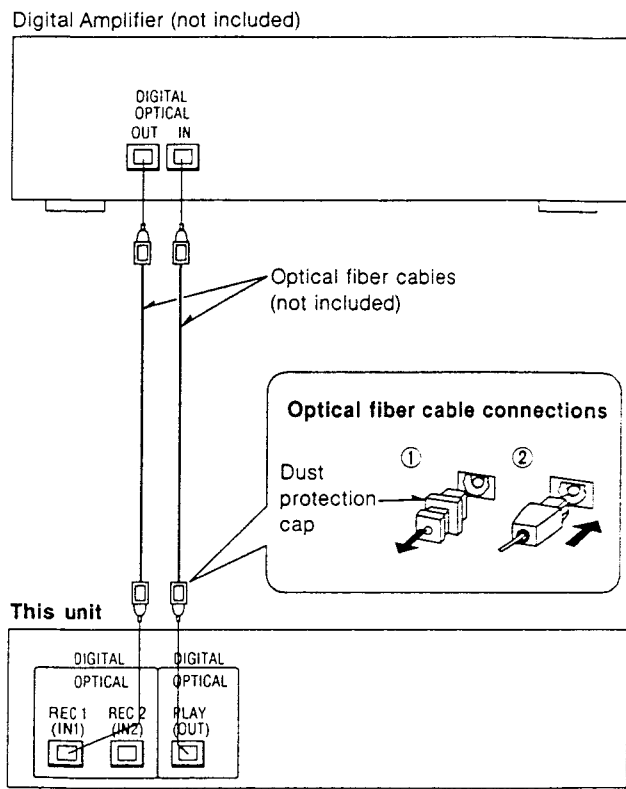
No.	Name	Ref. page
⑬	Pause button (II PAUSE)	7, 14
⑭	Automatic-record-muting button (● AUTO REC MUTE)	16
⑮	Record button/indicator (● REC)	13
⑯	Rewind/fast-forward buttons (REW/FF)	9
⑰	Remote control signal sensor (SENSOR)	—
⑱	Timer switch (TIMER)	25
⑲	Headphones jack (PHONES)	9
⑳	Headphone level adjustment control (PHONES LEVEL)	9
㉑	Recording-balance control (BALANCE)	15
㉒	Recording-level control (REC LEVEL)	15
㉓	Sampling frequency indicators (SAMPLING FREQUENCY)	16
㉔	Open/close button (▲ OPEN/CLOSE)	7
㉕	Tape side selection button (◀▶ DIRECTION)	9
㉖	Stop button (■)	7, 14
㉗	Playback button/indicator (▶)	7, 13
㉘	Skip/TPS buttons (TPS/R.SKIP/F.SKIP)	11

■ CONNECTIONS

- Before connecting any components to the deck, make sure that they are all turned OFF.
- See the Operating Instructions of each component for detailed connection information.

Connecting the deck to an amplifier with digital optical terminals

(Digital Connection)



Note on connection using an optical fiber cable

For this connection, you can use the same type of optical fiber cable that you have used for your digital amplifier or CD player.

Note

- Never force the optical fiber cables to bend excessively.
- Store the dust protection cap securely, and replace it whenever cables are not connected to the terminals.

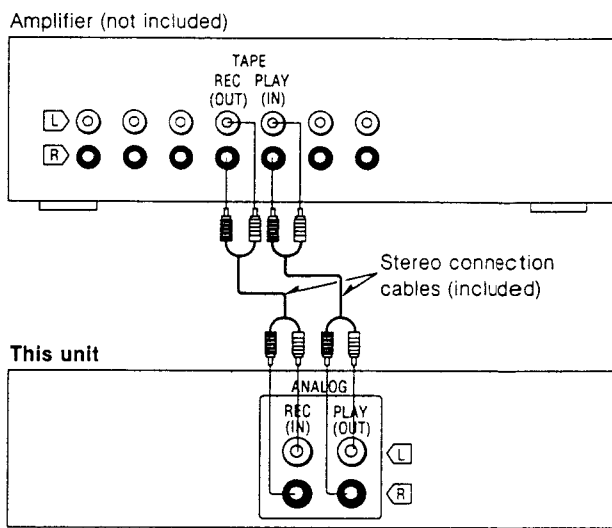
Stereo connection cables

White (L)

Red (R)

Connecting the deck to an amplifier without digital optical terminals

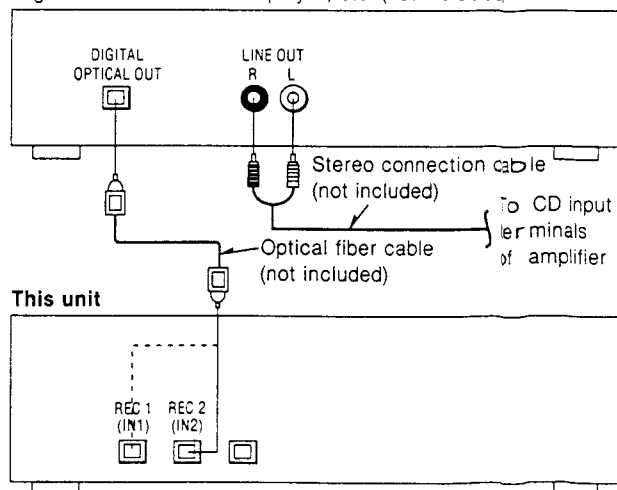
(Analog Connection)



To digitally record directly from another digital source

Use the optical fiber cable to connect the optical recording input terminal [REC 1 (IN1) or REC 2 (IN2)] of this deck to the digital optical out terminal of the CD player, or a second DCC or DAT.

Digital source such as CD player, etc. (not included)



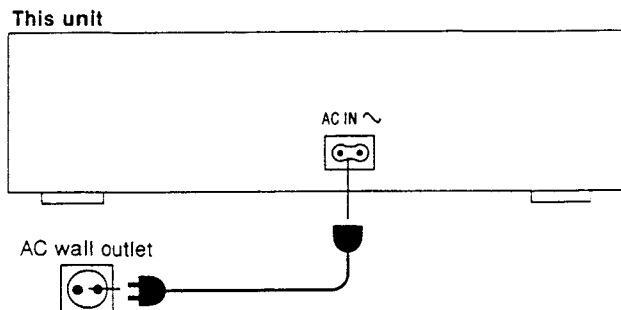
Note

When a component with recording capabilities is connected to the deck, be careful not to set both the component and the deck to the recording standby mode at the same time. This may result in a malfunction.

To connect the AC power supply cord

(For (EB) area only)

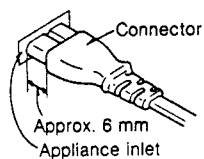
BE SURE TO READ THE CAUTION FOR AC POWER SUPPLY CORD ON PAGE 4 BEFORE THE FOLLOWING CONNECTIONS.



Insertion of Connector

Even when the connector is perfectly inserted, depending on the type of inlet used, the front part of the connector may jut out as shown in the drawing.

However there is no problem using the unit.

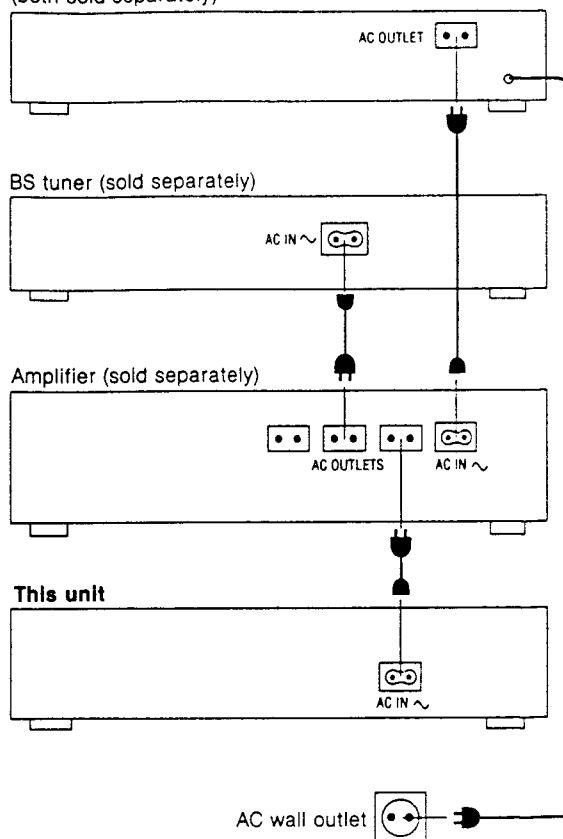


Connections for playback or recording using the timer

Connect the power cables between the deck and each unit as shown below. The diagram does not illustrate signal connections. (See the operating instructions of your timer for further information.)

(Example of a system configuration using a BS tuner)

An audio timer or a tuner with timer
(both sold separately)



Notes on Installation

Do not install this deck near a tuner or TV.

Since this deck uses high-frequency signals, placing it near a tuner or TV may cause noise or interference with the tuner or TV reception.

This phenomenon may also occur when an indoor antenna is used with the tuner or TV. It is recommended that an outdoor antenna be used.

PLAYBACK OF TAPE

Make sure that the Timer selector is set to the OFF position.

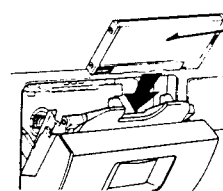
DCC You can use self-recorded DCC tapes and commercially sold DCC music tapes.

- 1 Press POWER.**
(The deck is turned ON.)



The above message indicates that no cassette is loaded in the deck.

- 2 Press OPEN/CLOSE and load the DCC tape as shown below.**



Load the tape with the label side facing toward you.

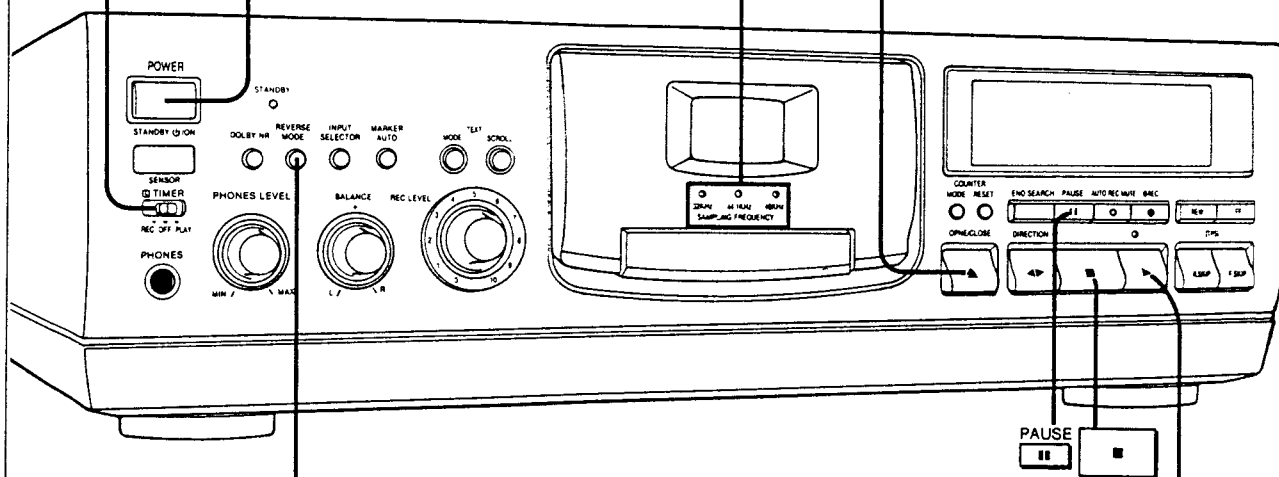
After the tape is loaded, the cassette compartment closes automatically.

For your reference

Refer to page 11 for further information about messages appearing on the display.

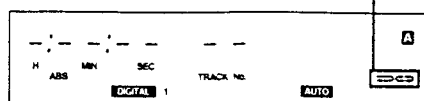
TIMER selector

Sampling frequency indicators
(See page 16.)



- 3 Press REVERSE MODE to select the desired reverse mode.**

Each time this button is pressed, the reverse mode indicator "↶" or "↷" is displayed alternately.

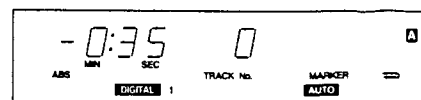


↶ : Both tape sides are played, and then the tape stops automatically.

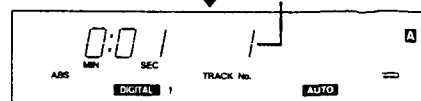
↷ : Playback of both tape sides is repeated up to 8 times, and then the tape stops automatically.

- 4 Press ►.** (The indicator above the button lights up and playback starts.)

When the deck plays a DCC tape from its beginning, it takes a while for the deck to start playback since the deck reads the time information written onto the DCC tape.



Track No.



To interrupt playback temporarily

PAUSE



Press II PAUSE.

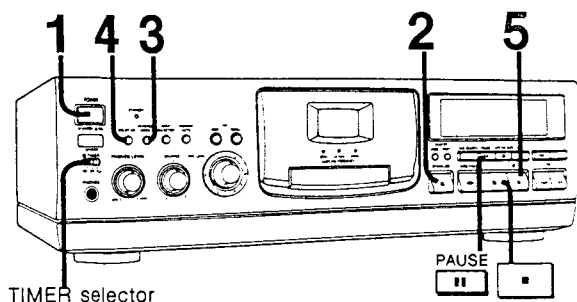
Press ► to continue playback (or press II PAUSE again).

To stop playback



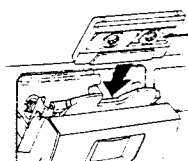
Press ■.

ACC You can play ACC tapes such as normal, CrO₂ and metal tapes.



1 Press POWER. (The deck is turned ON.)

2 Press OPEN/CLOSE and load the ACC tape as shown below.



Forward side

After the tape is loaded the cassette compartment closes automatically.

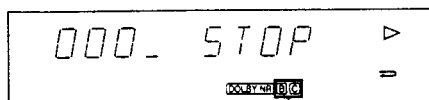
3 Press REVERSE MODE to select the desired reverse mode.

↔ : Both sides (forward side ▷ and backward side ◁) are played, and then the tape stops automatically.

↺ : Playback of both sides are repeated up to 8 times, and then the tape stops automatically.

4 Press DOLBY NR to select the specific type of Dolby noise-reduction system desired.

(Select the same type that was used for recording.)



Each time this button is pressed, the indication on the display changes in the following order:

B → C → No indication

Commercially sold ACC tapes with the Dolby NR (double-D symbol "DD") mark have been recorded with the Dolby B NR system. When using a tape that has not been recorded with the Dolby NR system, set the Dolby NR system to OFF (no indication on the display).

5 Press ►. (Playback starts.)

About the Dolby noise-reduction system **ACC only**

The Dolby noise-reduction system is designed to effectively reduce the annoying high-frequency "hissing" noise typical of cassette tapes. During recording, the system functions to increase the high-frequency sound level, the sound, and then, during playback, that same portion is weakened to bring it back to the previous level.

This unit includes two types of Dolby noise-reduction systems, the Dolby B NR-type and C NR-type.

Dolby B-type noise-reduction

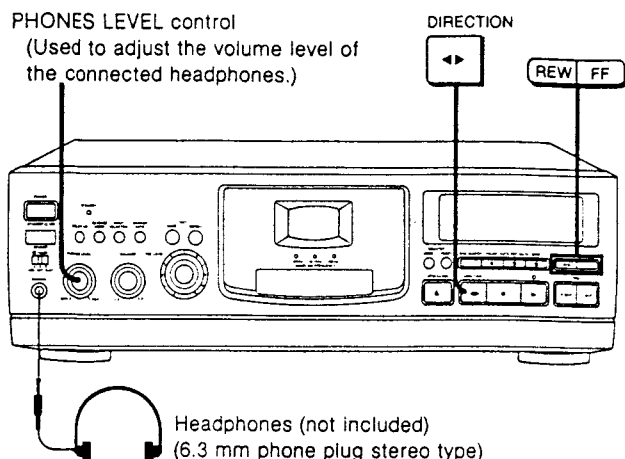
Noise is reduced to about one-third.

Use this system when playing back tapes recorded by the Dolby-B noise-reduction system, such as prerecorded music tapes, etc.

Dolby C-type noise-reduction

Noise is reduced to about one-tenth.

Use this system for the recording and playback of sound sources that have a wide dynamic range and good tone quality, such as FM broadcasts of live performances, etc., and for playing back such tapes.



To change the tape side



Press ◀▶ DIRECTION.

Each time this button is pressed, the tape direction indicator changes alternately as shown below.

Tape Direction Indicator

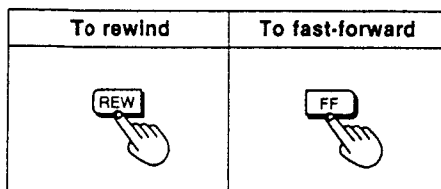


When using a DCC tape, the indicator [A] or [B] indicates the side being played.

When using an ACC tape, the indicator ▷ is displayed for the forward side and ◁ for the backward side.

To rewind and fast-forward the tape

Press REW or FF in the stop mode.



If the REW button is pressed at the end of the tape, or the FF button is pressed at the beginning of the tape, the tape will wind either backward or forward at a higher speed.

(The indication "H" appears on the display during high-speed tape winding.)

For your reference

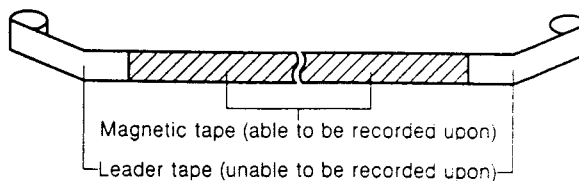
Sometimes, the high speed function will not be performed if either the FF or REW button is pressed in the middle of the tape.

When using the headphones

- Reduce the volume level with the PHONES LEVEL control and connect the headphones to the PHONES Jack of the deck.
- Avoid listening for prolonged periods of time to prevent hearing damage.

Quick Reverse Function **DCC only**

This function detects the leader tape (transparent tape) and changes the tape direction for playback (recording) automatically in about 1 second.



This leader tape detecting function becomes operational about 15 seconds after playback (or recording) starts. This function prevents the leader tape from being detected when playback (or recording) starts from the beginning of the tape. If this function does not work, the tape will reverse at the end.

Note

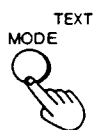
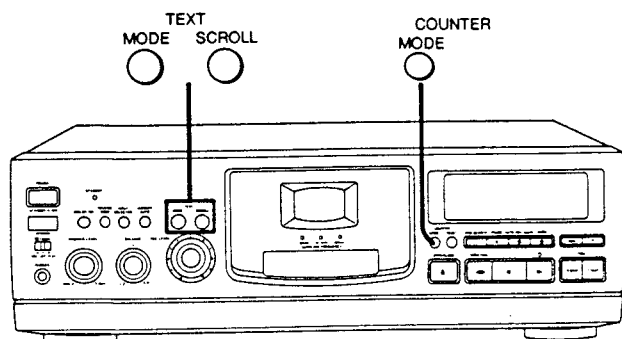
- This function may not work correctly in the following cases:
 - When tapes with colored leader tapes are used,
 - When dirty tapes or tapes with a very thin magnetic coating are used, and
 - When the deck's cassette compartment is exposed to strong light such as direct sunlight.
- This function may not work depending on the type of DCC tapes.

■ CHANGING THE INFORMATION OF THE DISPLAY **DCC only**

To change the display of text information display

On the display, the text information (such as the album title, artist name, track title, etc.) which has been written onto a commercially sold DCC music tape can be displayed.

The deck can also display text information which you have personally written onto a self-recorded DCC tape. (See page 26.)



Press TEXT MODE during playback.

How to display text information of a commercially sold DCC music tape:

Pressing the TEXT MODE button changes the text information on the display in the following order:

ALBUM TITLE → ARTIST → TRACK TITLE

① Album title

ALBUM TITLE → PIANO WORKS

(Several seconds later)

② Artist name

ARTIST → BEETHOVEN

(Several seconds later)

③ Current track title

TRACK TITLE → MOONLIGHT

(Several seconds later)

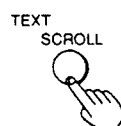
Using a self-recorded DCC tape

Each time the TEXT MODE button is pressed, text information that has been written by the procedure described on page 26 is displayed after the "TEXT 1", "TEXT 2", "TEXT 3" or "TEXT 4" indications.

Note

Text information is written onto the beginning of each track of your recorded DCC tape. Therefore, if you start playback midway through the track, you cannot display the text information from that track.

When a line of text information has been written using 12 characters or more,



Press TEXT SCROLL.

The characters will advance sequentially.

If no text information has been written on the tape or before text information is read,

"....." will appear on the display.

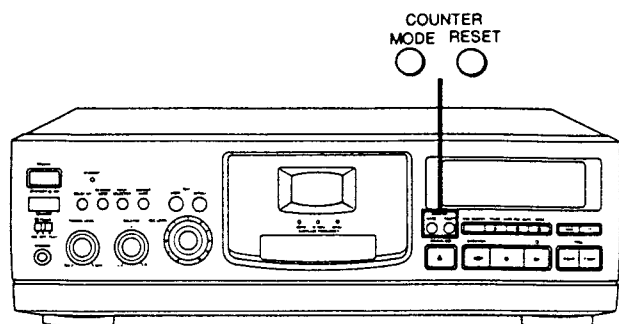
To display time information



Press COUNTER MODE.

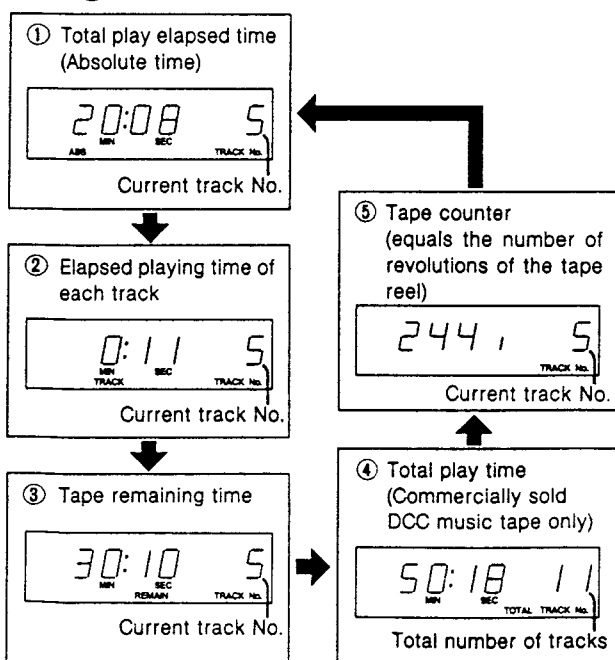
To change time information on the display

If you are using an ACC tape, only the tape counter indication will be displayed.



Press COUNTER MODE.

Each time this button is pressed, the display is changed in the following order:



The display "----:--:--" appears if the track No. or time information is not written onto the tape correctly.

For your reference

- The absolute time (the total playing elapsed time) contains unrecorded segments between each track. Therefore, when a commercially sold music tape is played, the absolute time indicated on the display may be several seconds longer than the total play elapsed time listed on the commercially sold music tape label.
- If the side is changed during playback or the FF or REW button is pressed, the tape remaining time display is changed to the "----:--:--" display.

To reset the tape counter to "000"



Press COUNTER RESET in the tape counter mode.

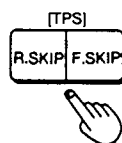
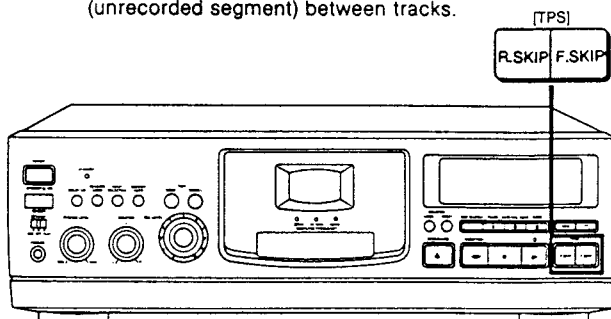
The counter display returns to "000."

PLAYBACK OF THE DESIRED TRACK

Skip play

DCC The Skip Play function allows you to access the desired track marked with a START marker.

ACC The TPS (Tape Program Sensor) function allows you to access the desired track by detecting the interval (unrecorded segment) between tracks.



■ To skip to the beginning of the current track or the previous track
Press R.SKIP.

■ To skip to the beginning of the following track
Press F.SKIP.

Tracks are skipped according to the number of times the R.SKIP or F.SKIP buttons are pressed.

- When the R.SKIP or F.SKIP button is pressed in the stop (or pause) mode, the deck will return to the stop (or pause) mode after the R.SKIP or F.SKIP is performed.
- Up to 99 tracks can be skipped.

Note

The Skip play may not function properly in the following cases:

When a DCC tape is used

When two START markers are written too close each other.

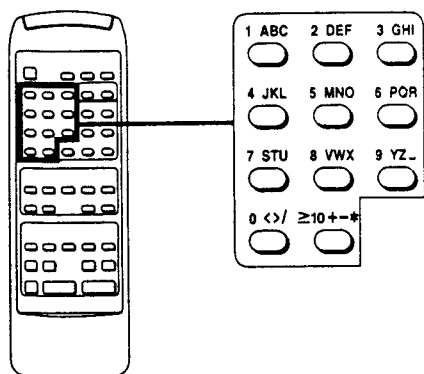
When an ACC tape is used

- when the length of a blank section or the interval between tracks is 3 seconds or less.
- when there is a section with an extremely low volume level or unrecorded segment in the recording.
- when the R.SKIP or F.SKIP button is pressed within 10 seconds after the beginning of a current track, or before the beginning of the following track.
- when the tape has been recorded with fade-ins (gradual increase in signal strength) and fade-outs (gradual loss of signal).

Accessing to song tracks by their track Nos. **DCC only**

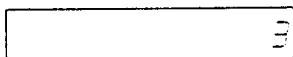
This function works only with commercially sold DCC music tapes or self-recorded DCC tapes onto which track Nos. have been written.

(With Remote Control Only)



Input the desired track No. with the alphanumeric buttons on the Remote Control.

Example: If track No. "3" is input during playback,

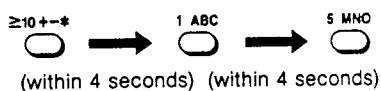


The deck locates the beginning of the designated track and then returns to its previous mode (ie. playback, stop or pause).

■ To select track Nos. 10–99

Press the " $\geq 10 + - *$ " button and then input the desired track No.

Example: To input "15", press the following buttons within 4 seconds.

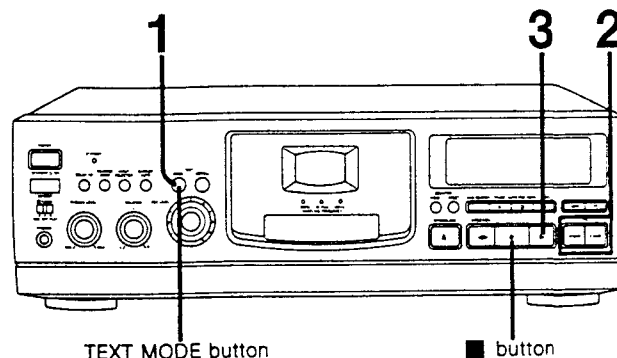


• Up to 99 tracks can be selected.

Selecting tracks by their track titles **DCC only**

This function is operational only with commercially sold DCC music tapes.

Up to 16 tracks can be selected by their track titles.



Before operation

Press TEXT MODE to let the deck read text information and then press ■ button.

1 Press TEXT MODE until the "TRACK TITLE" indication appears on the display.

Each time this button is pressed, the display changes in the following order:

ALBUM TITLE → ARTIST → TRACK TITLE

TRACK TITLE

↓ (After several seconds)

MOONLIGHT

Title of the current track
(for example)

2 Select the desired title by pressing the R.SKIP or F.SKIP.

Press R.SKIP to change the track title display to the reverse direction.

Press F.SKIP to change the track title display to the forward direction.

WALTZ-

Title of selected track
(an example)

Blinks

3 Press ► while the track title display blinks (this lasts for about 10 seconds,)

The deck locates the track of the designated track title and starts playback.

• When the ► button is not pressed within the 10 seconds while the track title is blinking, the display returns to the display mode of operation step 1 above.

For your reference

After 17 tracks or more, select the desired track by track No. In this case, the track title will appear on the display after the playback starts.

RECORDING

Make sure that the TIMER selector is set to the OFF position.

You cannot record onto a tape with the erasure-protect switch set to the protect position (close position) or commercially sold DCC music tapes.

Preparation Turn on the deck and load a recordable DCC tape into it with the label side facing toward you.

3 Select recording input mode by pressing INPUT SELECTOR.

Each time this button is pressed, the indication on the display changes in the following order:

DIGITAL 1 → DIGITAL 2 → ANALOG

DIGITAL 1: Recording through the "DIGITAL 1" terminal

DIGITAL 2: Recording through the "DIGITAL 2" terminal

ANALOG: Recording through the "ANALOG" terminals

2 Select the marker writing mode by pressing MARKER AUTO.

(See next page for further information about the marker writing mode.)

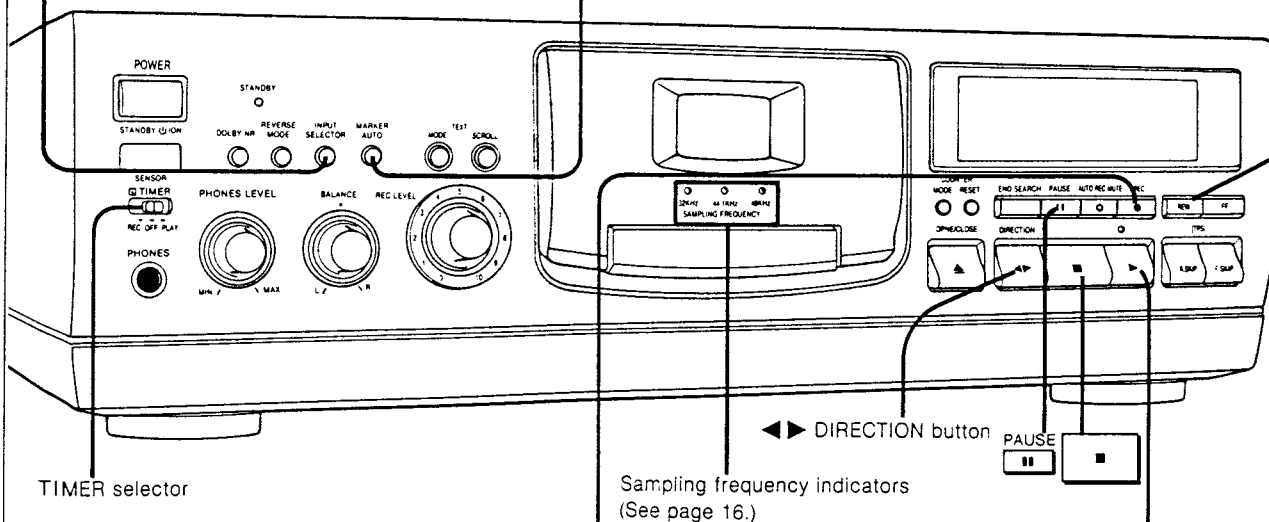
For normal use, select the AUTO mode.

1 [After selecting side A with ◀▶ DIRECTION button,]

Press REW to fully rewind the tape to its beginning.

Note

- Be sure to press REW so that the absolute time (see the bottom of the next page) can be written onto the tape correctly.
- Do not press any other button until the tape stops automatically after tape rewinding.



TIMER selector

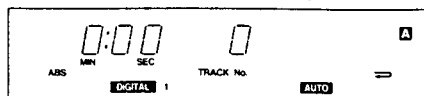
Sampling frequency indicators
(See page 16.)

4 Press ● REC.

(The LED above the ● REC button lights up.)

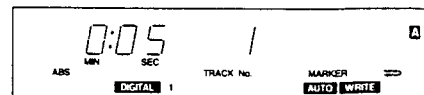
There is a 10-second "lead-in area" written onto the tape (see page 16). This is a digital process unique to DCC tapes. Then, the deck is set to the recording standby mode. (The LED above the ▶ button lights up.)

Display after lead-in area writing is finished



If you've selected the ANALOG input in operation step 3 above, be sure to adjust the recording level/balance before proceeding to step 5 according to the section "Adjusting the recording level/balance" on page 15.

5 Press ▶ to start recording and then, start playing the recording source.



Recording stops at the end of side B irrespective of the REVERSE MODE button setting (◀ or ▶).

Note

Do not press the INPUT SELECTOR button during recording to change the recording input mode.

Marker writing mode

In addition to the audio signals or time information, you can write a "marker" that controls the tape movement onto the tape. (See pages 17 and 18.)

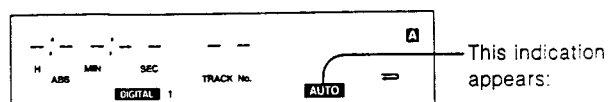
There are two types of marker writing modes: AUTO and MANUAL. These can be selected by pressing the MARKER AUTO button.

In the AUTO writing mode:

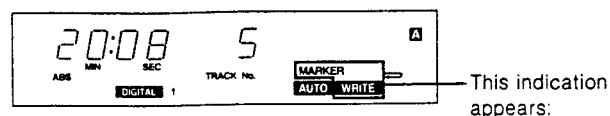
The **AUTO** indicator appears on the display.

In the MANUAL writing mode:

The **AUTO** indicator disappears.



After finishing recording by pressing the **■** button, the END marker indicating the recording end position is written onto the tape automatically.



During playback, when the tape comes to the position where the END marker is written onto the tape, the deck operates according to the REVERSE MODE button setting as shown below:

In **↶ mode**: Tape stops at the END marker position.

In **↻ mode**: Tape is played repeatedly from the beginning of the tape to the END marker position 8 times, and then stops automatically.

AUTO writing mode

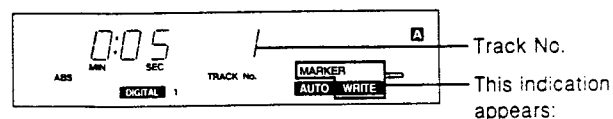
The "START marker" that marks the beginning of each track (including the track No.) is written automatically onto the tape in the following cases:

This is helpful when recording from a DCC music tape, CD or DAT which contains track Nos.

- When the input signal contains a signal indicating the beginning of a track. (Only during digital input recording)
- When there is an unrecorded segment or a section with an extremely low level for 3 seconds or more (i.e. at which the peak level meter does not fluctuate).

For your reference

If you repeatedly record the same track of a CD with the digital input using the CD player's repeat play function, the START marker may not be written onto the second recording of the track.



MANUAL writing mode

Only the first START marker is written onto the tape. Additional START markers are not written onto the tape automatically.

Therefore, select the MANUAL writing mode when recording a source which does not contain track Nos. (such as BS broadcast), or when you want to write markers manually onto a desired position during the recording of a CD.

Refer to pages 19–21 on how to write markers when you select the MANUAL writing mode.

To interrupt recording temporarily

PAUSE

U

Press **▶** to continue recording (or press **||** PAUSE again).

Press **|| PAUSE.**

Press **▶** to continue recording (or press **||** PAUSE again).

To stop recording

Press **■**.

It takes about 2 or 3 seconds until the deck stops completely.

Press **■.**

It takes about 2 or 3 seconds until the deck stops completely.

What is absolute time?

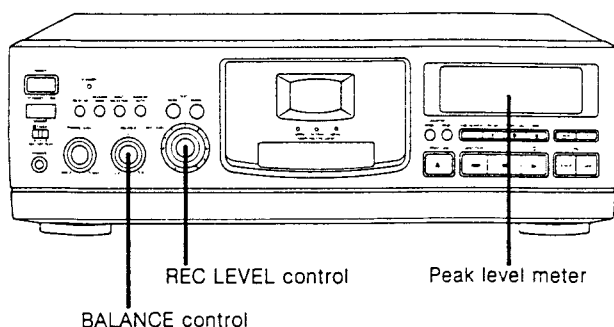
Absolute time is the total elapsed time of recording or playback from the beginning of the tape to the current tape position. If the absolute time is not recorded correctly, it is not possible to check the current tape position or locate the desired tape position accurately.

Your attention is drawn to the fact that recording prerecorded tapes or discs on other published or broadcast material may infringe copyright laws.

Adjusting the recording level/ balance (only during ANALOG input mode)

This adjustment should be made after pressing the ● REC button (step 4 of recording on page 13).

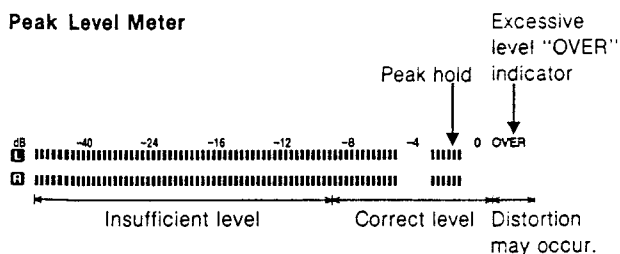
Make sure that the deck is in the recording standby mode, start playing recording source and make adjustments as follows:



Recording level adjustment

By observing the peak level meters, rotate the REC LEVEL control so that the indicators reach "0 dB" at the track's peak level as closely as possible without exceeding it.

The scale bar of the meter holds the peak level for about 1 second. This function lets you know the maximum input.



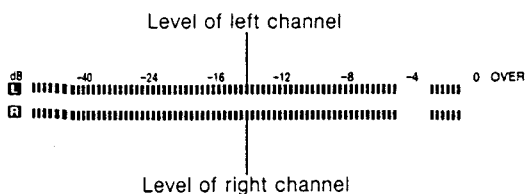
Note

If the level meter exceeds "0 dB" and reaches the "OVER" indication, sound at this level will be distorted during playback.

Recording balance (left/right) adjustment

Set the BALANCE control to the center position for recording from a regular stereo source.

If the balance of the left and right channels have to be adjusted for recording, e.g. from a monaural source, make adjustments by observing the left-right balance of the peak level meter.



Append editing

This function enables you to append (join) a new recording to the end of an existing recording on the tape with consecutive absolute time.

It is necessary to record the absolute time (see page 14) sequentially without interruption onto the tape if you want to write the track Nos and time information up to the end of the tape.

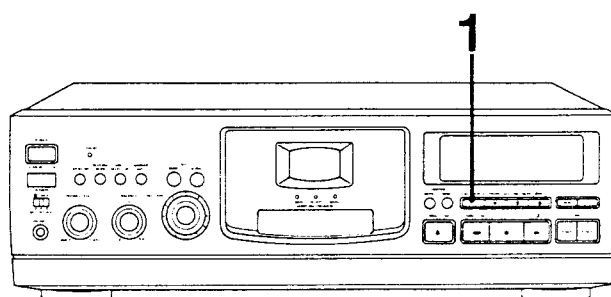
To write the absolute time onto the tape sequentially, perform the END SEARCH operation before starting recording as shown below.

What is END SEARCH?

This function detects the tape position automatically where the previous recording ended (i.e. where the END marker was written onto the tape).

Note

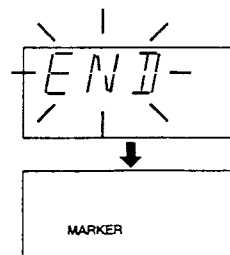
When using a tape onto which any END marker has not been written, (in other words, a tape recorded in the MANUAL writing mode), be sure to write the END marker at the end of the previous recording. (See page 20.)



[In the stop mode at any tape position,]

1 Press END SEARCH.

The END SEARCH locates the tape position where the END marker is written and then stops the tape.



2 Start recording by following steps 2-5 on page 13.

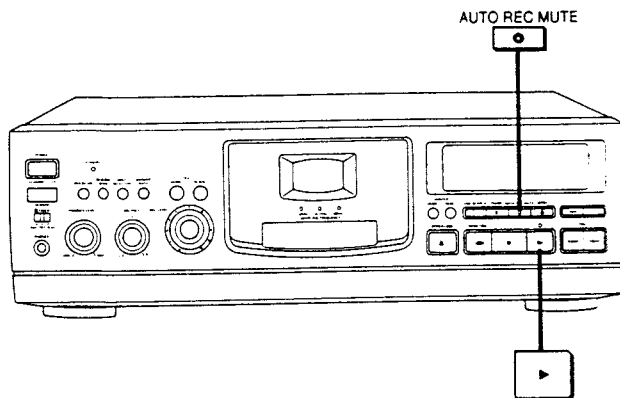
The END marker written onto the tape where the Append Editing starts is erased and a new START marker (including track No.) is written.

For your reference

- The END SEARCH also detects blank segments where both audio and control signals have not been recorded for about 10 to 30 seconds, and the deck then stops the tape. If you perform the Append Editing from this position, the track No. may not be written onto the beginning of a track.
- When there is more than one END marker (or 10-to-30-second blank intervals on the tape as mentioned above), the first END marker or the blank intervals are detected and the deck automatically stops the tape.

To create unrecorded segments (blank interval):

You can make a 4-second unrecorded segment or 4-second blank interval between tracks to avoid recording unwanted materials during recording of broadcasts with a BS tuner, etc



To make a 4-second unrecorded segment

AUTO REC MUTE



Quickly press AUTO REC MUTE during recording.

The tape will advance for 4 seconds without recording audio signals and the deck will be set to the recording standby mode automatically.

To make a unrecorded segment more than 4 seconds

AUTO REC MUTE



Hold AUTO REC MUTE pressed as desired.

Releasing this button automatically sets the deck to the recording standby mode.

To continue recording



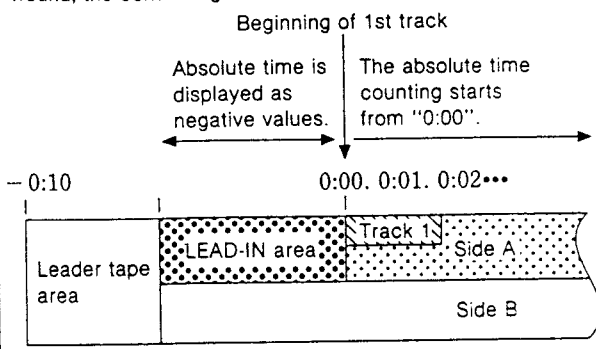
Press ►.

For your reference

The START marker (including track No.) is written onto the tape position where recording resumes.

LEAD-IN Area

The LEAD-IN area between the leader tape and the beginning of the first track is an area where control signals (for ensuring correct playback) of digital audio signals are written. When the deck's ● REC button is pressed with the tape fully re-wound, the control signals are written in this area.



Sampling frequency indicators

Because the deck has three types of sampling frequencies for digital signals (i.e. 48 kHz, 44.1 kHz and 32 kHz), the deck can perform recording of digital signals from not only CDs but also from DAT and other digital sources.

The sampling frequency indicators light up according to the current sampling frequency of input signals.

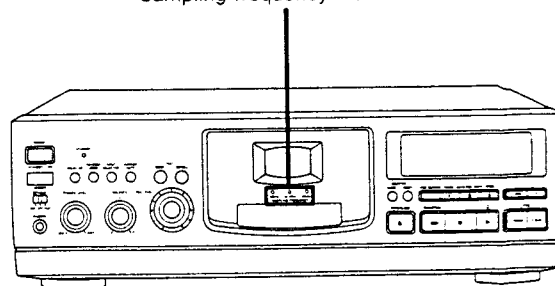
48 kHz: Used for DAT tapes recorded with analog input signals, etc.

44.1 kHz: Used for CD, commercially sold DCC music tapes or analog-recorded DCC tapes, etc.

32 kHz: Used for a source with a sampling frequency of 32 kHz.

(The 44.1 kHz indicator lights up during analog input recording.)

Sampling frequency indicators

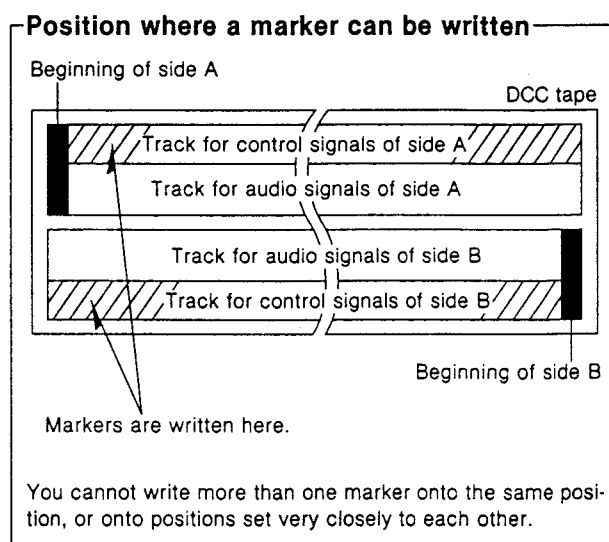


■ MARKERS (Type and Function)

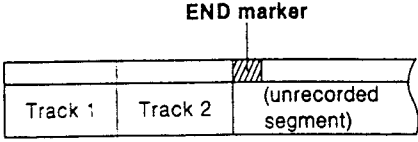
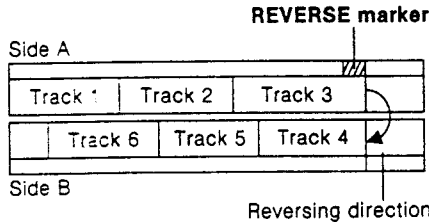
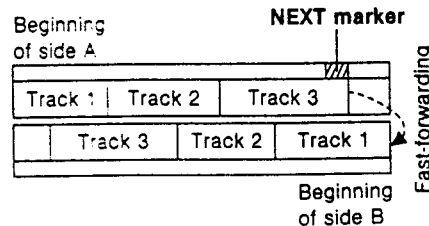
You can write various markers onto the tape (control signals for tape movement) that are helpful for editing onto the DCC tape in addition to the audio signals and time information. Five types of markers can be written onto the DCC tape in the two writing modes (AUTO and MANUAL): These are as follows:

Note

You cannot add any markers to a commercially sold DCC music tape.



Purpose	Marker name	Function	AUTO Writing	MANUAL Writing	
				During recording	After recording
To access the desired track (Skip play)	START marker	This is used to mark the beginning of each track and enables you to access the desired track during Skip play.	Operational (See page 14.)	Operational (See page 19.)	Operational (See page 19.)
To skip unwanted material such as commercials or unrecorded segment during playback	SKIP marker	This is used to mark the beginning of the unwanted material or inaudible parts you want to skip after recording is finished. This part will fast forward to the next track marked with the START marker automatically.	Non-operational	Non-operational	Operational (See page 19.)

Purpose	Marker name	Function	AUTO Writing	MANUAL Writing	
				During recording	After recording
To mark the end position of recording (This is helpful for Append Editing.)	END marker	The deck accesses the end of previous recording when the END SEARCH is performed (see page 15). This enables you to perform Append Editing from this point. 	Operational (See page 14.)	Non-operational	Operational (See page 20.)
To skip the remaining unrecorded segment of side A, and then access side B in order to continue recording or playback quickly.	REVERSE marker	During recording or playback of side A, the tape side is reversed to B at the position marked with the REVERSE marker on side A. (This marker cannot be written onto side B.) 	Non-operational	Operational (See page 20.)	Operational (See page 20.)
To fast forward the tape automatically from the remaining unrecorded segment of side A to the beginning of side B (This is helpful to separately record different albums onto side A or B.)	NEXT marker	During recording or playback of side A, the tape is fast forwarded from the position marked with the NEXT marker to the beginning of side B. (This marker cannot be written onto side B.)  Note The first track on side B is recorded as track 1, and the absolute time writing starts from 0:00.	Non-operational	Operational (See page 21.)	Operational (See page 21.)

Renumbering function

The markers written onto the tape are checked and all track Nos. are renumbered in sequence automatically by this function. After writing markers in the MANUAL writing mode, be sure to renumber after the writing is finished. (See page 21 for further information.)

■ MARKER WRITING IN MANUAL MODE *DCC only*

Before writing markers

- Set the erasure-protect switch on the DCC tape to the record position.
- Select the MANUAL writing mode. (See page 14.)

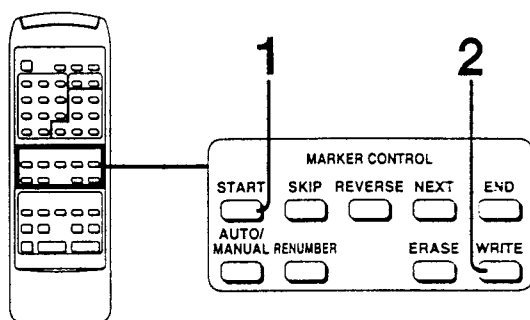
To write the START marker

(during or after recording)

This is used to access to the desired track.

To write during recording

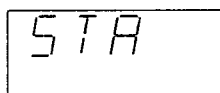
(With Remote Control Only)



[During recording, before the position where you want to write,]

1 Press START.

Press again when you want to delete the "STA" display.



2 Press WRITE at the desired position.

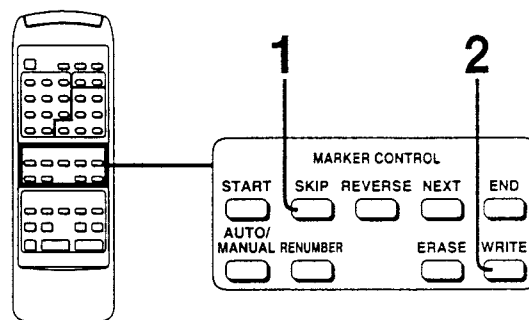


To write the SKIP marker

(after recording)

This is used to skip unwanted material during playback.

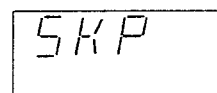
(With Remote Control Only)



[During playback, when you are right before the position where you want to write,]

1 Press SKIP.

Press again when you want to delete the "SKP" display.



2 Press WRITE at the desired position.

(Playback sound is not heard while the marker is being written.)



To write after recording is finished

[During playback, before the position where you want to write,]

1 Press START.

2 Press WRITE at the desired position.

(Playback sound is not heard while the marker is being written.)

For your reference

In the pause or stop mode, you can also write the START marker onto the tape using the same operation as instructed above.

Track numbers cannot be input if the START marker is written after recording. Be sure to do the renumbering after the marker writing is finished. (See page 21.)

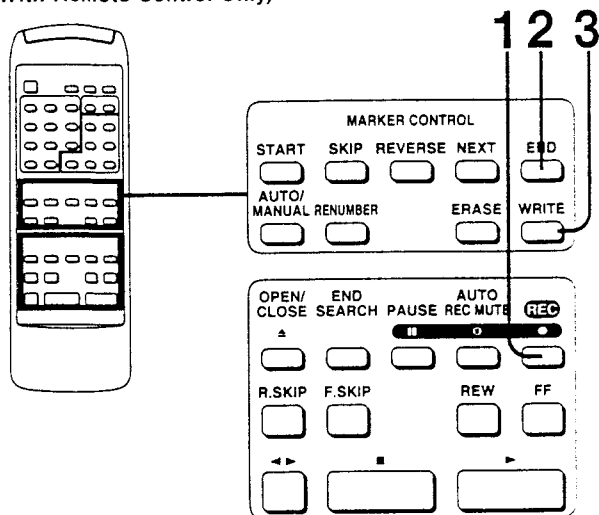
For your reference

In the pause or stop mode, you can also write the SKIP marker onto the tape using the same operation as instructed above.

To write the *END* marker (after recording)

This is used to mark the end position of recording.

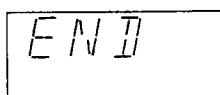
(With Remote Control Only)



[At the position where you want to write the marker, after stopping the tape,]

1 Press ● REC to set the deck to the recording standby mode.

2 Press END.
Press again when you want to delete the "END" display.



3 Press WRITE.



After writing is completed, the deck changes from the standby mode to the stop mode.

For your reference

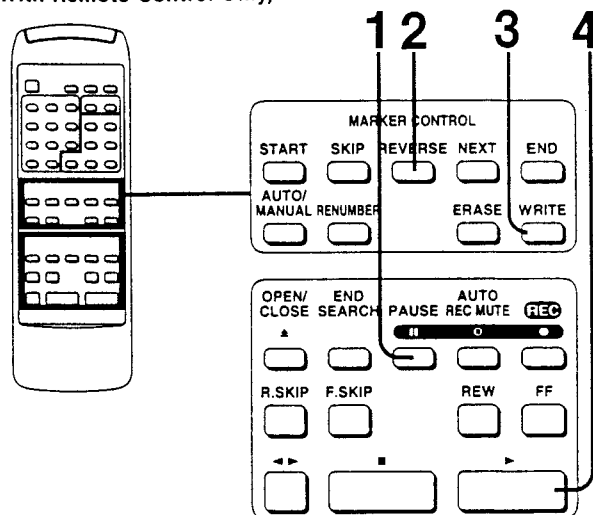
The END marker written onto the tape does not allow further playback of the next part. If you wish to play the tape after the END marker, press the FF button to advance the tape and then play.

To write the *REVERSE* marker (during or after recording)

This is used to skip the remaining part of side A and continue recording onto side B quickly.

Writing during recording

(With Remote Control Only)

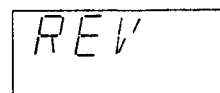


[During recording on side A, at the desired position where you want to change to side B,]

1 Press || PAUSE to set the deck to the recording standby mode.

Also, temporarily stop the playing of a source such as a CD player, etc.

2 Press REVERSE.
Press again when you want to delete the "REV" display.



3 Press WRITE.
The recording side changes to side B and the deck remains in the recording standby mode.



4 Press ► to start recording.
Resume the playing of a source such as a CD player, etc.

For your reference

You can make a recording continuously from side A to side B without having to write the REVERSE marker (as instructed above), if you have no time to pause the deck during recording a broadcast.

Press the ◀▶ button to change the recording side to side B. In this case, the REVERSE marker is temporarily written onto side B. Be sure to do the renumbering after recording is finished in order to rewrite the correct REVERSE marker onto side A.

Writing markers after recording

Press the ● REC button at the desired position where the REVERSE marker is to be written, and follow operation steps 2 and 3 above.

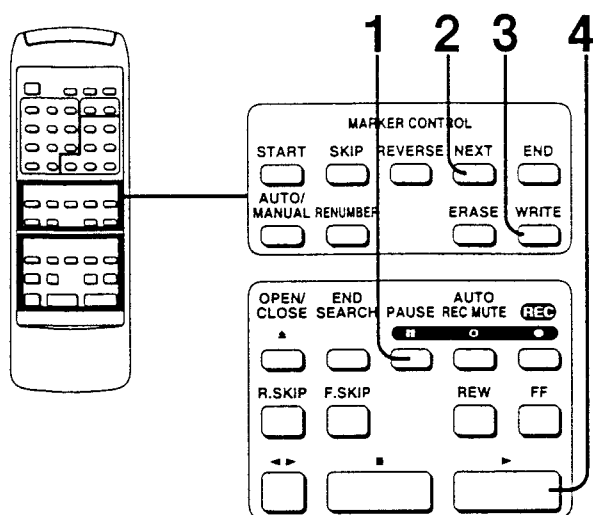
To write the NEXT marker

(during or after recording)

This is used to mark the beginning of the remaining unrecorded segment of side A when you want to fast forward to the beginning of side B immediately.

Writing markers during recording

(With Remote Control Only)



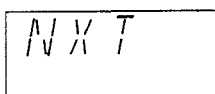
[While recording on side A, at the position where you want to fast-forward the tape to side B,]

1 Press **II PAUSE** to set the deck to the recording standby mode.

Stop the playing of a source such as a CD player, etc.

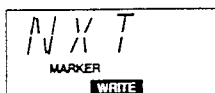
2 Press **NEXT**.

Press again when you want to delete the "NXT" display.



3 Press **WRITE**.

The tape will fast forward to the beginning of side B.



4 (Then, it will be set to the recording standby mode at the beginning of side B.)

Press ►.

Continue the recording.

(OR)

If you wish to stop recording, press **■**.

Note

The first track on side B is written as the first track (track No. 1) and the absolute time is written from "0:00".

Writing after recording

Press the **● REC** button at the desired position where you wish to write the REVERSE marker in order to set the deck to the recording standby mode and follow operation steps 2 and 3 above.

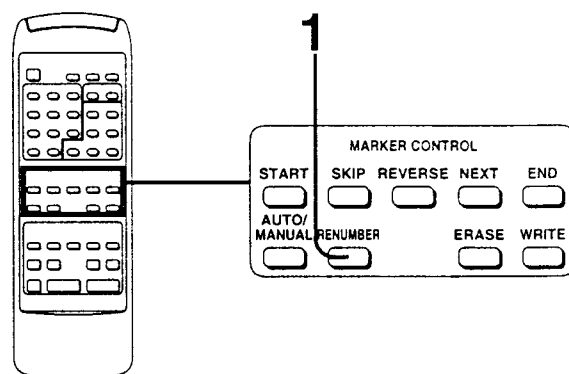
To perform the renumbering function

Renumbering must be performed after MANUAL writing and/or erasing of markers has been completed.

Renumbering has the following functions:

- To add track Nos. to START markers written in the MANUAL mode.
- To renumber sequentially the tracks that are no in order after markers are written or erased.
- To rewrite the REVERSE marker that was temporarily written from side B onto side A.

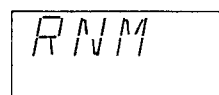
(With Remote Control Only)



[In the stop mode, at any tape position,]

1 Press **RENUMBER**.

Renumbering starts. When the following procedures are finished, renumbering is completed.



Renumbering procedure:

- ① The tape should be fully rewound to the beginning of side A.
- ② Track Nos. are renumbered sequentially while the tape is moving.
 - The tape is fast forwarded except at the position marked with the START marker.
 - The tape moves according to the REVERSE and/or NEXT marker instructions written onto the tape.

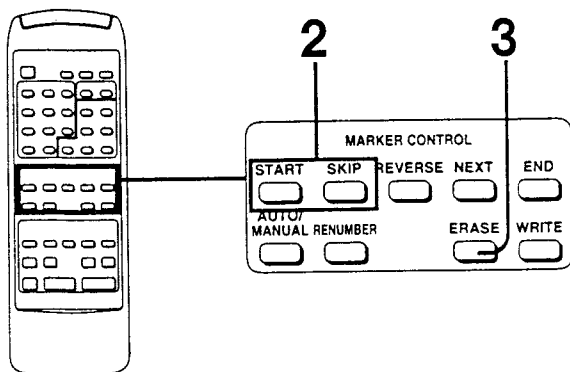
It takes some time for the deck to complete renumbering because the deck checks each track number.

- ③ After renumbering is finished, the deck fully rewinds the tape to the beginning of side A and stops.

■ ERASING WRITTEN MARKERS *DCC only*

START or SKIP markers can be erased according to your needs.

(With Remote Control Only)

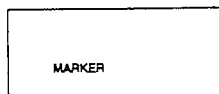


To observe the marker's tape position, press the COUNTER MODE button to select the tape counter mode. (See page 11.)

1 Play the tape and locate the marker to be erased.

To erase the START marker

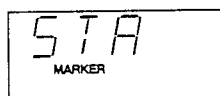
The "MARKER" indication appears on the display for about 3 seconds when the tape comes to a position where a START marker is located. Stop playback at this position.



To erase the SKIP marker

When the tape comes to the position marked with the SKIP marker, fast-forwarding starts. Write down that tape position by reading the tape counter. Then, rewind the tape to 2 or 3 counts (counter reading) before that position.

2 Press START or SKIP depending on the marker you wish to delete.

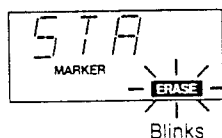


(Example of START marker)

Press again when you want to delete the "STA" or "SKP" display.

3 Press ERASE.

When a marker is deleted, the **ERASE** indication stops blinking and remains lit for a while and then goes off.



If the "**ERASE**" indication disappears before coming to a marker to be erased, (the **ERASE** will blink for about a maximum of 10 seconds), the marker cannot be erased. If this occurs, press the ERASE button again.

Be sure to renumber the markers after erasing them. (See previous page.)

Note

If the tape position passes the position of the marker that you wish to be deleted, and the ERASE button is pressed, possible erasure of the next marker may occur.

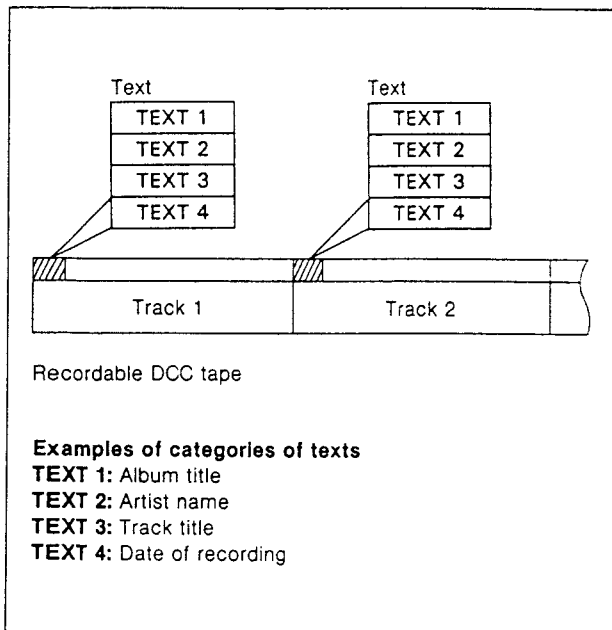
For your reference

New records over the existing records erase all markers (START, SKIP, END, REVERSE and NEXT) written to the tape.

■ WRITING TEXT INFORMATION ONTO THE TAPE **DCC only**

You can write text information such as album title, artist name or track title, etc. onto your recorded DCC tape.

There are 4 categories of text information (TEXT 1 ~ TEXT 4) that can be written onto the beginning of each track.

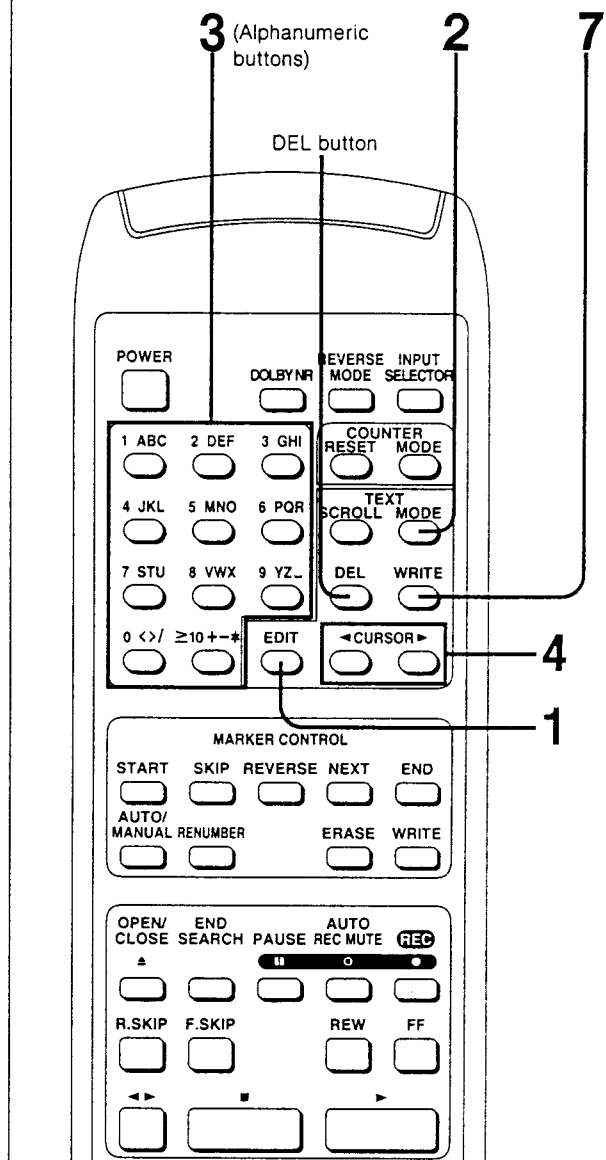


Up to 40 characters can be entered in each TEXT line. (If more than 8 characters are displayed, the leftmost character of the line is scrolled to the left.)

Note

- No text information can be written onto the following types of DCC tapes:
 - ① Commercially sold music tapes.
 - ② Blank unrecorded tapes.
 - ③ Tape onto which no START marker has been written.
- Set the erasure-protect switch and safety tab on the recordable DCC tape to the record position.
- Use an already renumbered tape. (See page 21.)
- You cannot select the desired tracks by their track title written onto the tape.

(With Remote Control Only)



Alphanumeric buttons

Each time an alphanumeric button is pressed, the alphanumeric character above the button is displayed in the following order.

(For example) 1 ABC → A → B → C → 1

For your reference

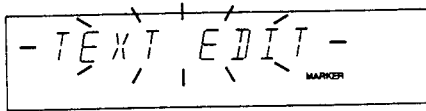
- If you want to enter a space, select the underline mark " _ " by pressing the "9 YZ _" button.
- The characters "≥10" of the "≥10 + - *" button is not displayed.

Before operation

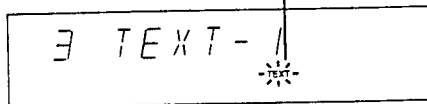
Access the beginning of the desired track onto which you want to write text information, using the R.SKIP or F.SKIP button. Then, press the ■ button.

Example:

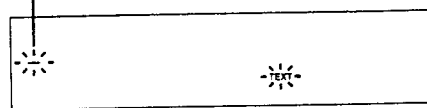
To write the track title "TAKE IT EASY" in the TEXT 3 line of the third track.

1 Press EDIT.

↓ Blinks

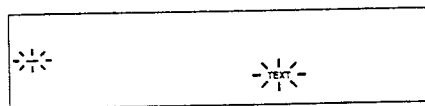
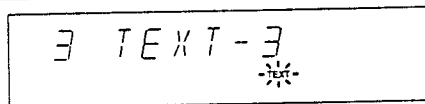


↓ The cursor appears.

**2 Press TEXT MODE to select the desired TEXT line.**

Each time this button is pressed, the display is changed in the following order:

TEXT 1 → TEXT 2 → TEXT 3 → TEXT 4

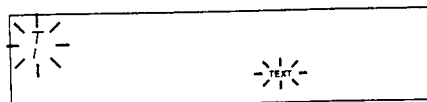
**3 Press the alphanumeric button to display the desired character.**

7 STU

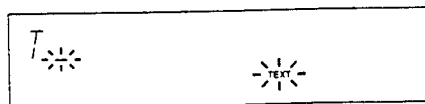


In this example, press the "7 STU" button. Each time this button is pressed, the character changes in the following order:

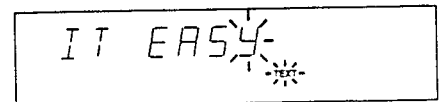
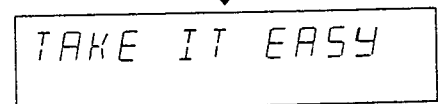
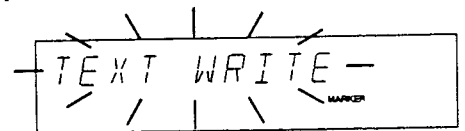
S → T → U → 7

**4 Press CURSOR ► (right one).**

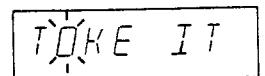
The cursor moves to the right.

**5 Repeat steps 3 and 4 to enter other characters.**

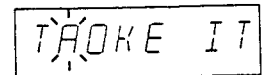
To enter a space between characters, move the cursor without entering a character or select " " with the "9YZ " button. (You cannot enter a space at the beginning of a line.)

**6 Repeat steps 2–5 to enter characters in TEXT 1, 2 and 4.****7 Press WRITE to write the text information onto the tape.****To edit character of information**

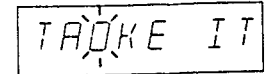
- ① Press CURSOR ◀ or ▶ to move the cursor to the incorrect character.



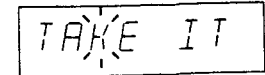
- ② Enter the correct character. (See operation step 3 above.)



- ③ Press CURSOR ◀ or ▶ to move the cursor to the incorrect character.



- ④ Press DEL.
The character is deleted without leaving any spaces.

**To correct text information written onto the tape**

Display the text information to be corrected. After correcting, press the WRITE button.

See page 10 on how to change the display of text information written onto the tape.

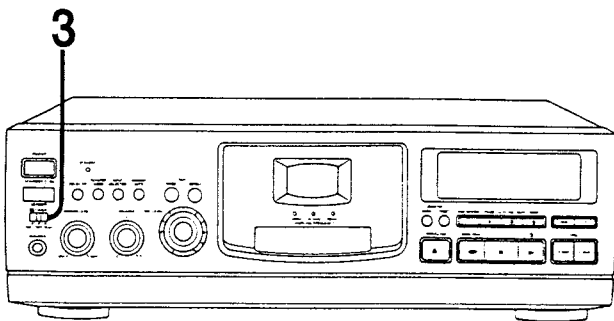
■ PLAYBACK AND RECORDING WITH TIMER

Using the optional timer (or tuner with a timer) enables you to perform playback of tape or record a broadcast with a tuner (or BS tuner) at a pre-programmed time.

For timer playback

Preparation

After the connections are made as instructed on page 9, set your amplifier to the tape playback mode.



1 Make preparations for playback on the deck.

DCC For DCC tape playback, follow the operation steps 1–3 described on page 7.

ACC For ACC tape playback, follow the operation steps 1–4 described on page 8.

2 Set the timer to the desired time for playback and complete the timer settings.

(The deck and components connected to the timer will be turned off.)

For further information about timer setting, refer to the Operating Instructions of your component.

3 Set TIMER selector to "PLAY".

(At the pre-programmed time, playback starts automatically.)

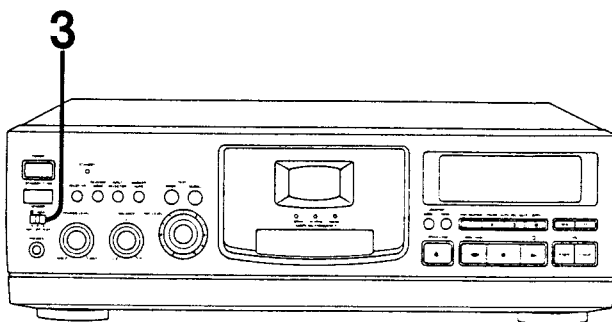
After Timer playback is finished,

Be sure to return the TIMER selector to "OFF".

*For timer recording **DCC only***

Preparation

After the connections are made as instructed on page 6, set your amplifier and tuner (or BS tuner) to the broadcast reception mode.



1 Make preparations for recording.

Follow steps 1–3 described on page 13.

2 Set the timer to the desired time for recording and complete the timer settings.

(The deck and components connected to the timer will be turned off.)

For further information about timer setting, refer to the Operating Instructions of your component.

3 Set TIMER selector to "REC".

(At the pre-programmed time, recording starts automatically.)

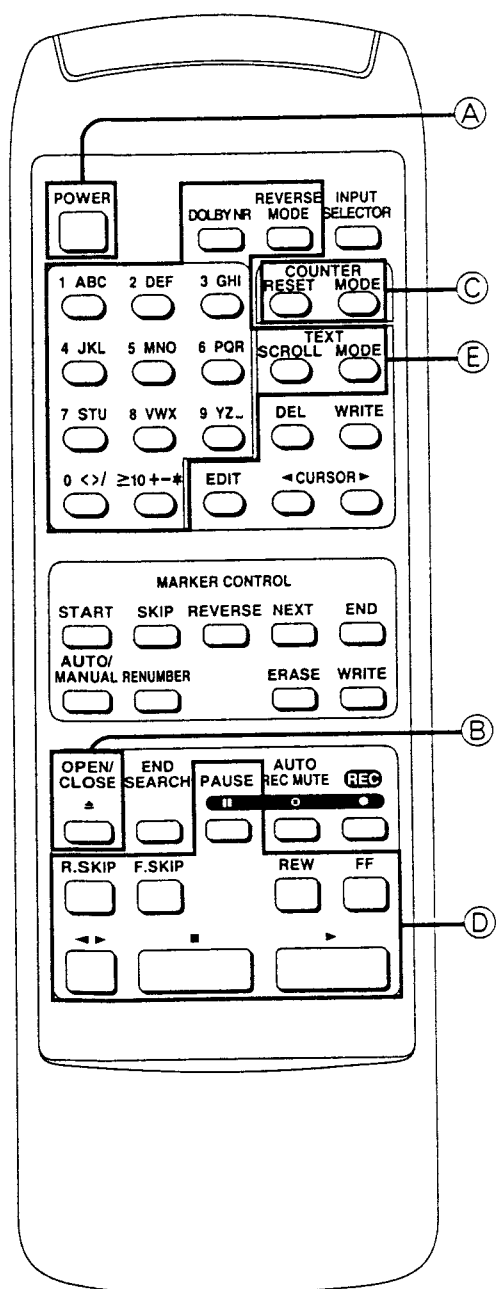
After recording with the timer is finished,

- Be sure to return the TIMER selector to the "OFF" position.
- The END marker is not automatically written at the end of the recording. If you intend to make "Append Editing" starting at the end of a recording, use MANUAL writing to write the END marker. (See page 20.)

Note

- To perform Append Editing using the timer, set the timer after END SEARCH is finished. (See page 15.)
- It takes about 30 seconds for the deck to start recording after the timer is turned on at a pre-programmed time. Therefore, in order not to miss recording the beginning of a broadcast, set the recording start time 30 seconds or more before the actual time of a broadcast according to your timer's timer setting function.

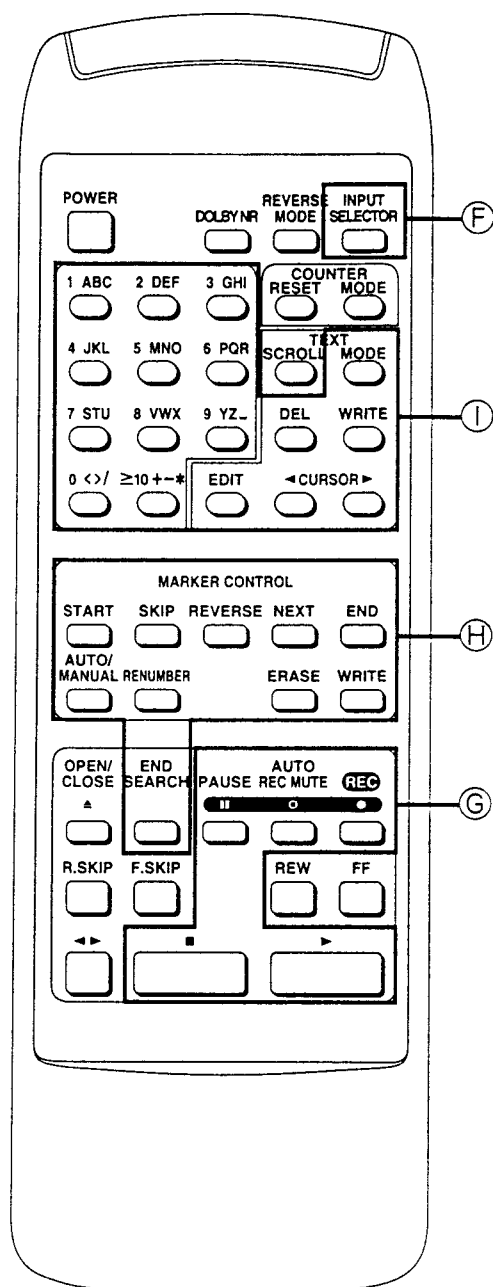
■ QUICK REFERENCE FOR REMOTE CONTROL USE



Common operations			page
(A)	Turn the unit on and off	POWER 	7
(B)	Cassette compartment OPEN/CLOSE	OPEN/CLOSE 	7
(C)	Selecting time information DCC only	COUNTER MODE 	11
	Resetting the tape counter	COUNTER RESET 	11

For playback			page
(D)	To start playback		7
	To temporarily interrupt playback	PAUSE 	7
	To stop playback		7
	To rewind or fast-forward	REW FF 	9
	To change direction of the tape		9
	To perform Skip play	R.SKIP F.SKIP 	11
(E)	To select the type of Dolby NR system ACC only	DOLBY NR 	8
	To select the reverse mode	REVERSE MODE 	7
	To access the desired track by selecting the track No.	1 ABC ~ ≥10 +-* 	12
	To display text information such as album title, etc. DCC only	TEXT MODE 	10
	To scroll text information DCC only	TEXT SCROLL 	10

For recording DCC only			page
(F)	To select the recording input mode	INPUT SELECTOR 	13
(G)	To set the deck to the recording standby mode	REC 	13
	To start recording		13
	To temporarily interrupt recording	PAUSE 	14
	To stop recording		14
	To make an unrecorded segment	AUTO REC MUTE 	16



■ SCMS (Serial Copy Management System)

Important notice on recording of digital source

The deck has adopted an SCMS (Serial Copy Management System) which prohibits unrestricted copying of digitally-recorded tapes.

The SCMS allows only one generation of digital signal-copy CDs and digitally recorded tapes to another tape for protection of copyrights. (This deck stops recording operation.)

For marker editing **DCC only**

		page
H	To select the AUTO or MANUAL mode of marker writing	AUTO/MANUAL 13
	For the START marker writing or erasure mode	START 19, 22
	For the SKIP marker writing or erasure mode	SKIP 19, 22
	For the REVERSE marker writing mode	REVERSE 20
	For the NEXT marker writing mode	NEXT 21
	For the END marker writing mode	END 20
	To write markers	WRITE 19-21
	To erase markers	ERASE 22
	To renumber	RENUMBER 21
	For END SEARCH	END SEARCH 15
I	To set the text information input mode	EDIT 24
	To select text information mode	TEXT MODE 10, 24
	To enter characters	1 ABC ~ ≥10 + -* 24
	To move the cursor	←CURSOR→ 24
	To write text information on the tape	WRITE 24
	To delete a character	DEL 24

- CD or commercially sold DCC music tapes
- DCC or DAT tapes recorded with analog input

(Digital-signal copying is possible.)



(Digital-signal copying is impossible.)

Note

It should be noted that it may not be possible to make digital copies from tapes which do not conform to the SCMS format.

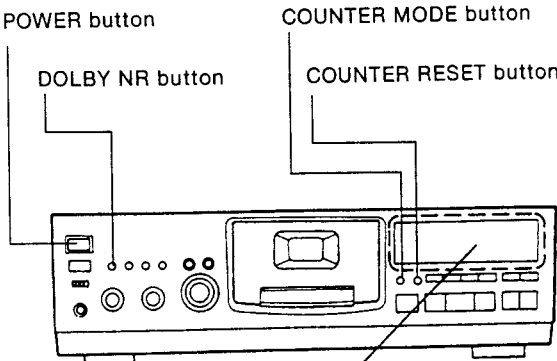
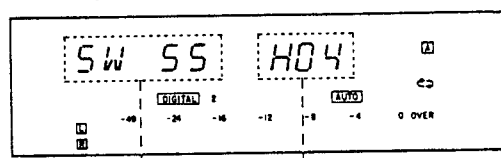
For your reference

You can make analog input recordings from a digital tape when digital recordings cannot be made. (The SCMS format does not apply to this situation.)

■ SELF-DIAGNOSTIC FUNCTION DISPLAY

■ Self-diagnostic Function

Should faults occur, this unit incorporates a self-diagnostic function. Make the most of this function during maintenance or service.

Display procedure	Display position
When the cassette mechanism or the cassette holder fails to operate, be sure to check the self-diagnostic display according to the procedure below. Self-diagnostic display mode Step 1: Hold down the DOLBY NR button for more than 2 seconds and simultaneously press the STOP button. [E1 09216] will appear in the FL display. Step 2: Press the COUNTER MODE button three times. If there is a fault, one of the self-diagnostic codes (H04, H01 or F01) will appear on the FL display. Note: Since there might be multiple faults, repair the first fault, then repeat steps 1 and 2 to check for additional faults. If there is no fault, nothing will appear at the self-diagnostic display location (however, "SW 55" will remain on the FL display). Return to the normal display mode When the COUNTER RESET button is pressed, the unit returns to the normal display mode. Note: To turn off the unit, be sure to return to the normal display mode before pressing the POWER button. Never turn the unit off while in the self-diagnostic display mode.	 Self-diagnostic display location  SW 55 is also indicated, but is not related to the self-diagnostic display. Self-diagnostic display (H04, H01, F01)

Display Contents

Display symbol	Symptom and status	Remedy
H01	The cassette mechanism does not operate. Example: Playback is not possible even when the ► (Replay Start) button is pressed.	Cassette mechanism mode switches (S971 to S976), Z971 or plunger have failed. Check and replace as required.
H04	The cassette holder does not open even when the ▲ (Open/Close) button is pressed.	The open switch (S291) is not in contact or has short-circuited. Check and replace as required.
F01	When the ► (Replay Start) button is pressed, the tape soon stops (after a short run).	Reel pulses are faulty. Check IC971, 972, 202, 203 and 204, as well as servo control IC201 pins ⑤, ⑥ and ⑥, replace as required.

Note: The self-diagnostic display of a fault (if any) is made after step 2 above. If any other button is pressed, an incorrect display will appear that has nothing to do with the self-diagnostic function.

HANDLING PRECAUTIONS FOR DCC HEAD

Because static electricity or magnetism can damage the DCC head, please observe the following when handling the DCC head.

1) Caution on magnetism

Be sure to use only the ceramic screwdriver (RFKZ0037) when making azimuth adjustment.

Never use a steel screwdriver or other screwdriver whose blade or tip is magnetized.
Keep the DCC head away from all magnetized objects.

2) Caution on static electricity

Be sure to insert a shorting clip in the terminal of the FPC board (DCC head).

Connect the FPC board to the PCB connector as quickly as possible.

3) Others

Be especially careful not to use force when manipulating the FPC board or it will break or disconnect.

• Grounding for electrostatic breakdown prevention

1. Human body grounding

Use the anti-static wrist strap to discharge the static electricity from your body.

2. Work table grounding

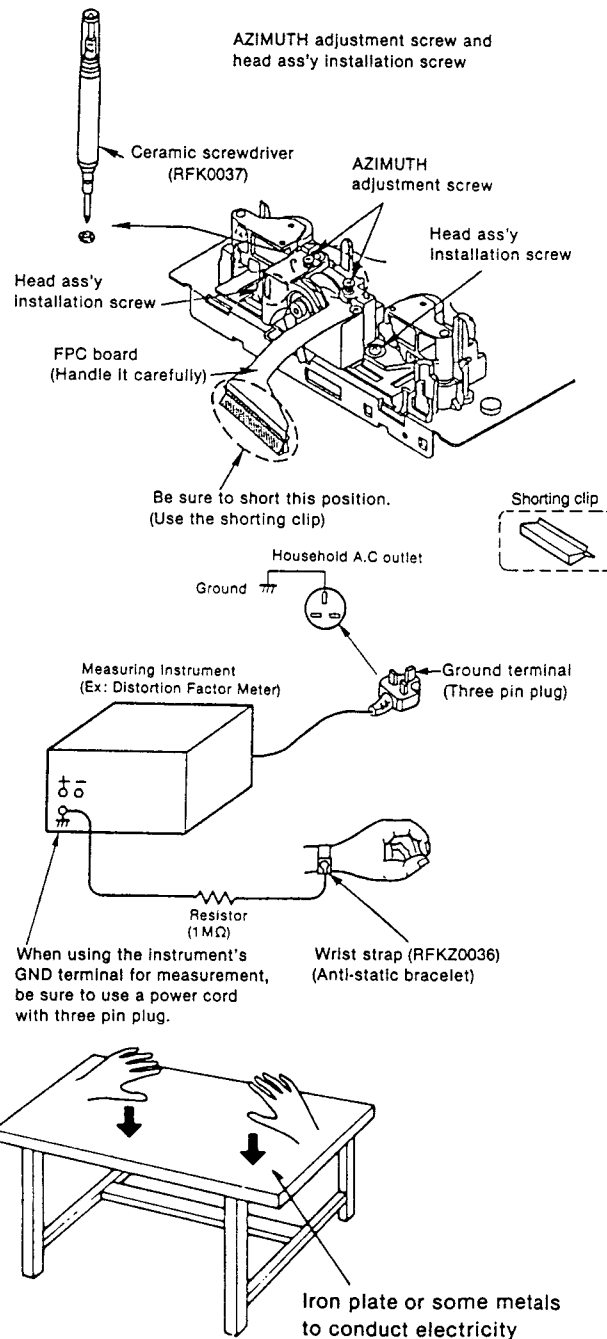
Put a conductive material (sheet) or steel sheet on the area where the DCC head is placed, and ground the sheet.

Note:

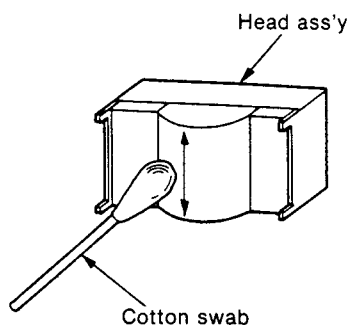
It is important to ground the instrument before testing. Use either the ground contact of a nearby 3P wall outlet, or connect it to the frame ground of an instrument which is connected a 3P wall outlet.

Caution:

The static electricity of your clothes will not be grounded through the wrist strap. So, take care not to let your clothes touch the DCC head.



HEAD CLEANING METHOD



Clean the head up and down with a cotton swab slightly moistened with alcohol.

■ OPERATION CHECKS AND MAIN COMPONENT REPLACEMENT PROCEDURES

NOTE

- 1. This section describes procedures for checking the operation of the major printed circuit boards and replacing the main components.
- 2. For reassembly after operation checks or replacement, reverse the respective procedures. Special reassembly procedures are described only when required.
- 3. Select items from the following index when checks or replacement are required.
- 4. Illustrated screws are equivalent to actual size.
- 5. [] indicates parts No.

● Contents

page.

1. Checking for the main P.C.B.

31.

2. Checking for the operation P.C.B.

32.

3. Checking for the FL P.C.B.

33.

4. Replacement for mechanism unit.

34.

5. Replacement for connector P.C.B.

35.

6. Replacement for the motor P.C.B.

35.

7. Replacement for the belt, flywheel ass'y, reel motor and capstan motor.

36.

8. Replacement for the head block ass'y(R/P) and pinch roller ass'y.

37.

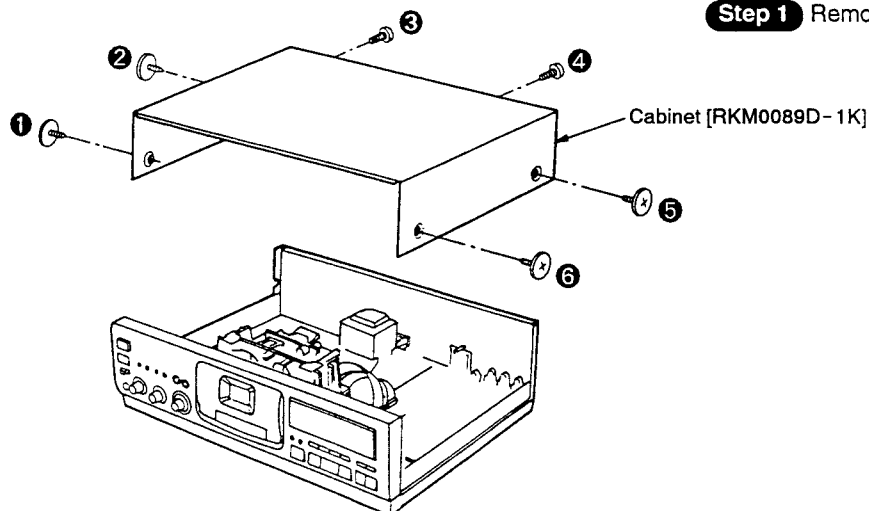
9. Replacement of the parts mounted on mechanism P.C.B. and solenoid.

39.

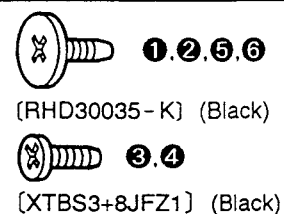
10. Replacement for the drive rack and friction gear.

40.

1. Common disassembly procedures (Follow this procedure prior to other disassembly.)

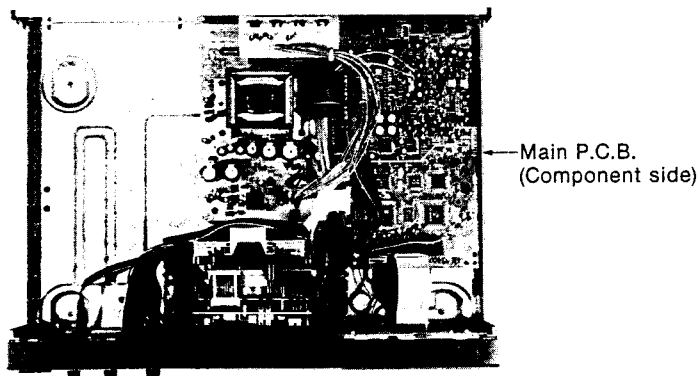


Step 1 Remove the 6 screws.



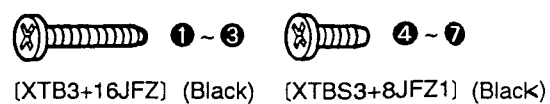
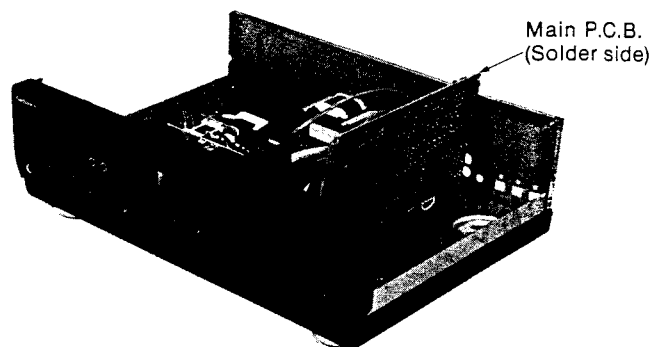
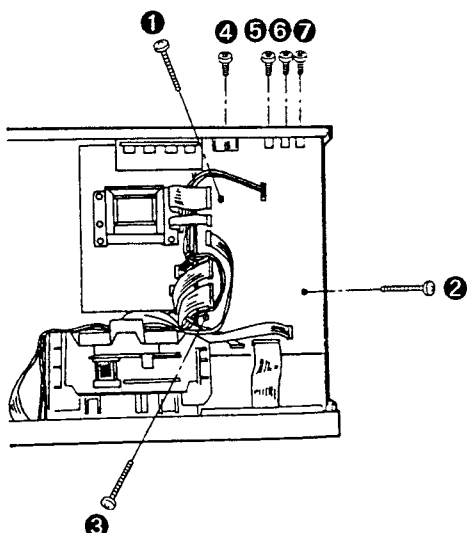
2. Checking for the main P.C.B.

Step 1 Follow the disassembly procedure described in item 1 on page 31.



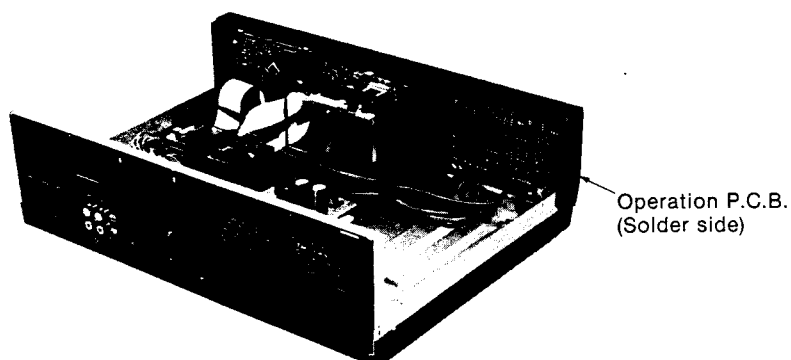
Step 2 Remove the 7 screws.

Step 3 Place the main P.C.B. as shown below.

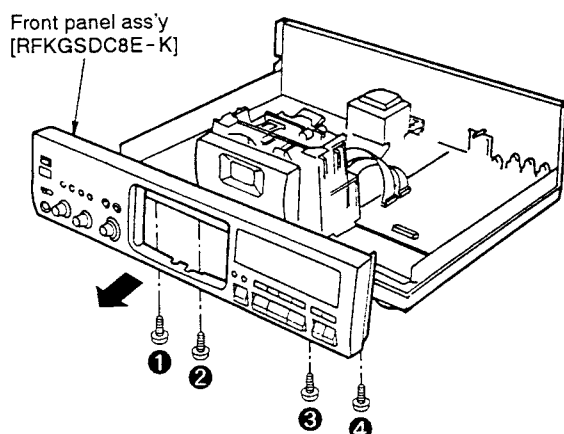


3. Checking for the operation P.C.B.

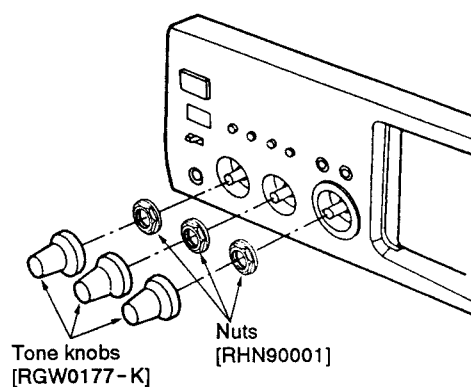
Step 1 Follow the disassembly procedure described in item 1 on page 31.



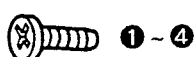
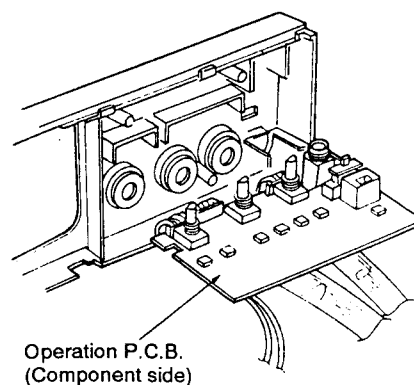
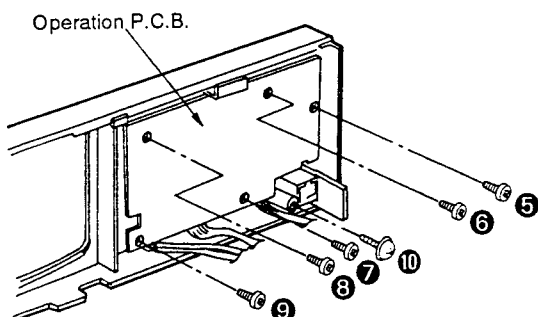
Step 2 Remove the 4 screws.



Step 3 Remove the tone knobs and nuts.



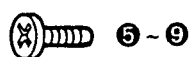
Step 4 Remove the 6 screws.



[XTBS3+8JFZ1] (Black)



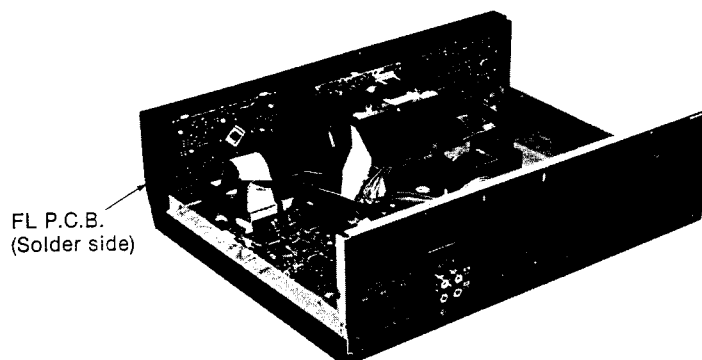
[XTWS3+10Q]



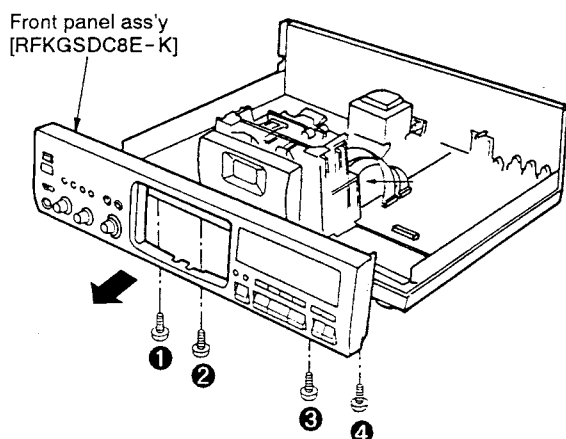
[XTBS26+8J]

4. Checking for the FL P.C.B.

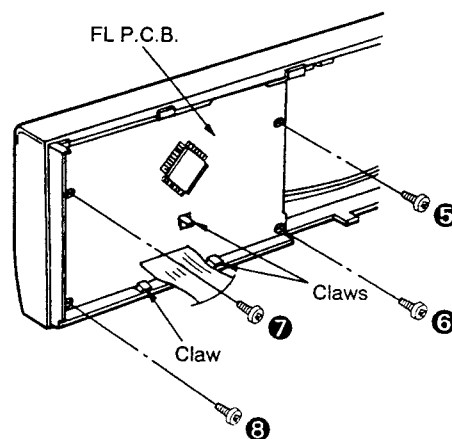
Step 1 Follow the disassembly procedure described in item 1 on page 31.



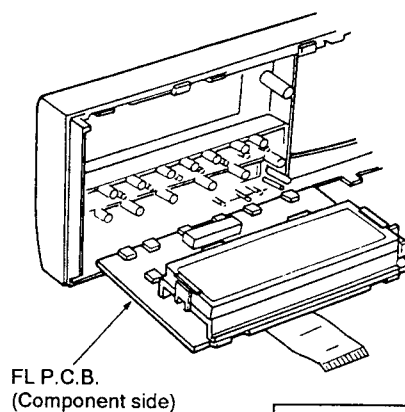
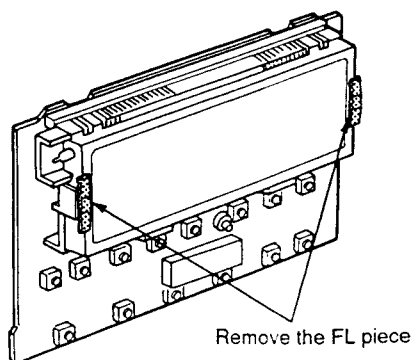
Step 2 Remove the 4 screws.



Step 3 Remove the 4 screws and 3 claws.



Removal of the FL meter

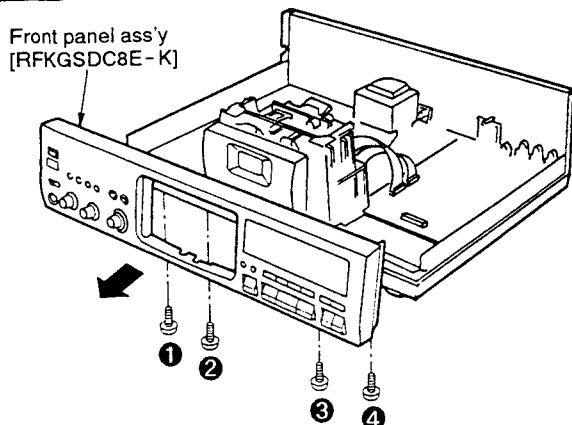


- 1 ~ 4
[XTBS3+8JFZ1] (Black)
- 5 ~ 8
[XTBS26+8J]

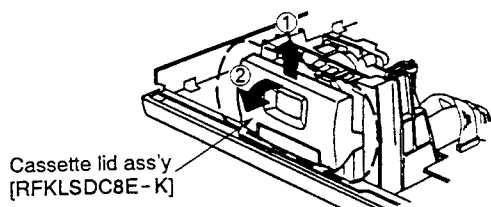
5. Replacement for the mechanism unit

Step 1 Follow the disassembly procedure described in item 1 on page 31.

Step 2 Remove the 4 screws.

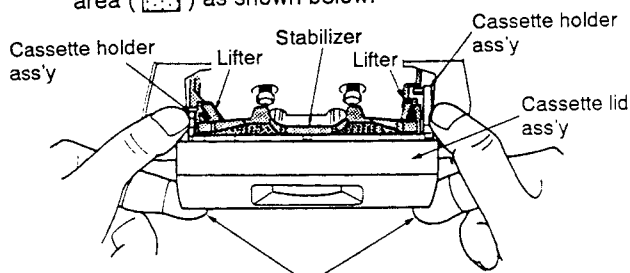


Step 4 Lift the cassette lid in the direction of arrow ①, and remove it in the direction of arrow ②.



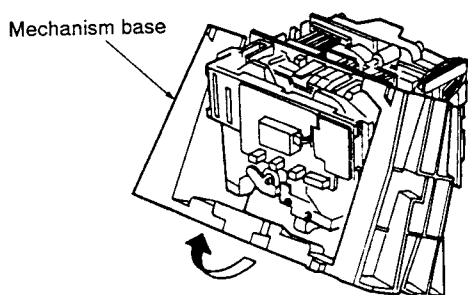
Note for disassembling the cassette lid ass'y

NOTE When disassembling/reassembling the cassette lid ass'y, handle the cassette lid ass'y carefully to avoid damage to the lifter or the stabilizer indicated by dots area () as shown below.

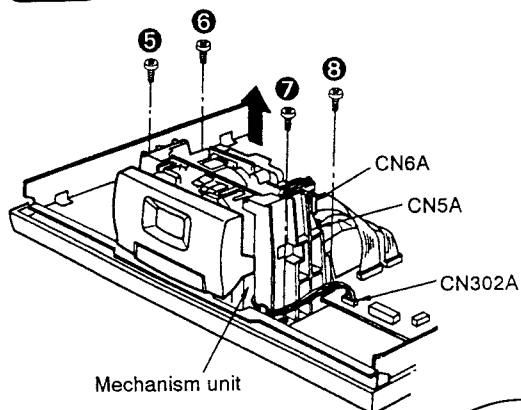


※ Lift up the back side of cassette lid ass'y by finger.

Step 6 Remove the mechanism base.

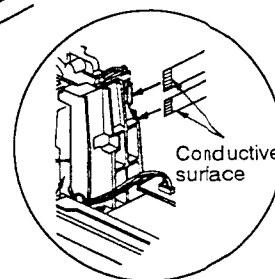


Step 3 Remove the 4 screws and 3 connectors.

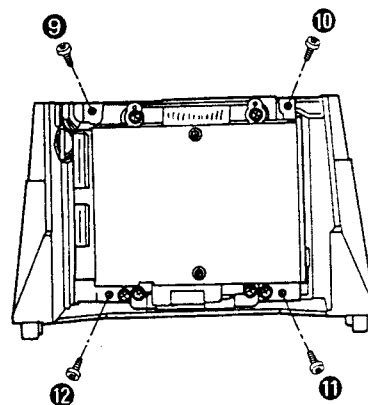


NOTE

When connecting the FPC boards to the CN5A/CN6A, arrange the FPC boards as shown right.



Step 5 Remove the 4 screws.

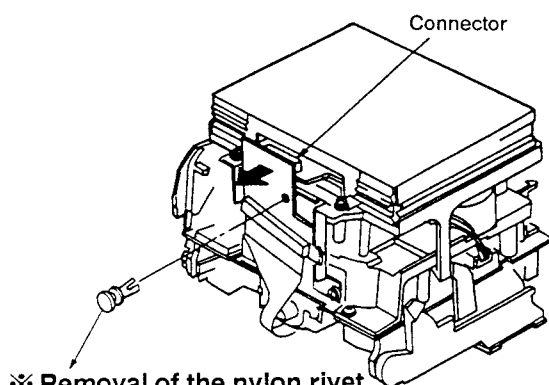


- ① ~ ④
[XTBS3+8JFZ1] (Back)
- ⑤ ~ ⑧
[XTB3+8F]
- ⑨ ~ ⑫
[XTB3+10JFZ]

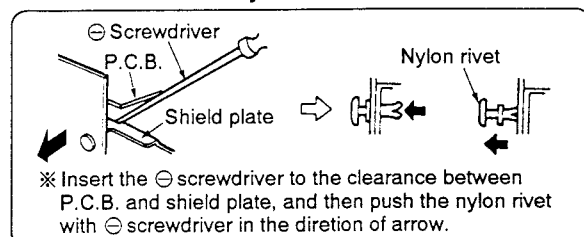
6. Replacement for the connector P.C.B.

Step 1 Follow the disassembly procedure described in item 1 (on page 31) and item 5 (on page 34).

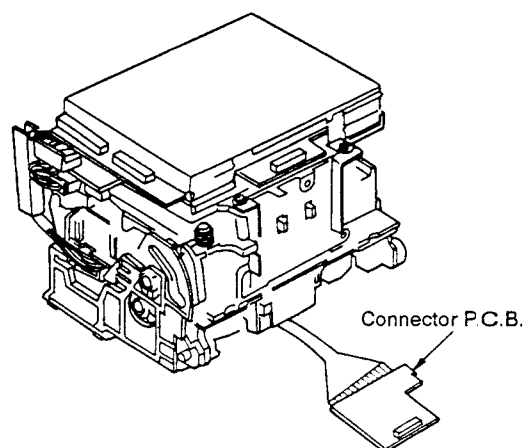
Step 2 Remove the nylon rivet.



※ Removal of the nylon rivet



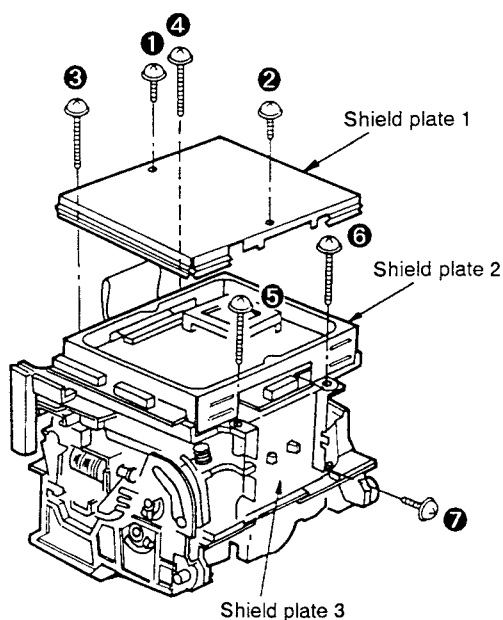
Step 3 Remove the connector P.C.B.



7. Replacement for the motor P.C.B.

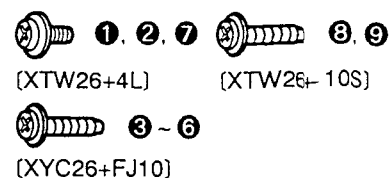
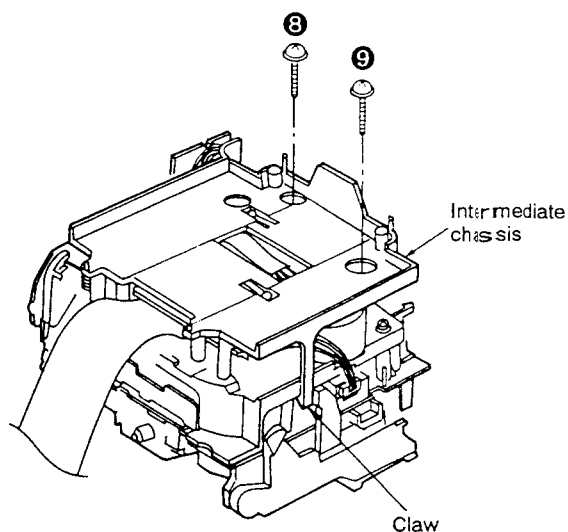
Step 1 Follow the disassembly procedure described in item 1 (on page 31), item 5 (on page 34) and item 6 (on page 35).

Step 2 Remove the 7 screws.



Step 3 Remove the 2 screws and claw.

Step 4 Remove the intermediate chassis.
(The solder side of motor P.C.B. can be checked.)

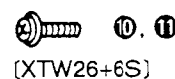
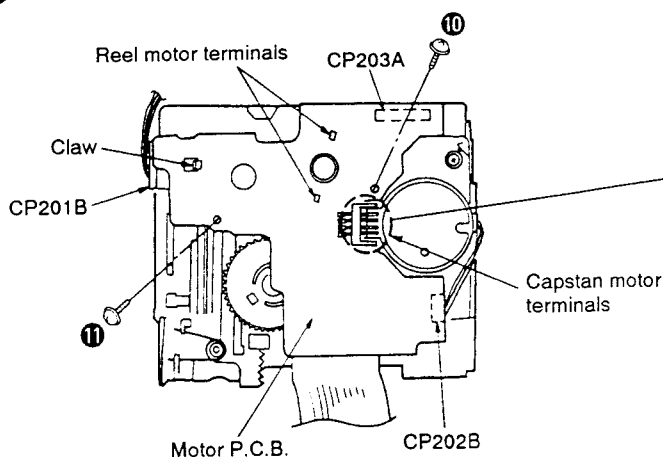


Step 5 Unsolder the reel motor and capstan motor terminals.

Step 6 Remove the 2 screws, claw and connectors.

NOTE

Handle the connector with care so that the shape of terminal is different from others.

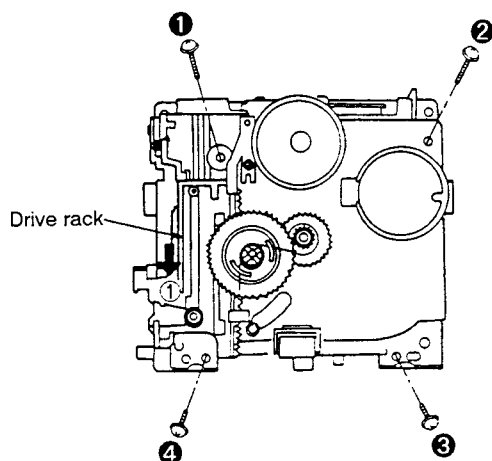


8. Replacement for the belt, flywheel ass'y, reel motor and capstan motor

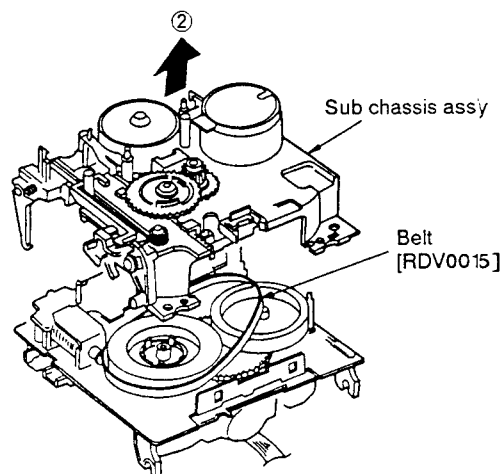
Step 1 Perform the **Step 1** ~ **Step 6** in item 7 on page 35, 36.

Step 2 Push the drive rack in the direction of arrow ①.

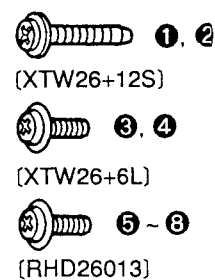
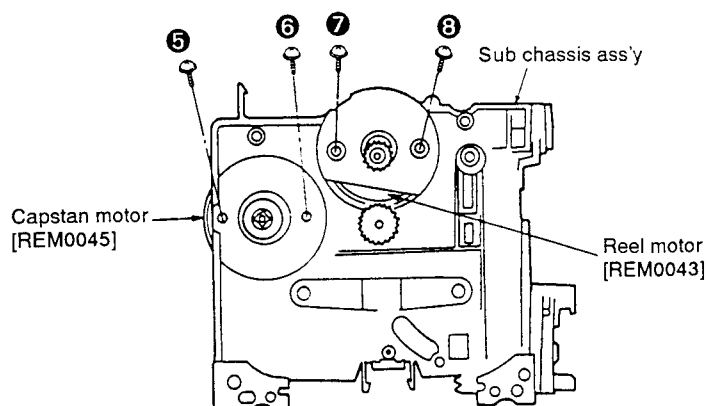
Step 3 Remove the 4 screws.



Step 4 Remove the sub chassis ass'y.

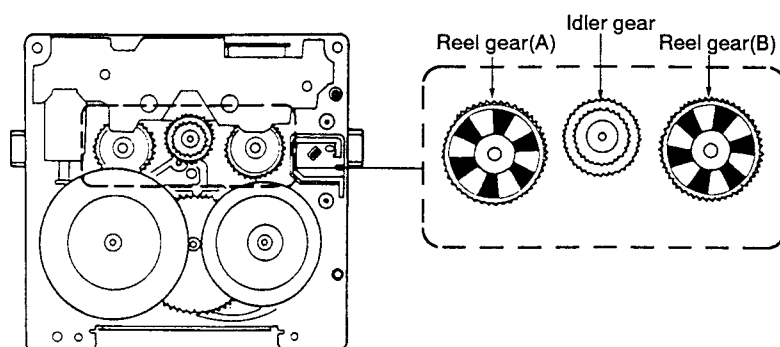


Step 5 Remove the 4 screws.

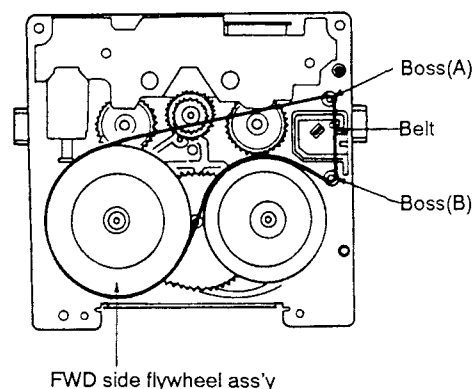


Installation of the sub chassis ass'y after replacement

Step 6 Place the idler gear in the center as shown below.

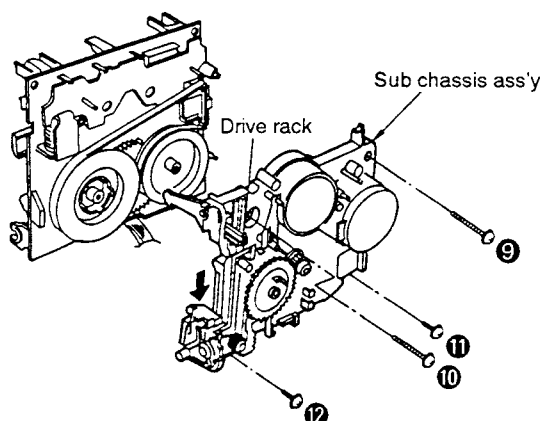


Step 7 Temporarily secure the belt as shown below.

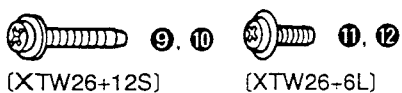
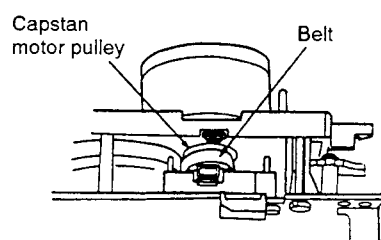
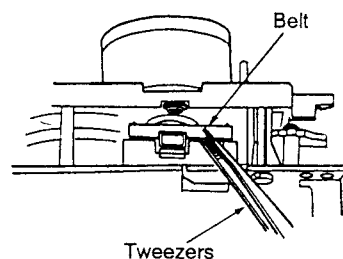


Step 8 Push the drive rack in the direction of arrow.

Step 9 Install the sub chassis ass'y to the chassis ass'y with 4 screws.



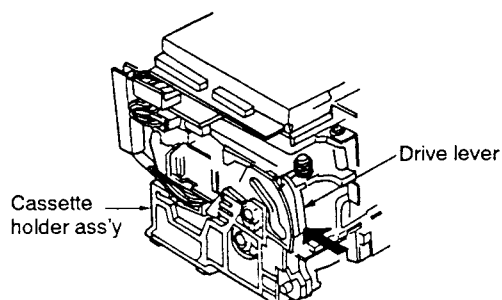
Step 10 Secure the belt with the capstan motor pulley.



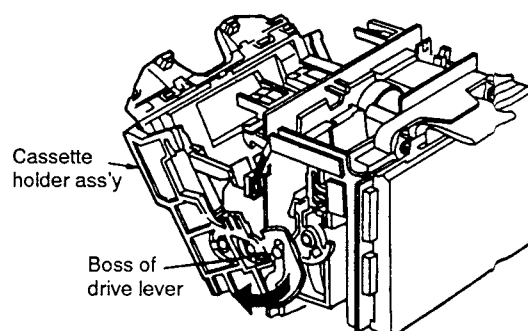
9. Replacement for the head block ass'y(R/P) and pinch roller ass'y

Step 1 Follow the disassembly procedure described in item 1(on page 31)and item 5(on page 34).

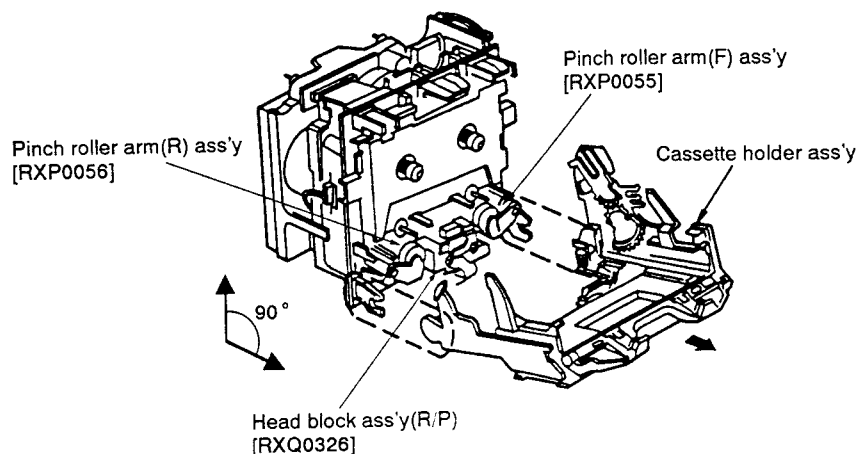
Step 2 Push the drive lever and open the cassette holder ass'y.



Step 3 Operate the cassette holder ass'y in the direction of arrow, and then remove it from the boss of drive lever.

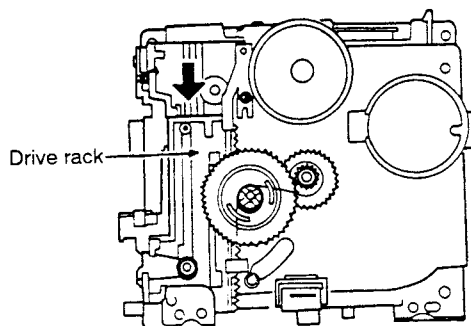


- Step 4** Locate the cassette holder ass'y and mechanism unit at a 90 degree angle as shown below, and then pull the cassette holder ass'y.

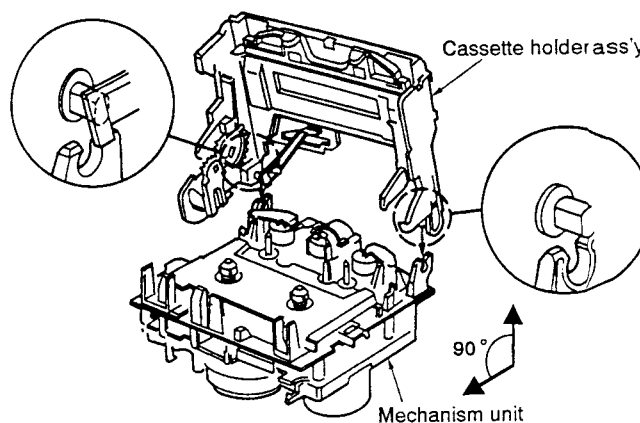


Installation of the cassette holder ass'y after replacement

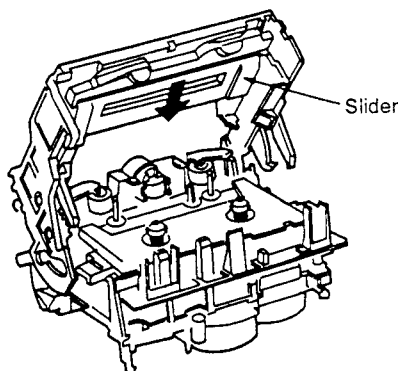
- Step 5** Push the drive rack in the direction of arrow.



- Step 6** Locate the cassette holder ass'y and mechanism unit at a 90 degree angle, and then install the cassette holder ass'y.

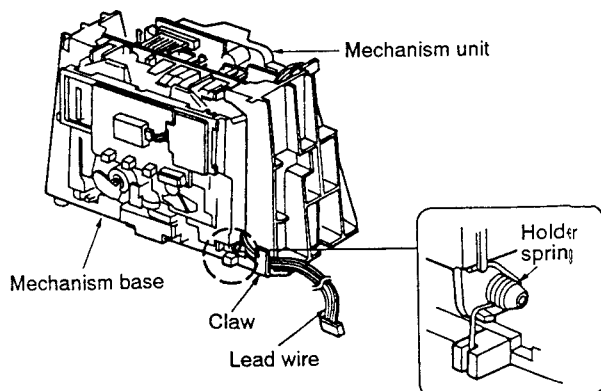


- Step 7** Lower the slider in the direction of arrow.



- Step 8** Install the mechanism base to the mechanism unit.
(Refer to the **Step 6** and **Step 7** in item 5 on page 34.)

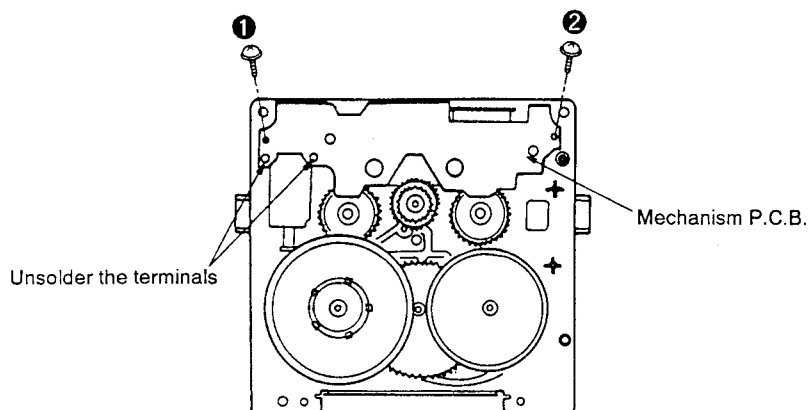
NOTE When installing the mechanism base, the holder spring should be attached as shown below.



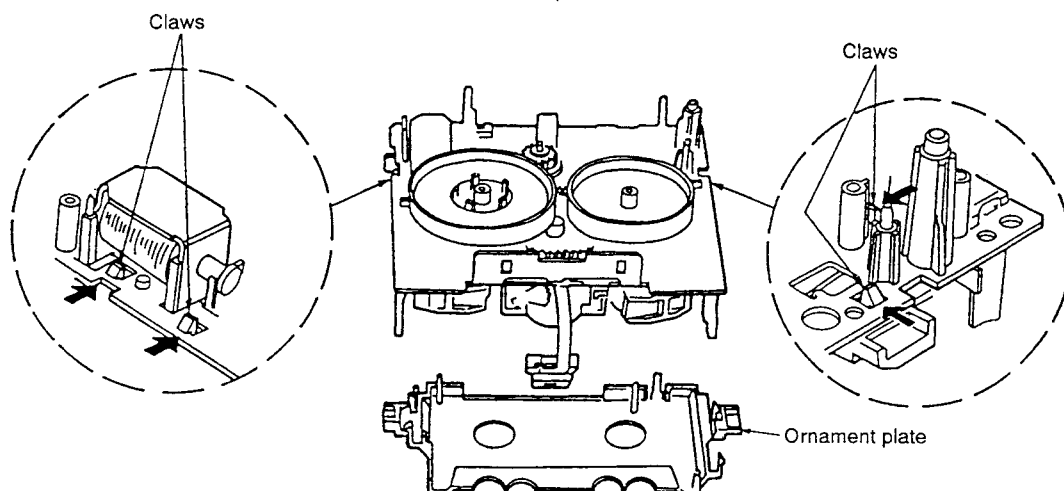
10. Replacement of the parts mounted on mechanism P.C.B. and solenoid

Step 1 Perform the **Step 1** ~ **Step 6** in item 7 on page 35, 36.

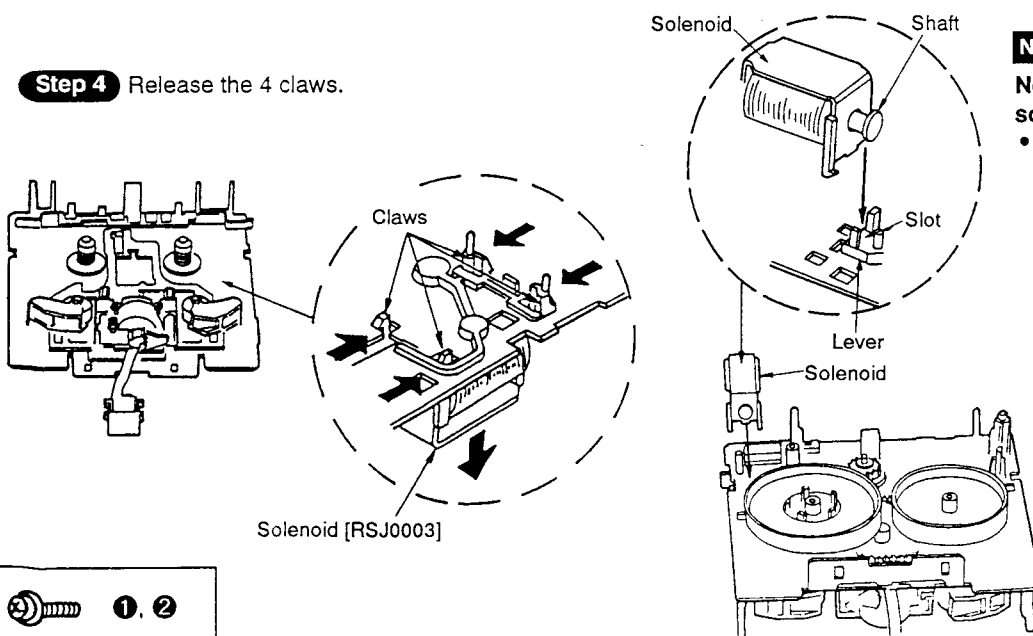
Step 2 Remove the 2 screws and unsolder the terminals (2 points), and then remove the mechanism P.C.B.



Step 3 Release the 4 claws, and then remove the ornament plate.



Step 4 Release the 4 claws.

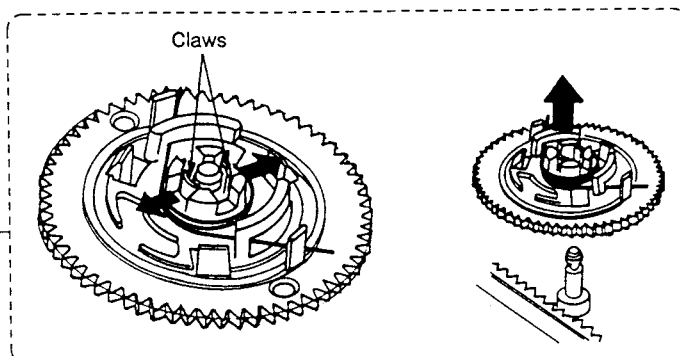
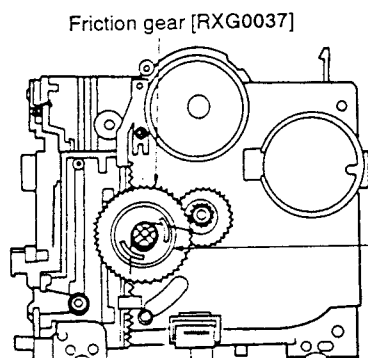


② ① ②
[XTW2+6S]

11. Replacement for the drive rack and friction gear

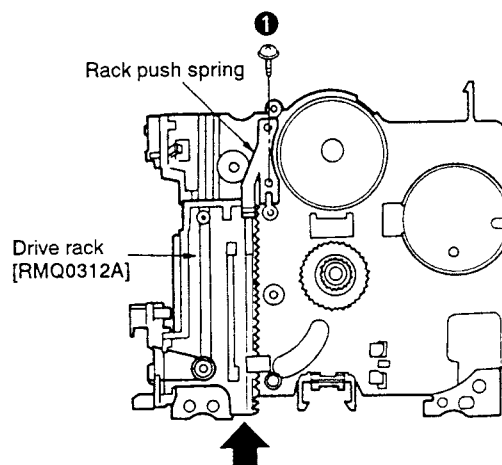
Step 1 Perform the **Step 1** - **Step 6** in item 7 on page 35, 36.

Step 2 Remove the friction gear.

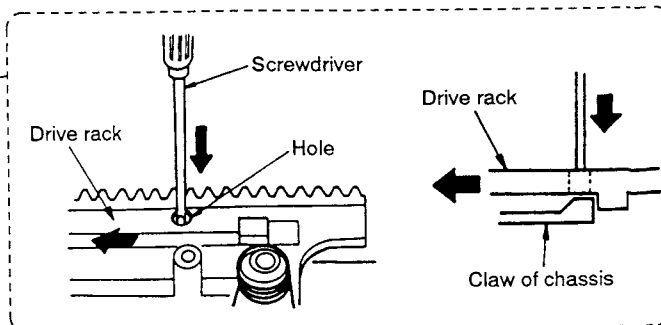
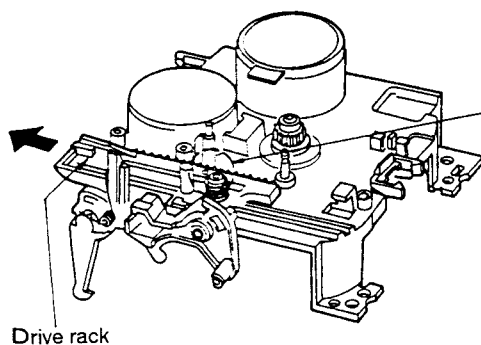


Step 3 Remove the screw and rack push spring.

Step 4 Force the drive rack in the direction of arrow.



Step 5 Remove the drive rack using the screwdriver inserted into the hole.

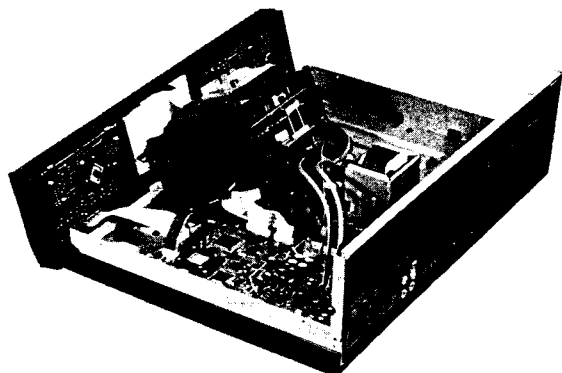


 **1**
[XTW2+6S]

■ MEASUREMENTS AND ADJUSTMENTS

■ Disassembly Procedure for Adjustments

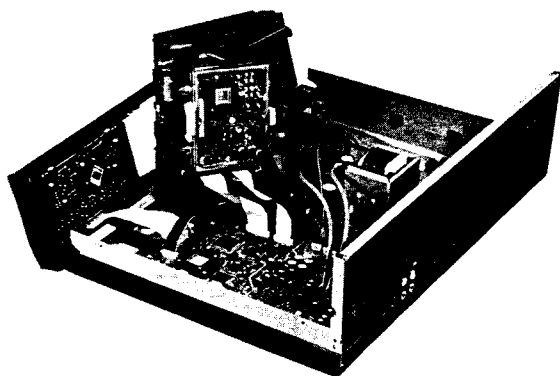
To make mechanism (azimuth) and electrical adjustments, prepare the mechanism block as shown below.



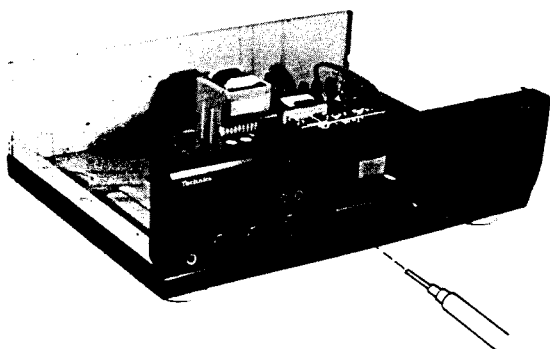
Disassembly Procedure

1. Unfasten 6 screws to remove cabinet.
2. Unfasten 4 screws to remove front panel ass'y.
3. Unfasten 4 screws to remove mechanism unit from chassis.

<AZIMUTH ADJUSTMENT>



<ELECTRICAL ADJUSTMENT>

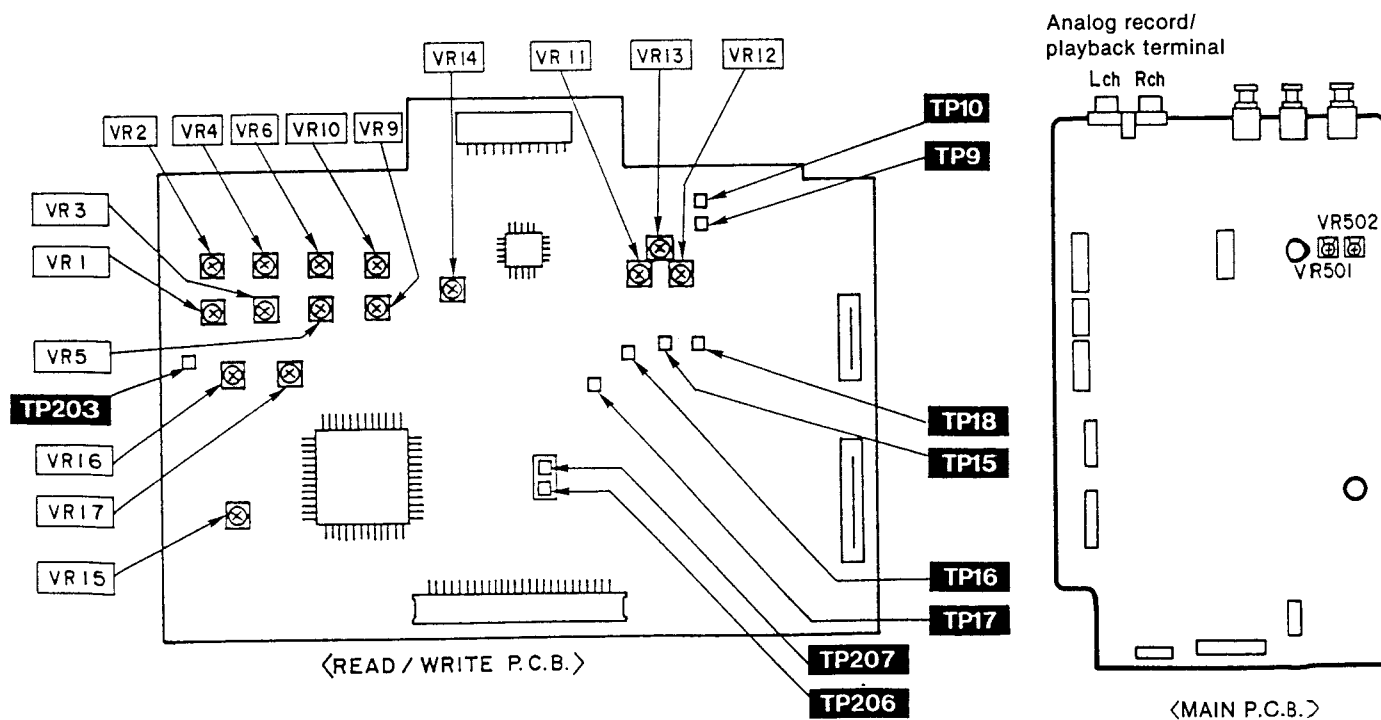


<AZIMUTH ADJUSTMENT>

At this stage, azimuth can easily be adjusted.

■ Adjustment locations and test points

	Adjustment item	Adjustment locations	Measurement location
Mechanical adjustments	1. AZIMUTH adjustment	FWD/REV azimuth screws	Line-out/error rate display
Electrical adjustments	2. Tape speed adjustment	VR16: FWD VR17: REV Short between TP206 and TP207.	Analog playback terminal: R ch
	3. Analog output level adjustment	VR1, VR3, VR9: Lch VR2, VR4, VR10: Rch	TP16: Lch TP17: Rch
	4. Check and adjustment of analog output distortion	VR1: Lch VR2: Rch	TP16: Lch TP17: Rch
	5. Analog playback frequency response adjustment	VR5: Lch VR6: Rch	TP16: Lch TP17: Rch
	6. DCC playback level adjustment	VR14	TP18: CH 1 TP15: CH 2
	7. Adjustment and check of optimum current for DCC recording	VR13: Vm VR11: Va VR12: Ve	TP9: (+) TP10: (-)
	8. Adjustment of quick reverse sensor	VR15	TP203
	9. Output level adjustment	VR501: Lch VR502: Rch	Analog playback terminal: Lch, R ch



■ Preparations for adjustments

	Tape product number	Tape name	Use
AZIMUTH adjustments	QZZCAC	10kHz, -20dB test tape	1. AZIMUTH adjustments
	QZZCRD	Mirror tape	
	RFTRD002	DCC music tape	
Electrical adjustments	QZZCWAT	3kHz, -10dB (250nwb/m)	2. Tape speed adjustment
	QZZCLA	315Hz, 0dB (160nwb/m)	3. Analog output level adjustment 4. Check and adjustment of analog output distortion 9. Output level adjustment
	QZZCFM	ACC frequency response tape 12.5kHz~63Hz: -20dB 315Hz: 0dB, 8kHz: -20dB (160nwb/m)	5. Analog playback frequency response adjustment
	Commercially available analog tape	Analog • blank tape	8. Adjustment of quick reverse sensor
	Commercially available DCC tape	DCC blank tape	7. Adjustment and check of optimum current for DCC recording
	DCC-S1	DCC characteristics tape	6. DCC playback level adjustment

● Required tools, etc.

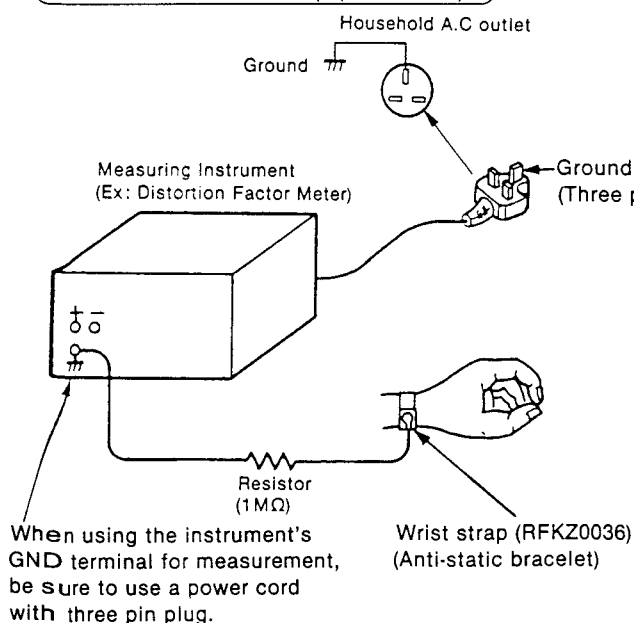
- Wrist strap (RFKZ0036)
- Ceramic screwdriver (RFKZ0037)
- Commercially available music CD
- CD player (SL-PS700, SL-P900, etc.)
- 10k Ω resistance

● Measurement equipment

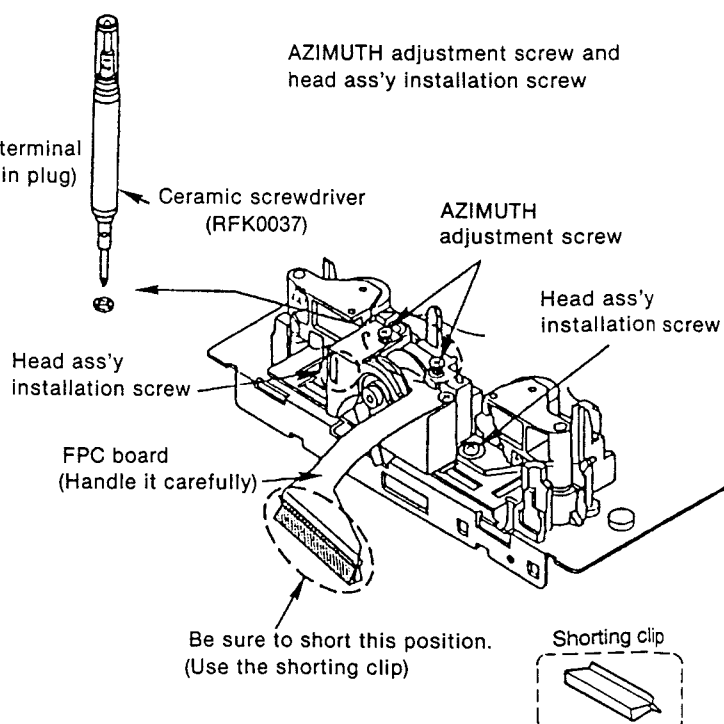
- Oscilloscope (30MHz or higher)
- EVM (electronic voltmeter)
- Frequency counter
- Distortion meter

■ To prevent Electrostatic Damage to the DCC Head

1. Wear the wrist strap (RFKZ0036).



2. Use the ceramic screwdriver (RFKZ0037).



■ Setting Service Mode for Adjustments

AZIMUTH Adjustment using Error Rate Display

This unit incorporates service mode functions to check its major ICs.

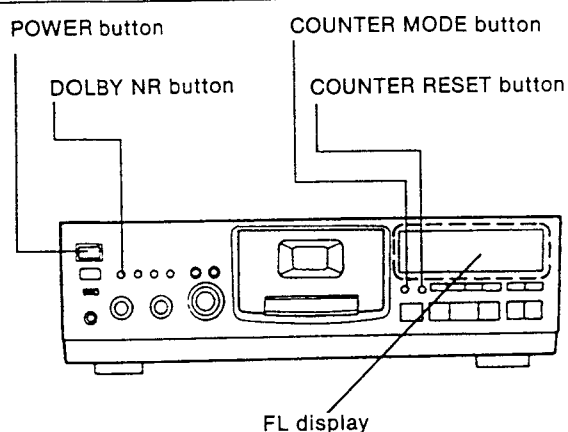
One of these is the error rate display function for all individual DCC head channels. The use of this function allows adjustment of the AZIMUTH.

What is the error rate?

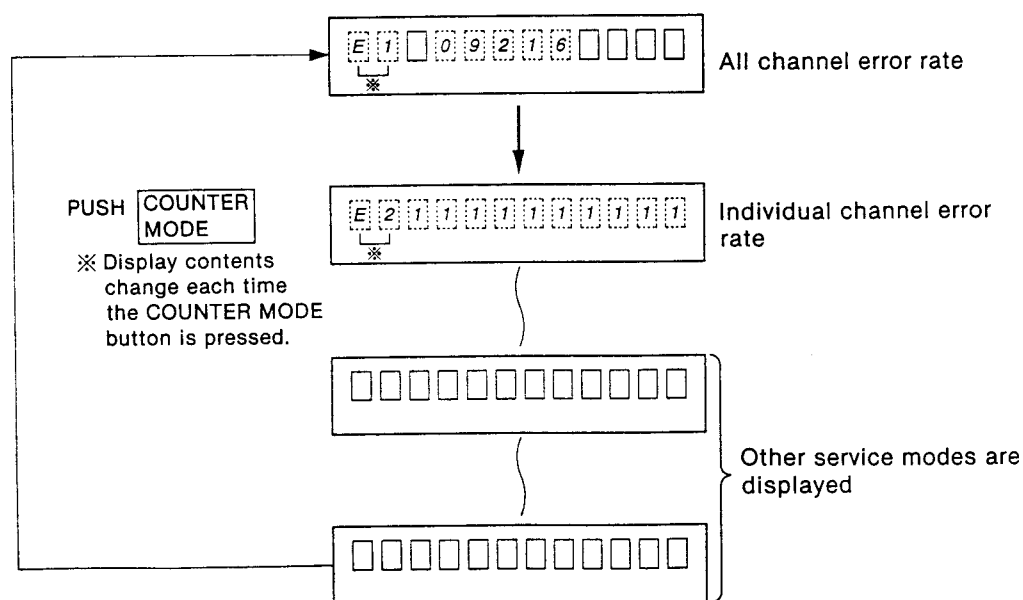
The error rate is a numerical expression of the accuracy of the digital signal received from the head during DCC tape replay.

The digital signal has an error correction function to remove dropouts caused by dirt on the head surface or scratches on the tape.

Setting the error rate display



1. Press the POWER button on.
2. Play a DCC tape.
3. Press and hold the **DOLBY NR** button for more than 3 seconds.
4. Press the **STOP** button simultaneously.
5. The following display appears.



■ Adjustment Items by Symptom

(Symptom)	(Adjustment Item Reference Pages)
If the playback output level for ACC tape* is too low.	1. AZIMUTH adjustment (See page 46.) 3. Analog output level adjustment (See page 48.) 4. Check and adjustment of analog output distortion (See page 48.) 5. Analog playback frequency response adjustment (See page 49.) 9. Output level adjustment (See page 52.)
If there is a difference in playback output level between left and right channels for ACC tape.	
If there is a difference in playback output level between forward and reverse directions for ACC tape.	
If there is distortion in playback output for ACC tape.	3. Analog output level adjustment (See page 48.) 4. Check and adjustment of analog output distortion (See page 48.) 9. Output level adjustment (See page 52.)
If there is a dropout in playback output for DCC tape.	6. DCC playback level adjustment (See page 49.)
If an error rate of "00250" or higher is indicated in the service mode check.	
If, when re-recording on a previously recorded DCC tape, the previously recorded sound can be heard in the newly recorded sound.	7. Adjustment and check of optimum current for DCC recording (See page 50.)
If the motor, belt, flywheel, or electrical components of the motor drive circuitry have been replaced.	2. Tape speed adjustment (See page 47.)
If the tape speed is not within the specified range (3000Hz±5Hz).	
If there is a problem with the quick reverse function. (Such as the tape reverses at some mid-point, or reversing is not possible without winding the tape all the way to the end.)	8. Adjustment of quick reverse sensor (See page 47.)
If the head has been replaced.	1. AZIMUTH adjustment (See page 46.) 3. Analog output level adjustment (See page 48.) 4. Check and adjustment of analog output distortion (See page 48.) 5. Analog playback frequency response adjustment (See page 49.) 6. DCC playback level adjustment (See page 49.) 7. Adjustment and check of optimum current for DCC recording (See page 50.) 8. Adjustment of quick reverse sensor (See page 47.) 9. Output level adjustment (See page 52.)

Note: * ACC tape is conventional cassette tape

■ Adjustment procedures

• Mechanical adjustments

1. AZIMUTH ADJUSTMENT

When the head is replaced, AZIMUTH adjustment (AZTEC) is required to optimize the head travel conditions for the tape. (Adjustment is also needed for dropouts.)

• Adjustment Procedure (After Head Replacement)

(1) Set the mechanism to the adjustment position (refer to page 41).

(2) Rough Adjustment

Play the ACC AZIMUTH adjustment tape (QZZCAC: 10kHz, -20dB).

Adjust AZIMUTH screws on the forward and reverse sides so that line outputs are maximized for both channels (use an oscilloscope).

(3) Fine Adjustment I

Play the DCC music tape (RFTRD002).

Set the error display for each channel using the service mode (refer to page 44).

Adjust the AZIMUTH adjustment screws on the forward and reverse sides so that "0" is displayed for each channel.

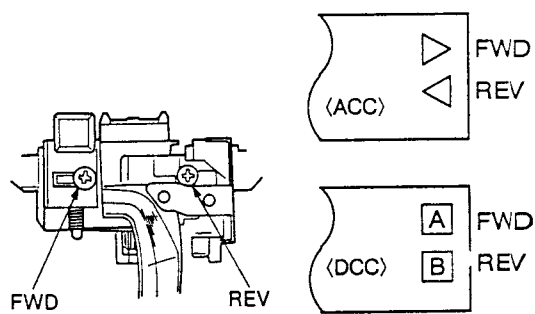
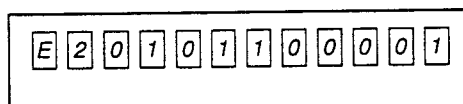


Fig. 1



* The display changes to "1" or "0".

(4) Fine Adjustment II

Adjust the display to E 1 0 0 0 2 3 using the COUNTER MODE button.
All error rate

Adjust the AZIMUTH adjustment screws on the forward and reverse sides so the error rate is minimized.

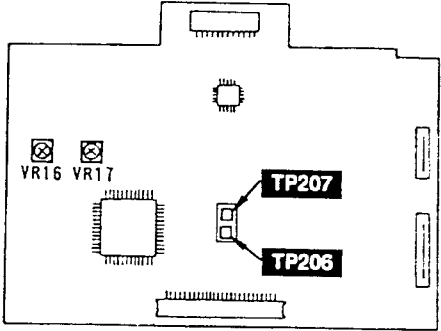
[Note: The display does not change immediately after the adjustment screw is rotated. Wait for a few seconds to check the error rate.]

(5) Check the tape travel conditions with the mirror tape (QZZCRD).

(6) After head AZIMUTH adjustment, secure the AZIMUTH screws in position with screw locking fluid.

• Electrical adjustments

2. Tape speed adjustment

Preparations for adjustments	Connections and settings
Measurement instrument required • Frequency counter	 READ/WRITE P.C.B. Fig. 2
Test tapes required • QZZCWAT: (3kHz)	
Tools required • Wrist strap (RFKZ0036) • Ceramic screwdriver (RFKZ0037)	
Output points • Analog playback terminal: Rch • Line out (connector CN405 ③ pin: Rch)	
Adjustment locations • Forward (FWD) side: VR16 • Reverse (REV) side: VR17	
Adjustment value: 3000 ± 5 Hz	

If the motor, belt, flywheel, or electrical components of the motor drive circuitry have been replaced, be sure to check and adjust tape speed.

Checking tape speed

- (1) Switch the power on and insert the 3kHz, -10dB test tape (QZZCWAT).
- (2) Playback the test tape in both the forward and reverse directions, and confirm that the output frequency is within the range of 3000 ± 5 Hz. If the output is not within the specified range, use the following procedure to adjust tape speed.

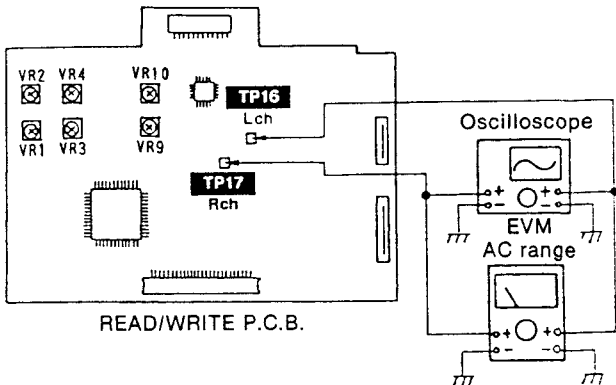
Adjustment of tape speed

- (1) Disconnect the power cord, and then use lead wire to short between TP206 and TP207.
- (2) Plug the power cord back in and play back the test tape in the forward direction.
- (3) Adjust VR16 so that the output frequency is within the range of 3000 ± 5 Hz.
- (4) Playback the test tape in the reverse direction.
- (5) Adjust VR17 so that the output frequency is within the range of 3000 ± 5 Hz.
- (6) Confirm that output speed is within the range of 3000 ± 5 Hz for both forward and reverse directions.
- (7) Switch off the power and remove the short from TP206 and TP207.

Because tape speed is locked, it cannot be adjusted using variable resistors VR16 and VR17 without first shorting TP206 and TP207. When adjusting tape speed, always be sure to short, between TP206 and TP207.

After adjustment, when the short between TP206 and TP207 is removed, the adjusted tape speed will be locked.

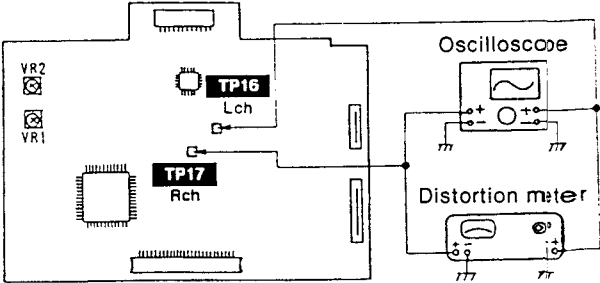
3. Analog output level adjustment

Preparations for adjustments	Connections and settings
Measurement instrument required • Oscilloscope (30 MHz or higher) • EVM (AC range)	 Fig. 3
Test tapes required • QZZCLA 315Hz, 0dB test tape	
Tools required • Wrist strap (RFKZ0036) • Ceramic screwdriver (RFKZ0037)	
Output points • TP16: Lch, TP17: Rch	
Adjustment locations • Lch: VR1, VR3, VR9 • Rch: VR2, VR4, VR10	
Adjustment value: 158 mV output voltage	

- Adjustment procedure

- (1) Switch on the power and insert the 315Hz, 0dB test tape (QZZCLA).
- (2) Playback the test tape and adjust **VR1** (left channel) and **VR2** (right channel) to minimize the waveform distortion.
- (3) Adjust **VR3** (left channel) and **VR4** (right channel) to maximize the output level.
- (4) Adjust **VR3** (left channel) and **VR4** (right channel) to obtain optimum output level by attenuating -10dB from the maximum output level.
- (5) Adjust **VR9** (left channel) and **VR10** (right channel) so that output voltage is 158mV.

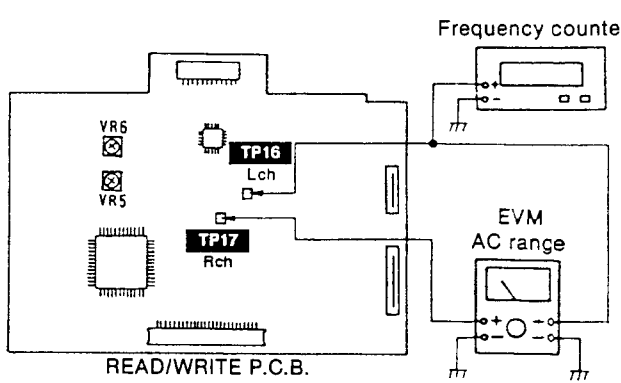
4. Check and adjustment of analog output distortion (READ/WRITE P.C.B.)

Preparations for adjustments	Connections and settings
Measurement instrument required • Oscilloscope (30MHz or higher) • Distortion meter	 READ/WRITE P.C.B. Fig. 4
Test tapes required • QZZCLA 315Hz, 0dB test tape	
Tools required • Wrist strap (RFKZ0036) • Ceramic screwdriver (RFKZ0037)	
Output points • TP16 : Lch, TP17 : Rch	
Adjustment locations • Lch: VR1 • Rch: VR2	
Adjustment value: Less than 1.6% THD (total harmonic distortion)	

- Adjustment procedure

- (1) Switch on the power and insert the 315Hz, 0dB test tape (QZZCLA).
- (2) Playback the test tape and confirm that THD is less than 1.6%.
- (3) If THD is more 1.6%, adjust **VR1** (left channel) and **VR2** (right channel) until it is less than 1.6%.

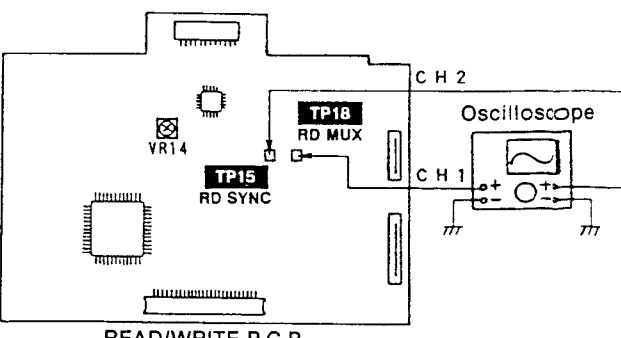
5. Analog playback frequency response adjustment

Preparations for adjustments	Connections and settings
Measurement instrument required • Frequency counter • EVM (AC range)	 Fig. 5
Test tapes required • QZZCFM ACC frequency response tape 315 Hz, -20 dB 12.5 kHz, -20 dB	
Tools required • Wrist strap (RFKZ0036) • Ceramic screwdriver (RFKZ0037)	
Output points • TP16 : Lch, TP17 : Rch	
Adjustment locations • Lch: VR5 • Rch: VR6	
Adjustment value: +0.4 dB ~ 0.6 dB	

• Adjustment procedure

- (1) Switch on the power and insert the ACC frequency response tape (QZZCFM).
- (2) While using a frequency counter to monitor the output frequency, play back the 315 Hz, -20 dB and 12.5 kHz, -20 dB test tones on the ACC frequency response tape.
- (3) Using the output level during playback of the 315 Hz, -20 dB test tone as a reference, adjust VR5 (left channel) and VR6 (right channel) so that the output level during playback of the 12.5 kHz, -20 dB test tone is within the range of +0.4 dB ~ 0.6 dB.

6. DCC playback level adjustment

Preparations for adjustments	Connections and settings
Measurement instrument required • Oscilloscope (30 MHz or higher)	 Fig. 6
Test tapes required • DCC-S1 DCC characteristics tape	
Tools required • Wrist strap (RFKZ0036) • Ceramic screwdriver (RFKZ0037)	
Output points • TP18 : CH1, TP15 : CH2	
Adjustment locations • Lch: VR14	
Adjustment value: 1.1 V_{p-p} ± 100 mV average output	

This adjustment is performed so that a digital signal of a specific level is applied from the DCC RF circuit to the PASC digital circuit.

• Adjustment procedure

- (1) Switch on the power and insert the DCC characteristics tape (DCC-S1).
- (2) Playback the DCC characteristics tape. (Any test tone on the tape can be used.)
- (3) Adjust VR14 so that, for output waveforms from TP18 (CH1), the average output level for each channel (RD MUX CH0 ~ 7) is 1.1 V_{p-p} ± 100 mV.

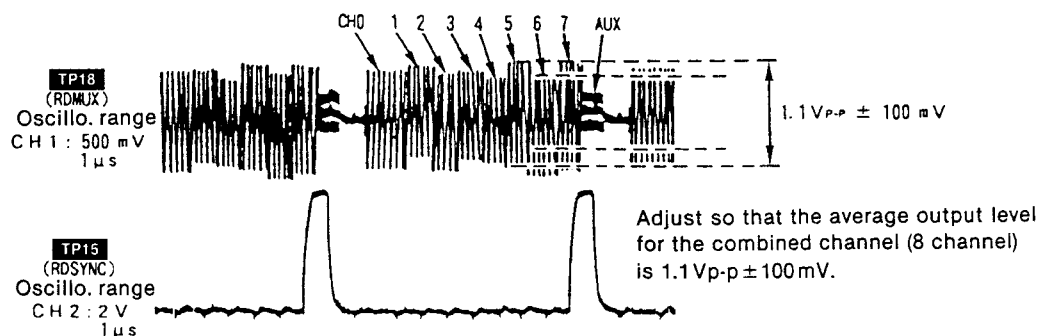


Fig. 7

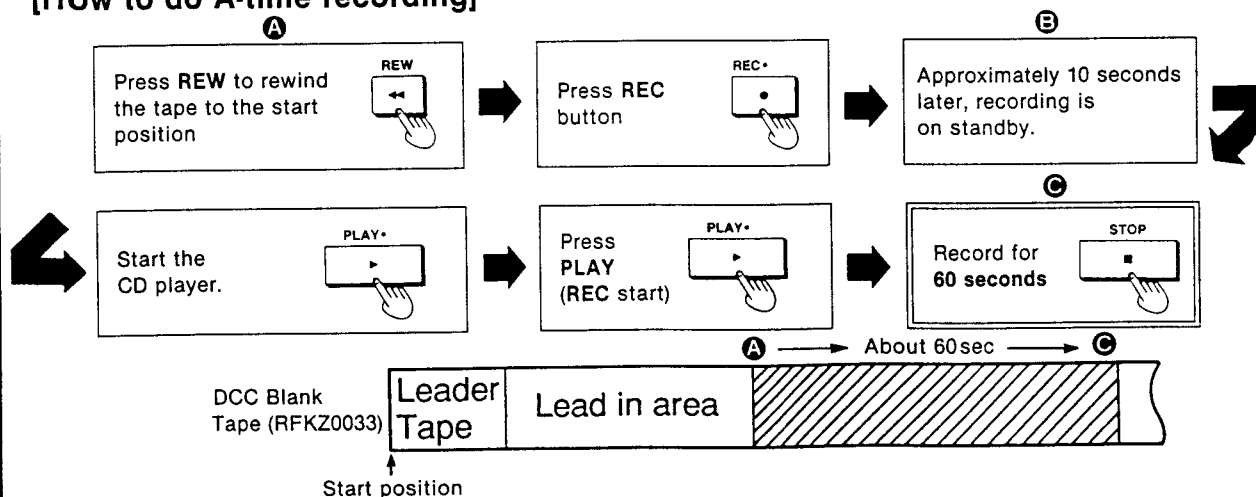
7. Adjustment and check of optimum current for DCC recording

Preparations for adjustments	Connections and settings
Measurement instrument required • Oscilloscope (30 MHz or higher)	READ/WRITE P.C.B.
Test tapes required • DCC blank tape	
Tools required • Wrist strap (RFKZ0036) • Ceramic screwdriver (RFKZ0037) • Commercially available music CD • CD player	
Output points • TP9 : + Side, TP10 : - Side	
Adjustment location and value • Va: VR13: I (Specified current) • Vb: VR11: $1.15 \times V_m$ • Vc: VR12: $V_a + 50 \text{ mV}$	Fig. 8

<Preparation>

- Connect the CD player output terminal with the DCC recording terminal (either analog input, digital input, or optical input). Record the CD sound onto the DCC Blank tape (RFKZ0033). This recording gives A-time.

[How to do A-time recording]



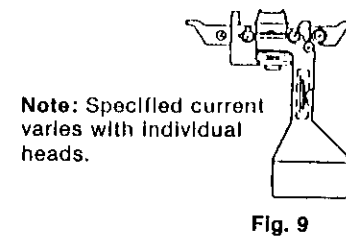
• Adjustment procedure

- (1) Determine the **optimum voltage value** according to the current specified on the back of each head FPC.

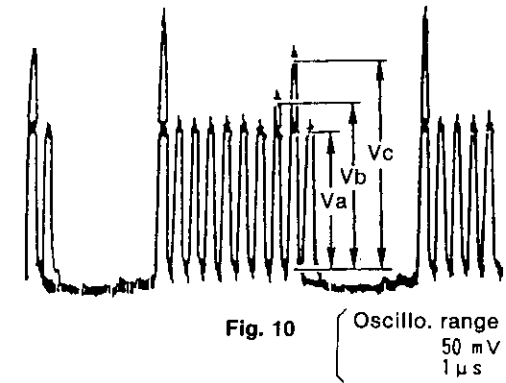
$V_a = I$ (Specified current)	$V_a = 160\text{ mV}$
$V_b = 1.15 \times V_a$	$V_b = 184\text{ mV } (1.15 \times 160\text{ mV})$
$V_c = 50\text{ mV} \times V_b$	$V_c = 234\text{ mV } (50\text{ mV} \times 184\text{ mV})$

※ ☐ Constant value

- (2) Adjust **each VR** so the voltages are V_a , V_b or V_c .



Note: Specified current varies with individual heads.



(I) **Method of Verification** (Must be performed after adjustment.)

Overwrite with another music source part of the section that was recorded during preparation.

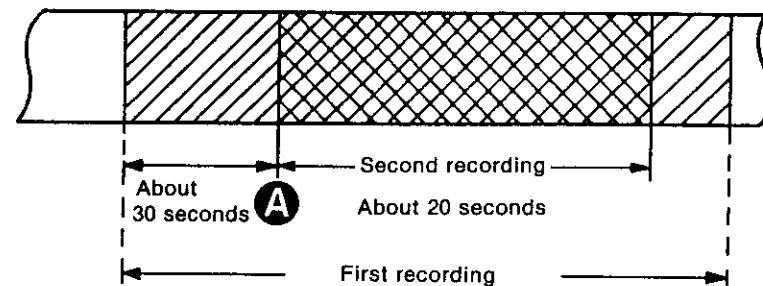
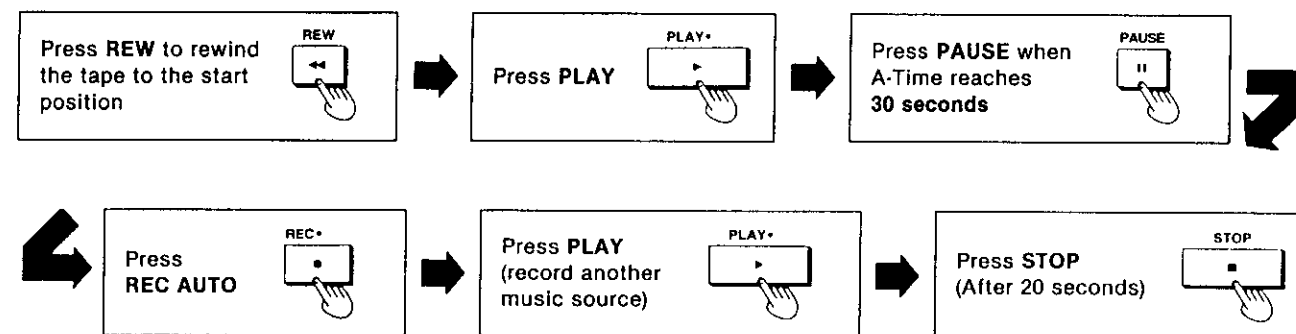


Fig. 11

[How to overwrite]



(II) **Verification Items**

Rewind the tape and play it back, and check the following at the breaks between tracks.

- Check that A-Time is played back.
(Fails if the recording current is low.)
- Check the Error Rate
 - Stop after about 20 seconds from the tape start position.
 - Use the service mode to set the error display for all channels (refer to page 44). Display the service mode on the fluorescent (FL) display and playback the tape.
 - After instantaneous deterioration of the error rate to [E1 00251-09216], use the service mode display to check the error rate display returns to [E1 00000-00250] at A (A-time joint) in Figure 11.

8. **Adjustment of quick reverse sensor**

Preparations for adjustments	Connections and settings
Measurement instrument required • EVM (DC Range)	READ/WRITE P. C. B. Fig. 12
Test tapes required • Analog blank tape	
Tools required • Wrist strap (RFKZ0036) • Ceramic screwdriver (RFKZ0037)	
Output points • TP203	
Adjustment locations • VR15	
Adjustment value: $1.0 \pm 0.1\text{ V}$	

Sets the sensitivity of the PHOTO sensor for detection of leader and magnetic parts of the tape.

• Adjustment procedure

- Switch on the power and insert a commercially available **analog tape (blank tape)**.
- Playback the magnetic part of the tape and adjust **VR15** so that the DC voltage using the EVM is $1.0\text{ V} \pm 0.1\text{ V}$.

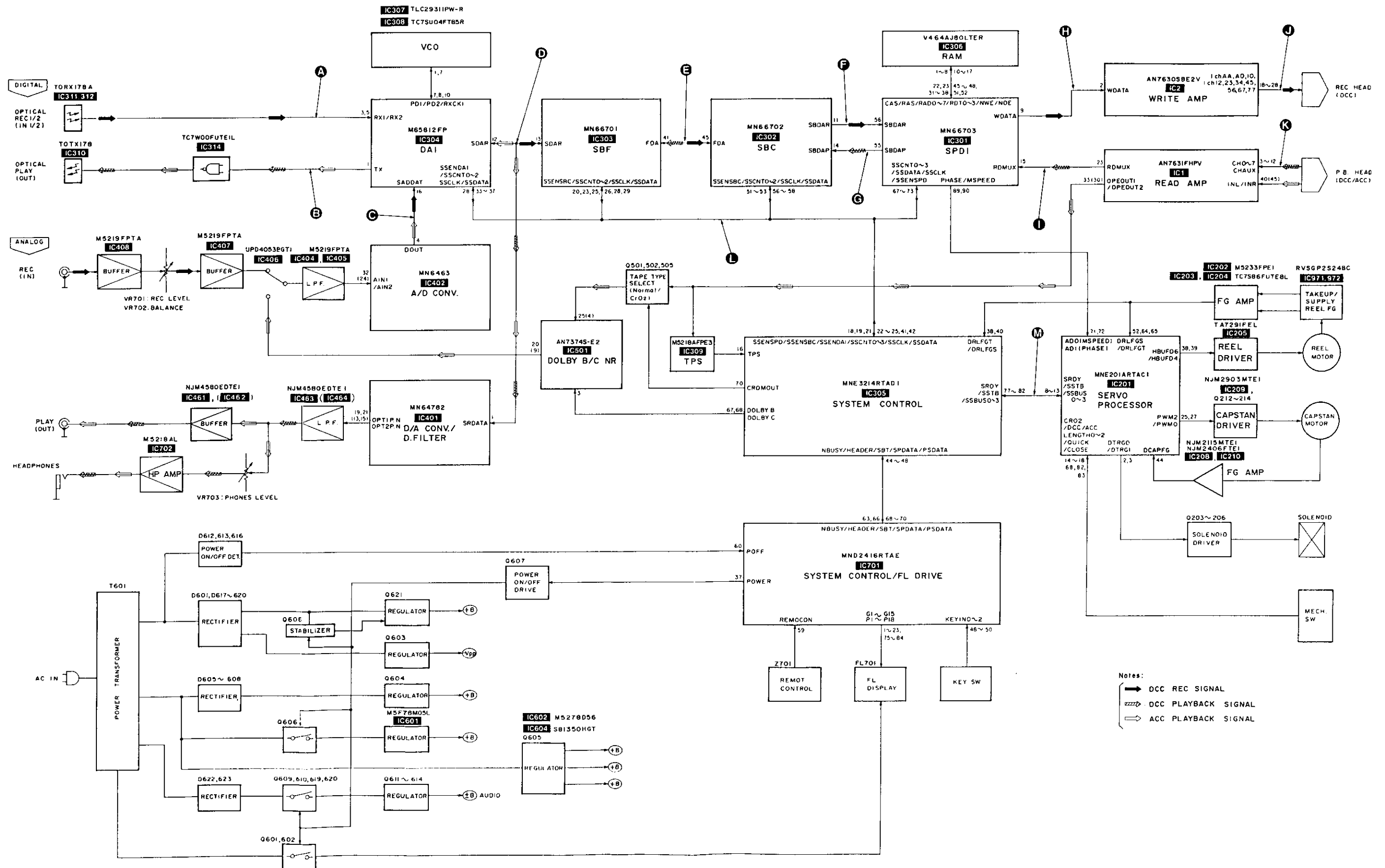
9. **Output level adjustment**

Preparations for adjustments	Connections and settings
Measurement instrument required • EVM (AC Range)	The diagram shows a MAIN P.C.B. with two channels, Lch and Rch. Each channel has a volume control potentiometer (VR501 for Lch, VR502 for Rch) and a corresponding output terminal. Two EVM AC Range meters are connected to the output terminals. The diagram also shows the location of the MAIN P.C.B. and the connection points for the Lch and Rch channels.
Test tapes required • QZZCLA 315Hz, 0dB test tape	
Tools required • Wrist strap (RFKZ0036) • Ceramic screwdriver (RFKZ0037) • 10kΩ resistance	
Output points • Analog playback terminal: Rch, Lch	
Adjustment locations • Lch: VR501 • Rch: VR502	
Adjustment value: 315mV	

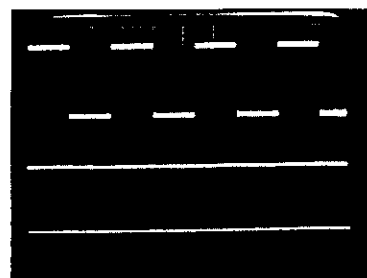
• Adjustment procedure

- Switch on the power and insert the 315Hz, 0dB test tape (QZZCLA).
- Playback the test tape and adjust **VR501 (left channel)** and **VR502 (right channel)** so that the AC voltage using the EVM is **315mV**.

■ BLOCK DIAGRAM

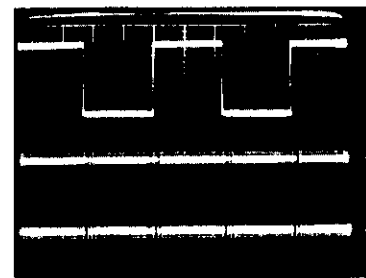


Ⓐ IC304 Pin ④ SWS (CH1)
IC304 Pin ③ RX1, ⑤ RX2 (CH2)



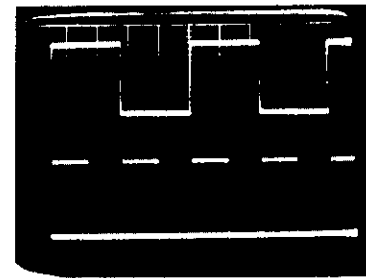
REC WITHOUT MUSIC SIGNAL
Y : 0.2V × 10
X : 5μs

Ⓑ IC304 Pin ④ SWS (CH1)
IC304 Pin ① TX (CH2)



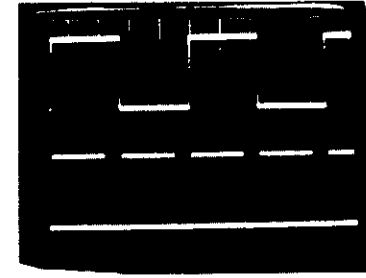
PLAY/BACK WITH MUSIC SIGNAL
Y : 0.2V × 10
X : 5μs

Ⓒ IC402 Pin ⑥ WCK (CH1)
IC402 Pin ④ DOUT (CH2)



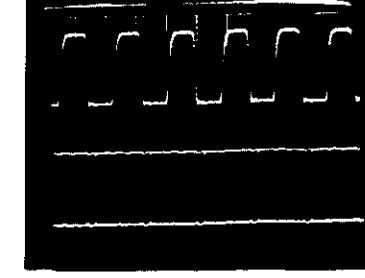
REC WITHOUT MUSIC SIGNAL
Y : 0.2V × 10
X : 5μs

Ⓓ-1 IC401 Pin ③ LRCK (CH1)
IC401 Pin ① SRDATA (CH2)



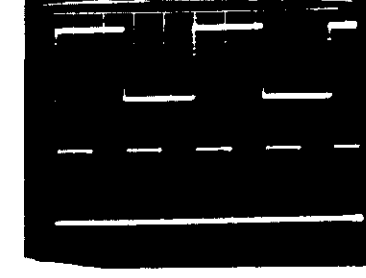
PLAY/BACK WITH MUSIC SIGNAL
Y : 0.2V × 10
X : 5μs

Ⓓ-2 IC401 Pin ④ BCLK (CH1)
IC401 Pin ① SRDATA (CH2)



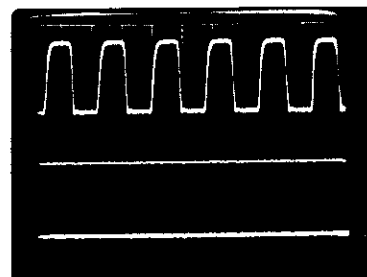
PLAY/BACK WITH MUSIC SIGNAL
Y : 0.2V × 10
X : 0.2μs

Ⓓ-3 IC303 Pin ⑦ SWS (CH1)
IC303 Pin ③ SDAR (CH2)



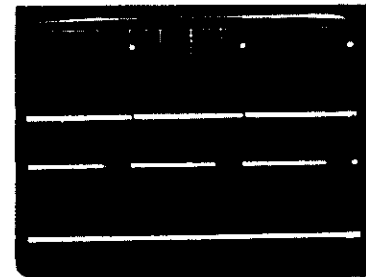
REC WITHOUT MUSIC SIGNAL
Y : 0.2V × 10
X : 5μs

Ⓓ-4 IC303 Pin ⑧ SCL (CH1)
IC303 Pin ③ SDAR (CH2)



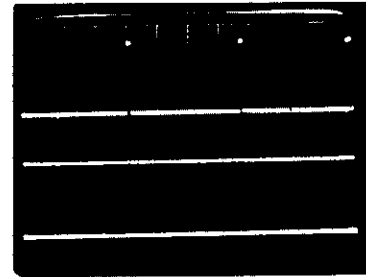
REC WITHOUT MUSIC SIGNAL
Y : 0.2V × 10
X : 0.2μs

Ⓔ-1 IC302 Pin ⑧ FSYNC (CH1)
IC302 Pin ⑤ FDA (CH2)



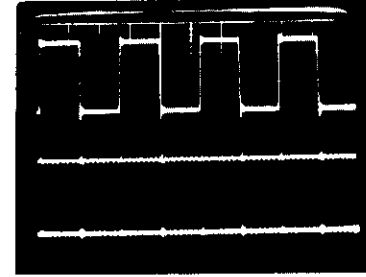
PLAY/BACK WITH MUSIC SIGNAL
Y : 0.2V × 10
X : 0.2ms

Ⓔ-2 IC302 Pin ⑧ FSYNC (CH1)
IC302 Pin ⑤ FDA (CH2)



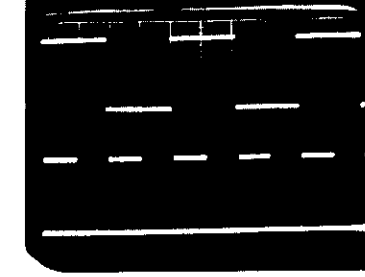
REC WITHOUT MUSIC SIGNAL
Y : 0.2V × 10
X : 0.2ms

Ⓔ-1 IC302 Pin ⑨ SBCL (CH1)
IC302 Pin ① SBDAR (CH2)



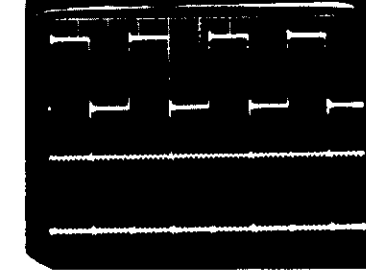
REC WITHOUT MUSIC SIGNAL
Y : 0.2V × 10
X : 0.5μs

Ⓔ-2 IC302 Pin ⑩ SBWS (CH1)
IC302 Pin ① SBDAR (CH2)



REC WITHOUT MUSIC SIGNAL
Y : 0.2V × 10
X : 20μs

Ⓔ-1 IC302 Pin ⑨ SBCL (CH1)
IC302 Pin ④ SBDAP (CH2)



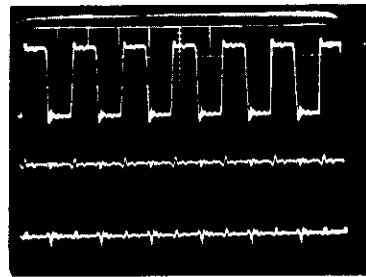
PLAY/BACK WITH MUSIC SIGNAL
Y : 0.2V × 10
X : 0.5μs

Ⓔ-2 IC302 Pin ⑩ SBWS (CH1)
IC302 Pin ④ SBDAP (CH2)



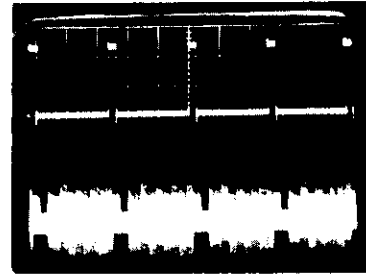
PLAY/BACK WITH MUSIC SIGNAL
Y : 0.2V × 10
X : 20μs

Ⓛ IC301 Pin ⑧ WCLOCK (CH1)
IC301 Pin ⑨ WDATA (CH2)



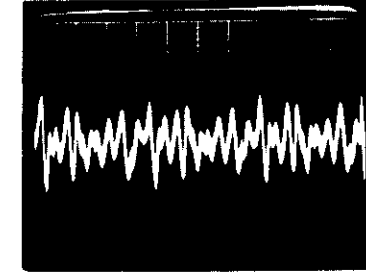
REC WITHOUT MUSIC SIGNAL
Y : 0.2V × 10
X : 0.2μs

Ⓛ IC301 Pin ⑥ RDSYNC (CH1)
IC301 Pin ⑤ RDMUX (CH2)



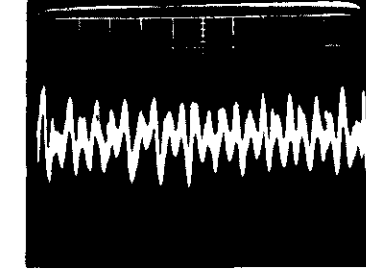
PLAY/BACK WITH MUSIC SIGNAL
CH1 Y : 0.2V × 10
X : 0.2μs
CH2 Y : 50mV × 10
X : 2μs

Ⓜ IC2 Pin ⑩~⑫



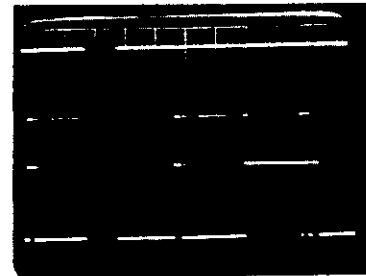
REC WITHOUT MUSIC SIGNAL
Y : 2mV × 10
X : 0.1μs

Ⓜ IC1 Pin ③~⑥, ⑨~⑫
EYE MONITOR



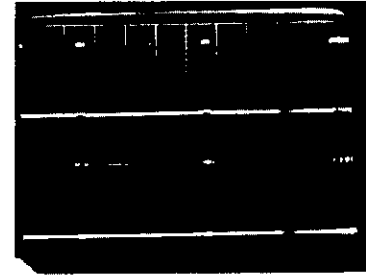
PLAY/BACK WITH MUSIC SIGNAL
Y : 2mV × 10
X : 0.1μs

Ⓛ-1 IC301 Pin ⑦ SSCLK (CH1)
IC301 Pin ① SSDATA (CH2)



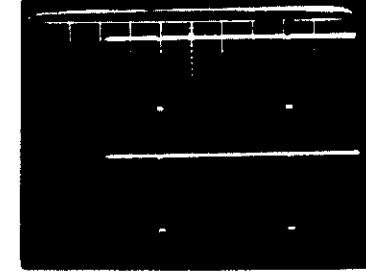
PLAY/BACK WITH MUSIC SIGNAL
Y : 0.2V × 10
X : 10ms

Ⓛ-2 IC301 Pin ⑦ SSENSTD (CH1)
IC301 Pin ⑦~⑩ SSCNT0~3 (CH2)



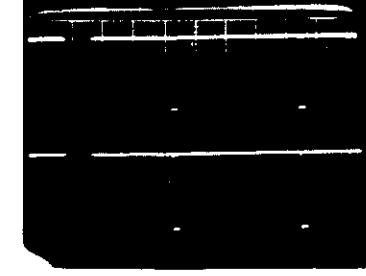
PLAY/BACK WITH MUSIC SIGNAL
Y : 0.2V × 10
X : 10ms

Ⓜ-1 IC305 Pin ⑦ SSTB (CH1)
IC305 Pin ⑦~⑩ SSBUS0~3 (CH2)



PLAY/BACK WITH MUSIC SIGNAL
Y : 0.2V × 10
X : 10ms

Ⓜ-2 IC305 Pin ⑦ SRDY (CH1)
IC305 Pin ⑦~⑩ SSBUS0~3 (CH2)



PLAY/BACK WITH MUSIC SIGNAL
Y : 0.2V × 10
X : 10ms

SCHEMATIC DIAGRAM

(Parts list on pages 96~103.)

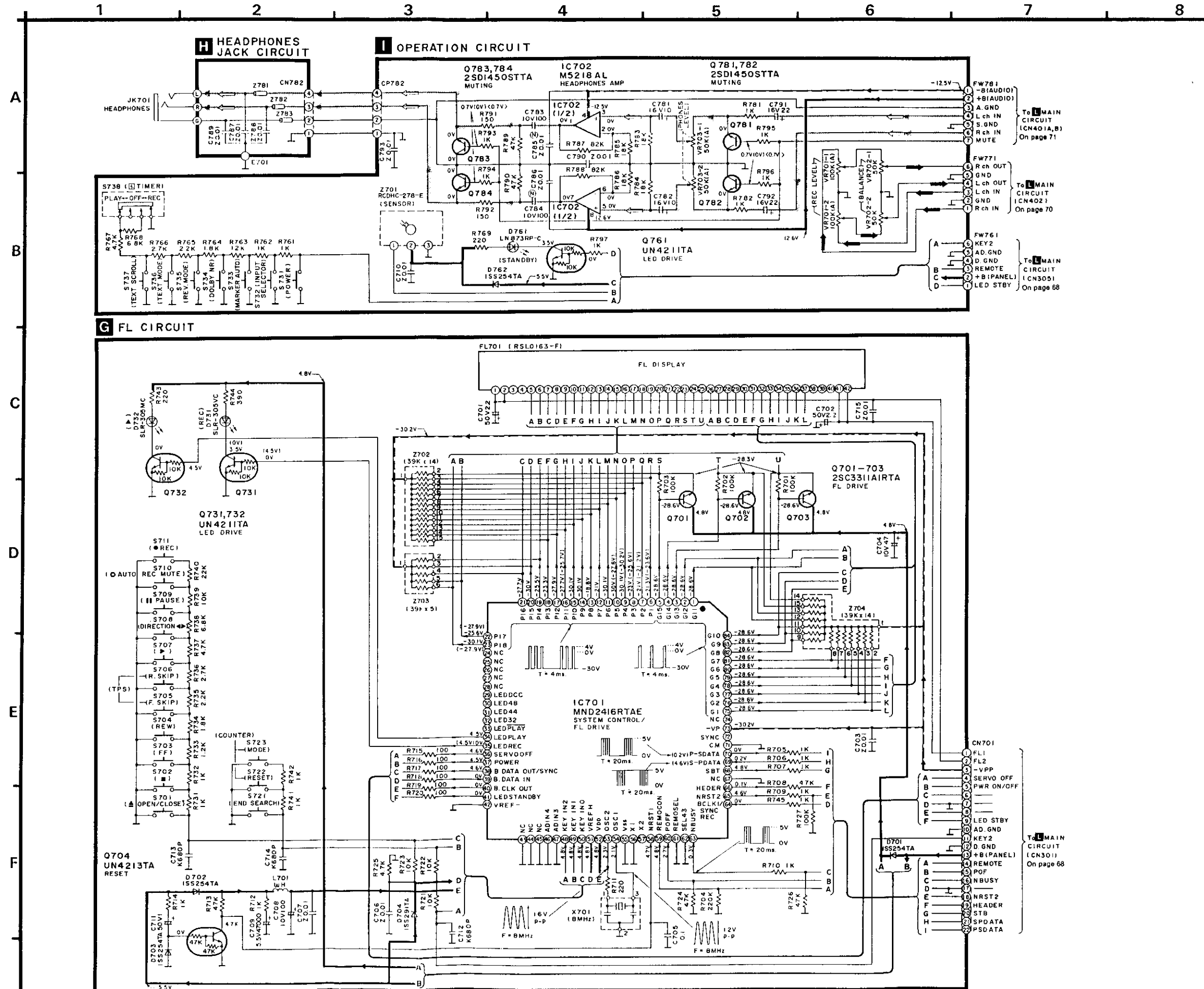
(This schematic diagram may be modified at any time with the development of new technology.)

Note:

- S291 : Cassette lid open detector switch.
- S292 : Cassette lid close detector switch.
- S701 : Cassette lid open/close switch (▲ OPEN/CLOSE).
- S702 : Stop switch (■).
- S703 : Fast-forward switch (FF).
- S704 : Rewind switch (REW).
- S705, 706 : Skip/TPS switches. [S705: F. SKIP/TPS, S706: R. SKIP/TPS]
- S707 : Playback switch (▶).
- S708 : Tape side selection switch (◀▶ DIRECTION).
- S709 : Pause switch (■ PAUSE).
- S710 : Automatic-record-muting switch (● AUTO REC MUTE).
- S711 : Rec pause switch (■ PAUSE).
- S721 : End search switch (END SEARCH).
- S722 : Counter reset switch (COUNTER RESET).
- S723 : Counter mode selector switch (COUNTER MODE).
- S731 : Power "STANDBY" / ON switch (POWER, STANDBY / ON).
- S732 : Recording input selection switch (INPUT SELECTOR).
- S733 : Automatic marker writing switch (MARKER AUTO).
- S734 : Dolby noise-reduction switch (DOLBY NR).
- S735 : Reverse-mode selection (REVERSE MODE).
- S736 : Text mode selection (TEXT MODE).
- S737 : Text scroll switch (TEXT SCROLL).
- S738 : Timer switch (TIMER).
- S971 : Mode detection switch in "off" position.
- S972 : Half detection switch in "off" position.
- S973 : ATS (CrO₂) detection switch in "off" position.
- S974 : Reverse rec. inhibit switch in "off" position.
- S975 : Forward rec. inhibit switch in "off" position.
- S976 : ATS (Metal) detection switch in "off" position.
- S981~983 : DCC Tape length (LENGTH 2~0) detection switch.
- S984 : DCC/ACC Cassette half detection switch in "off" position.
- The voltage value and waveforms are the reference voltage of this unit measured by DC electronic voltmeter (high impedance) and oscilloscope on the basis of chassis. Accordingly, there may arise some error in voltage values and waveforms depending upon the internal impedance of the tester or the measuring unit. No mark DCC playback
() Voltage values at DCC record mode.
< > Voltage values at ACC playback mode.
- Important safety notice:
Components identified by ▲ mark have special characteristics important for safety. Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used as occasion calls. When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.
- The supply part number is described alone in the replacement parts.

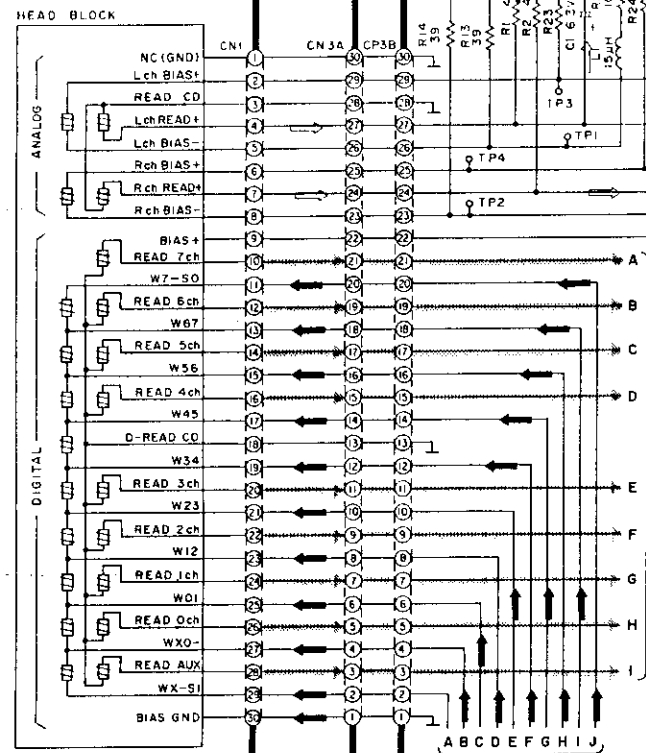
Part No.	Production Part No.	Supply Part No.
IC309	M5218AFPE3	M5218FPE2
IC604	S81350HGT	S81350HG
IC702	M5218AL	M5218L
ICP601	SRUN25T	SRUN25
Z701	RCDHC-278-E	RCDHC-278

- — / — : Positive voltage lines and negative voltage lines.
- — : DCC (Playback) signal lines.
- — : DCC (Record) signal lines.
- — : ACC (Playback) signal lines.



A READ/WRITE/SERVO CIRCUIT

B CONNECTOR CIRCUIT

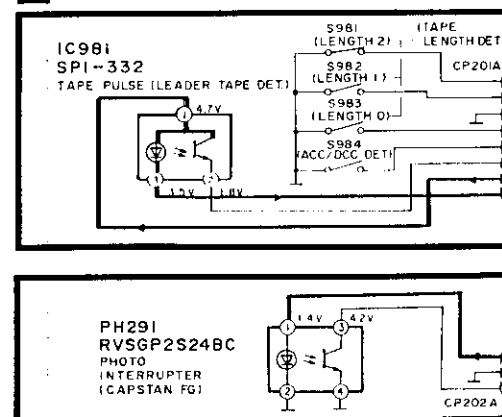


Caution!

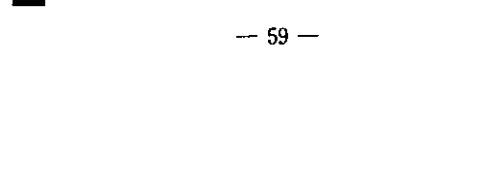
IC and LSI are sensitive to static electricity. Secondary trouble can be prevented by taking care during repair.

- Cover the parts boxes made of plastics with aluminum foil.
- Ground the soldering iron.
- Put a conductive mat on the work table.
- Do not touch the legs of IC or LSI with the fingers directly.

C SWITCH CIRCUIT



D CAPSTAN FG CIRCUIT

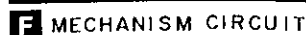


E MOTOR CIRCUIT



F MECHANISM CIRCUIT





21

22

23

24

25

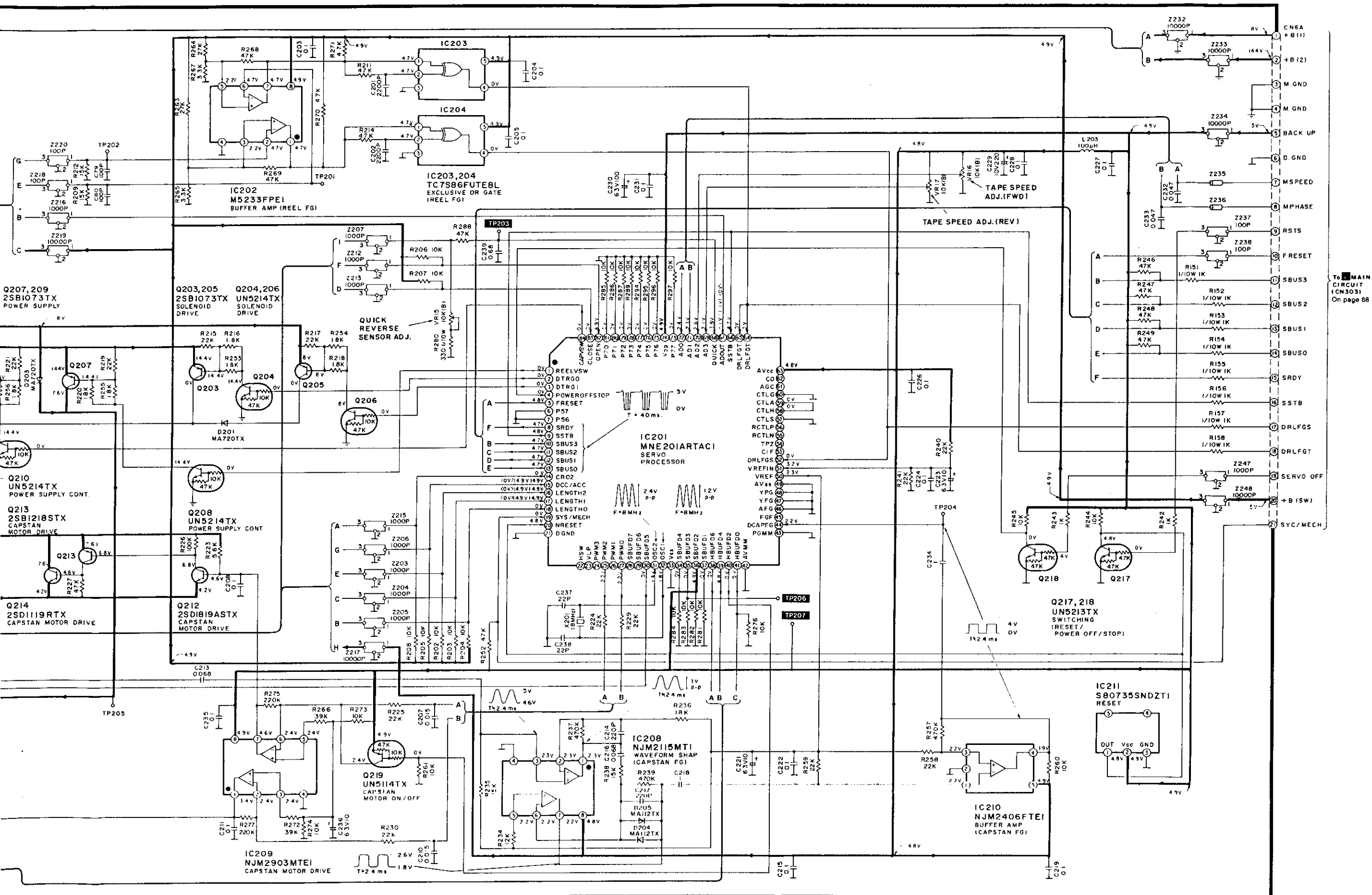
26

27

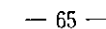
28

29

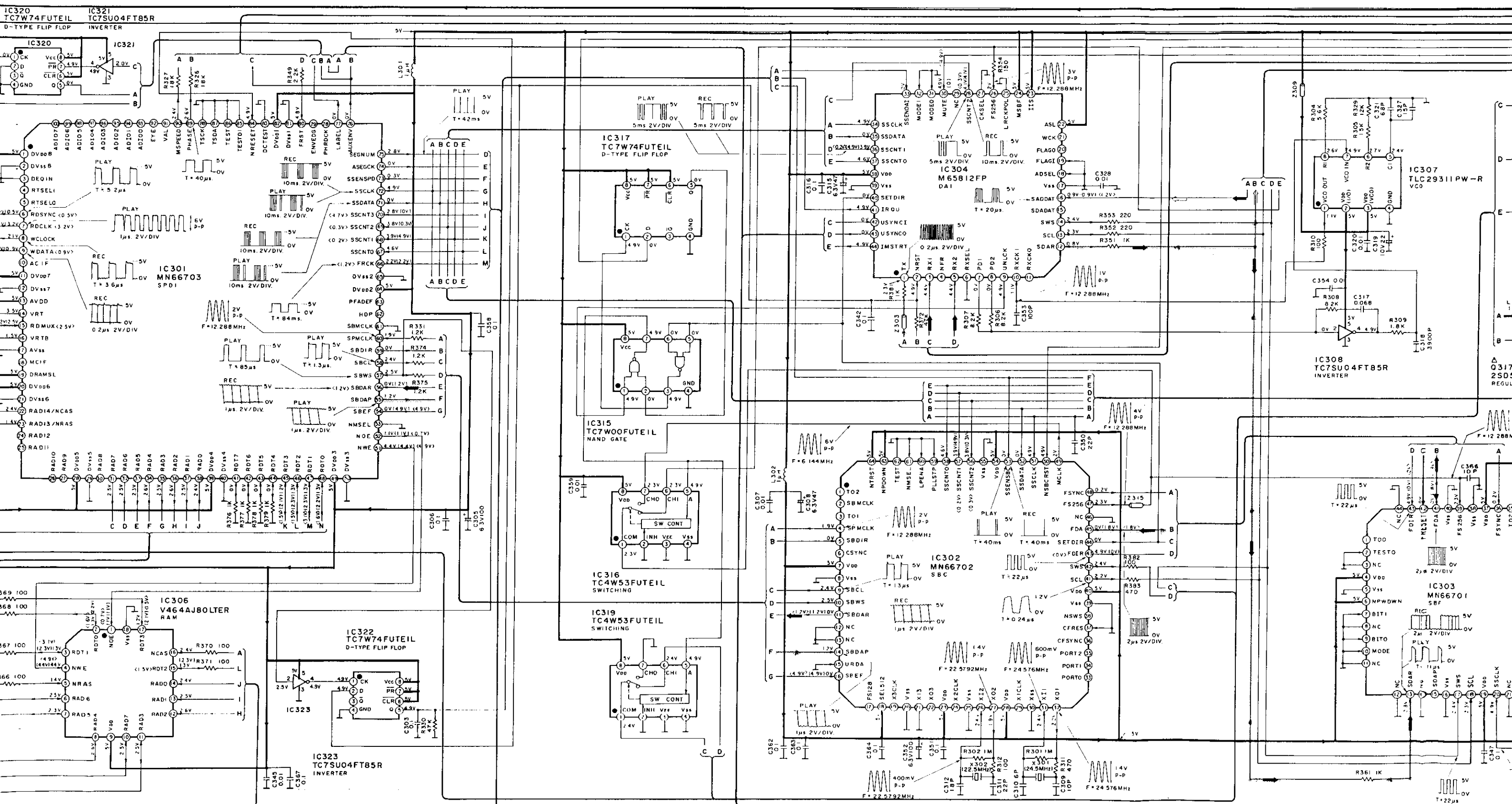
30

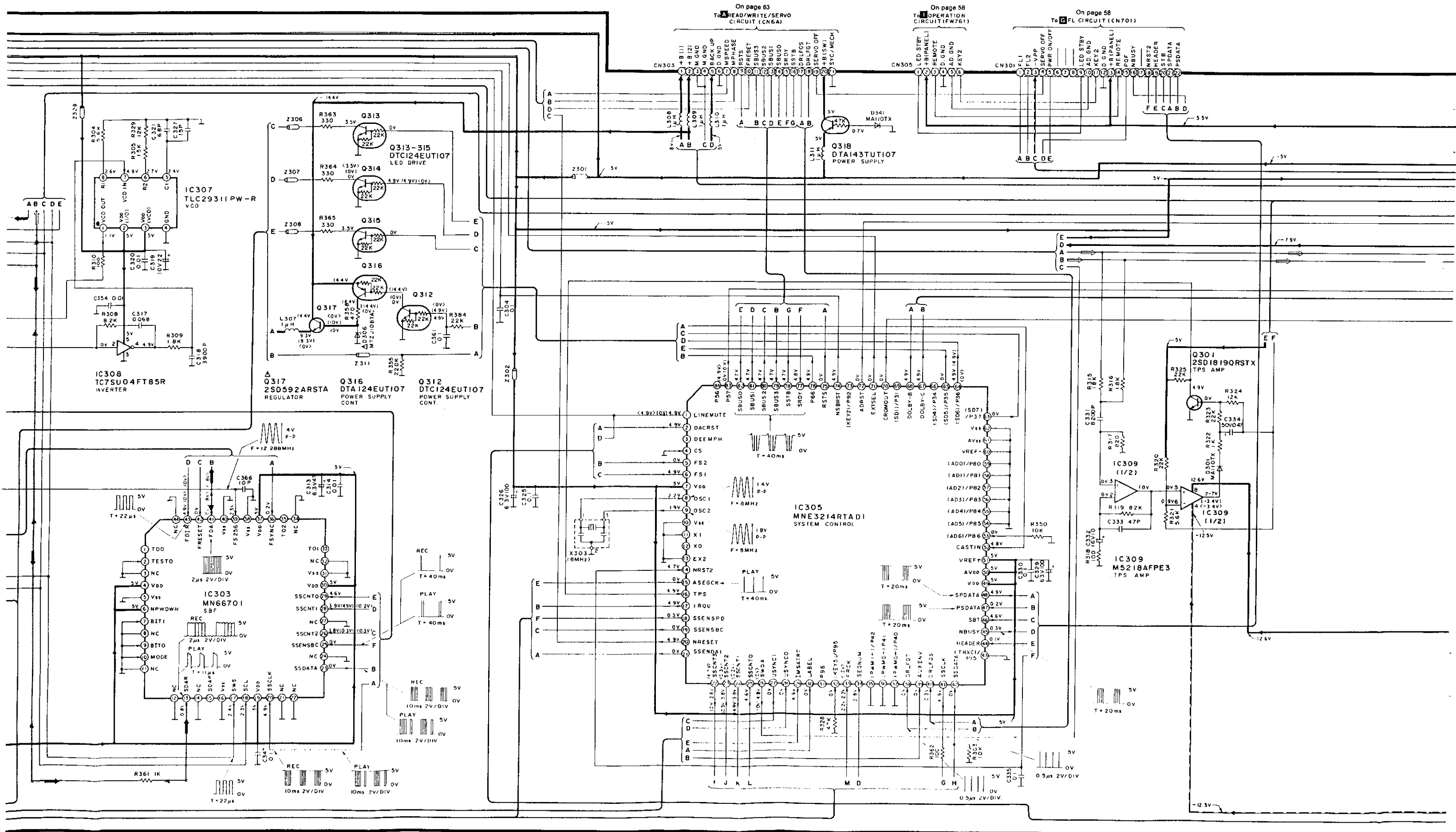


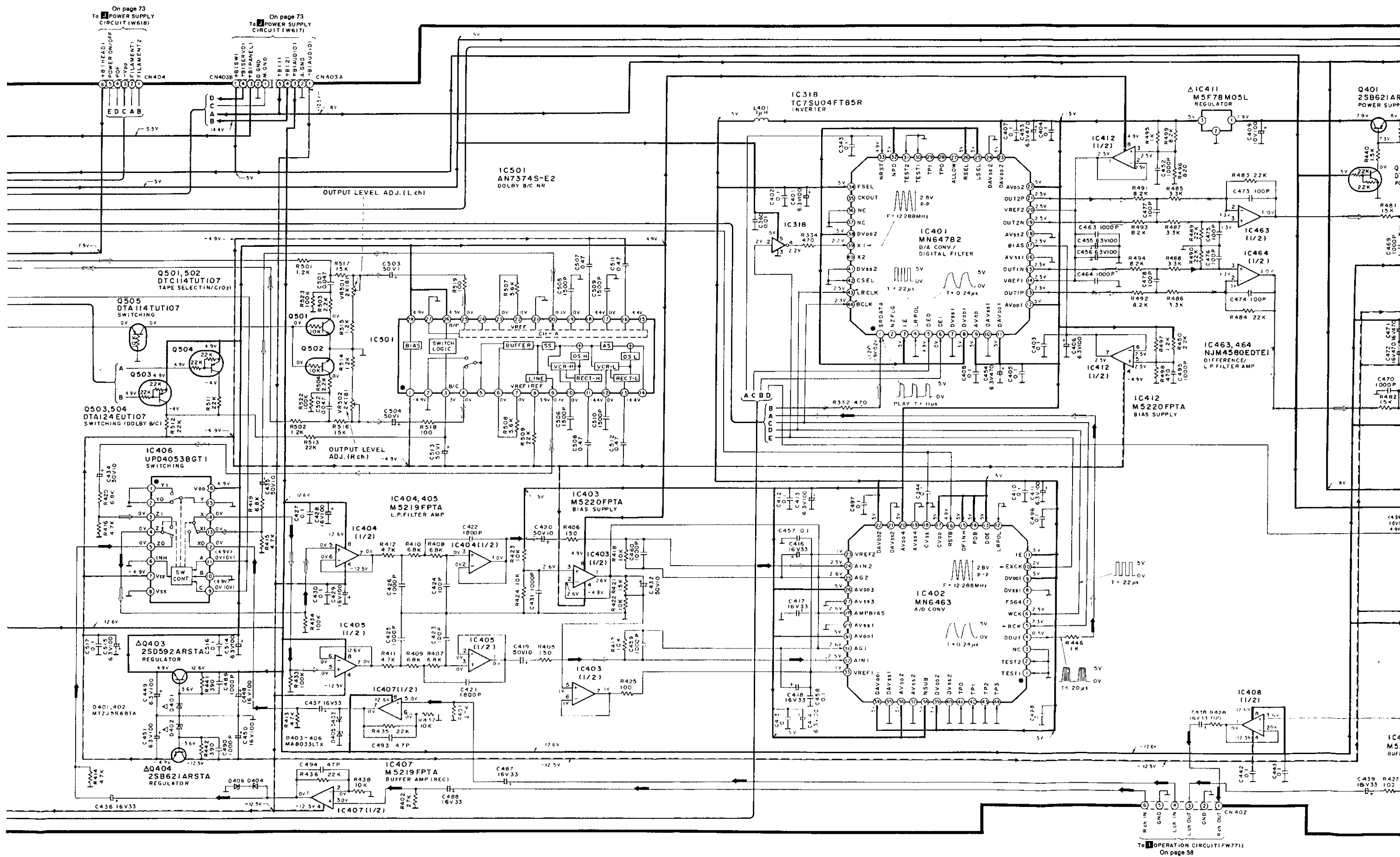
To MAIN
CIRCUIT
ICN3031
On page 68

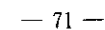


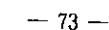
C/VCO/SBF/SYSTEM CONTROL/TPS/DOLBY NR,D/A CONVERTER/DIGITAL FILTER, A/D CONVERTER/FILTER AMP/BUFFER AMP/SWITCHING/REGULATOR)



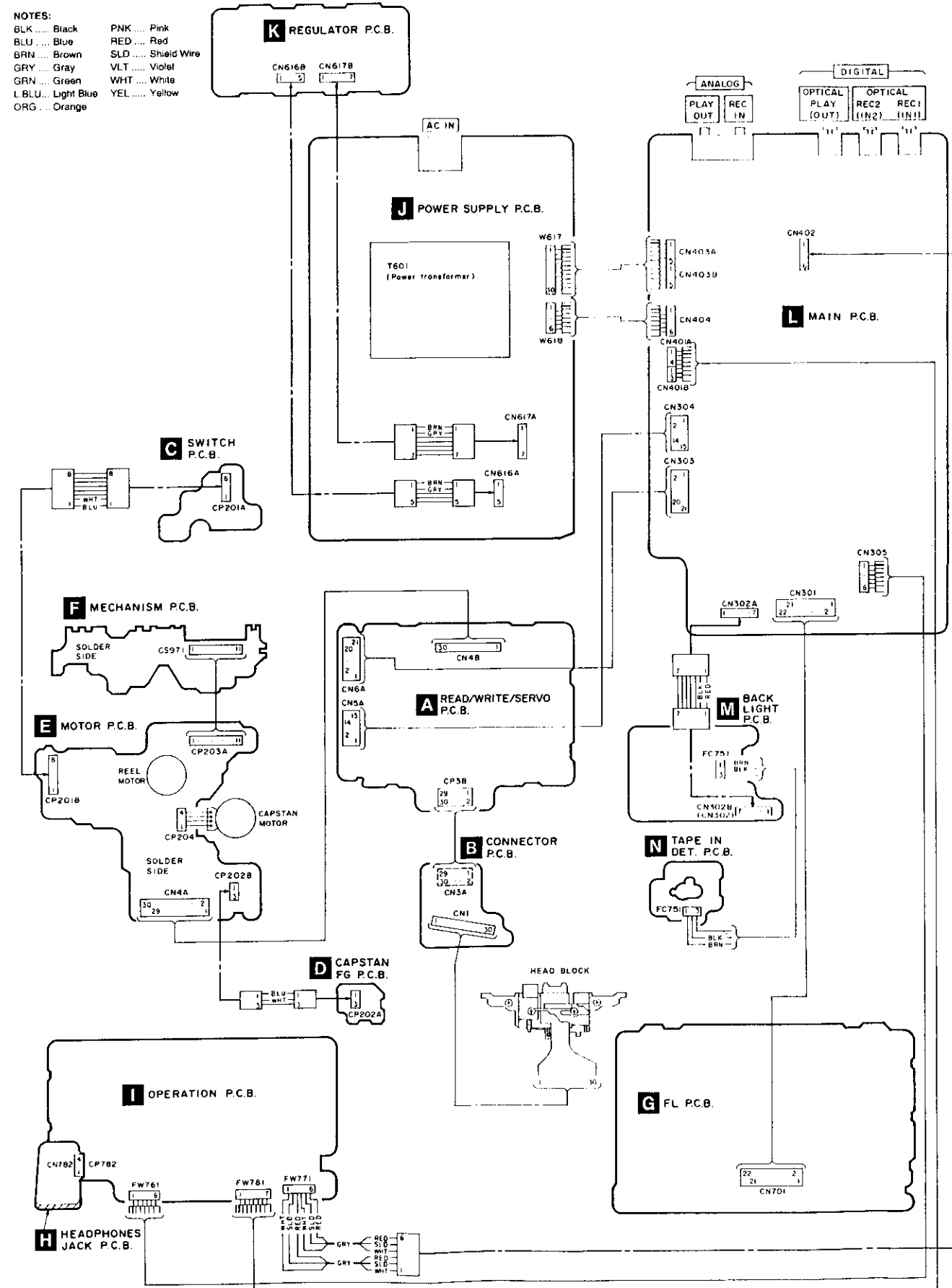






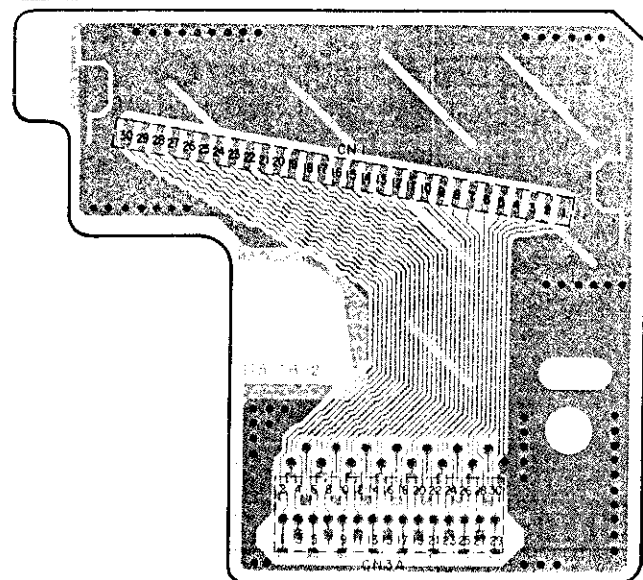


WIRING CONNECTION DIAGRAM

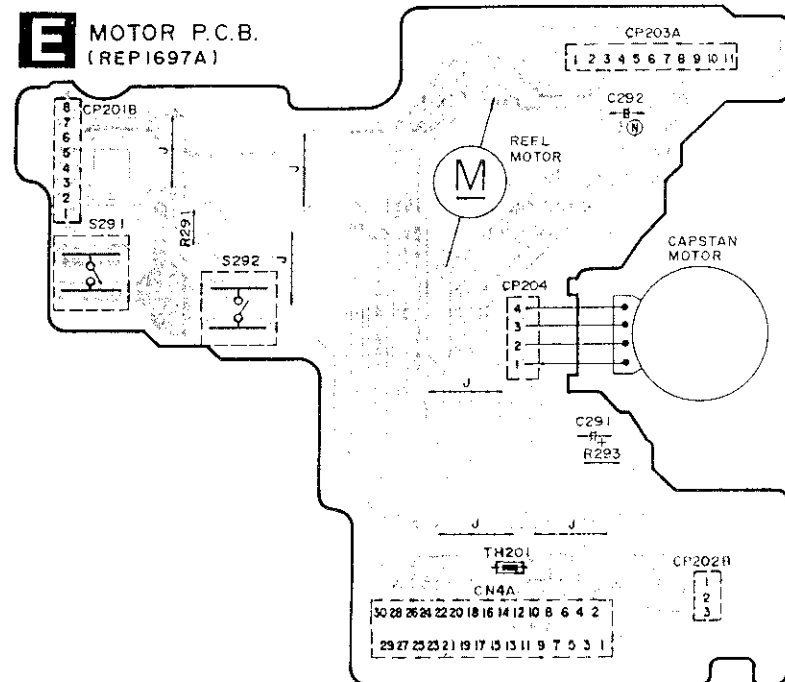


PRINTED CIRCUIT BAORDS

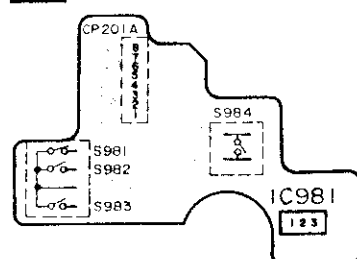
B CONNECTOR P.C.B. (REPI696A)



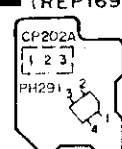
E MOTOR P.C.B. (REPI697A)



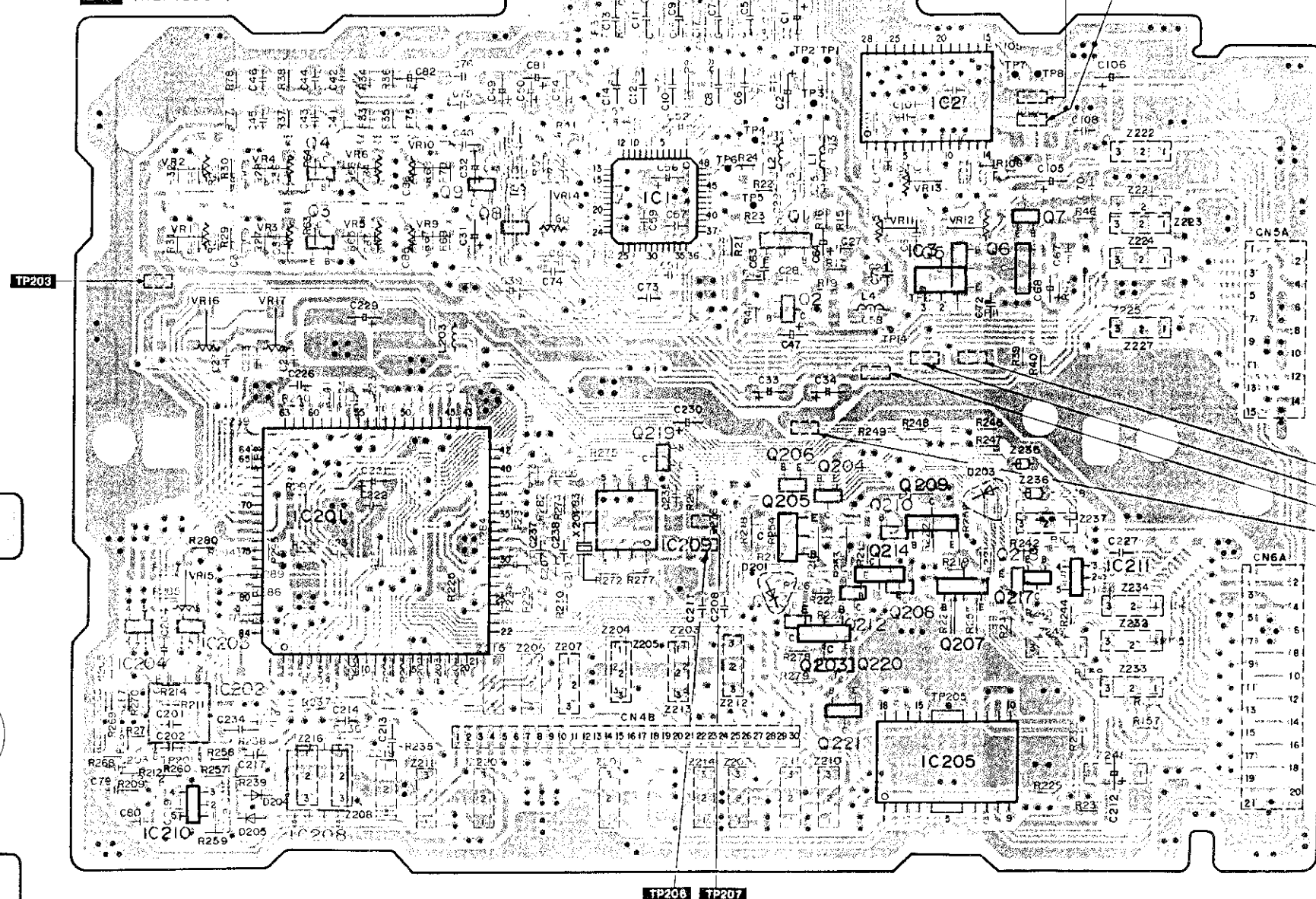
C SWITCH P.C.B. (REPI698A)



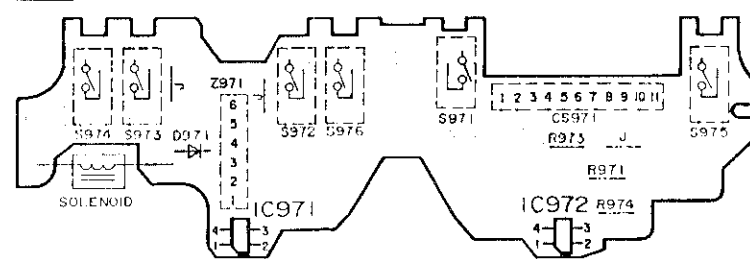
D CAPSTAN FG P.C.B. (REPI697A)



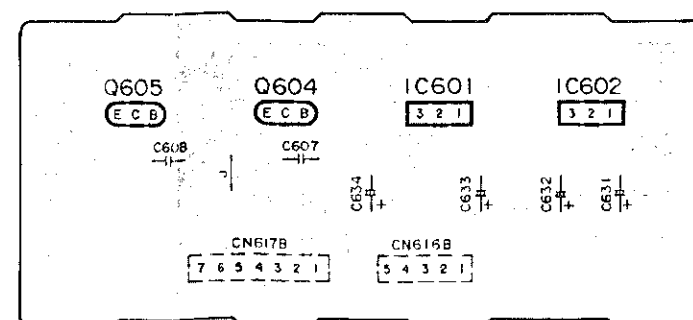
A READ/WRITE/SERVO P.C.B. (REPI696A)



F MECHANISM P.C.B. (REPI656A)

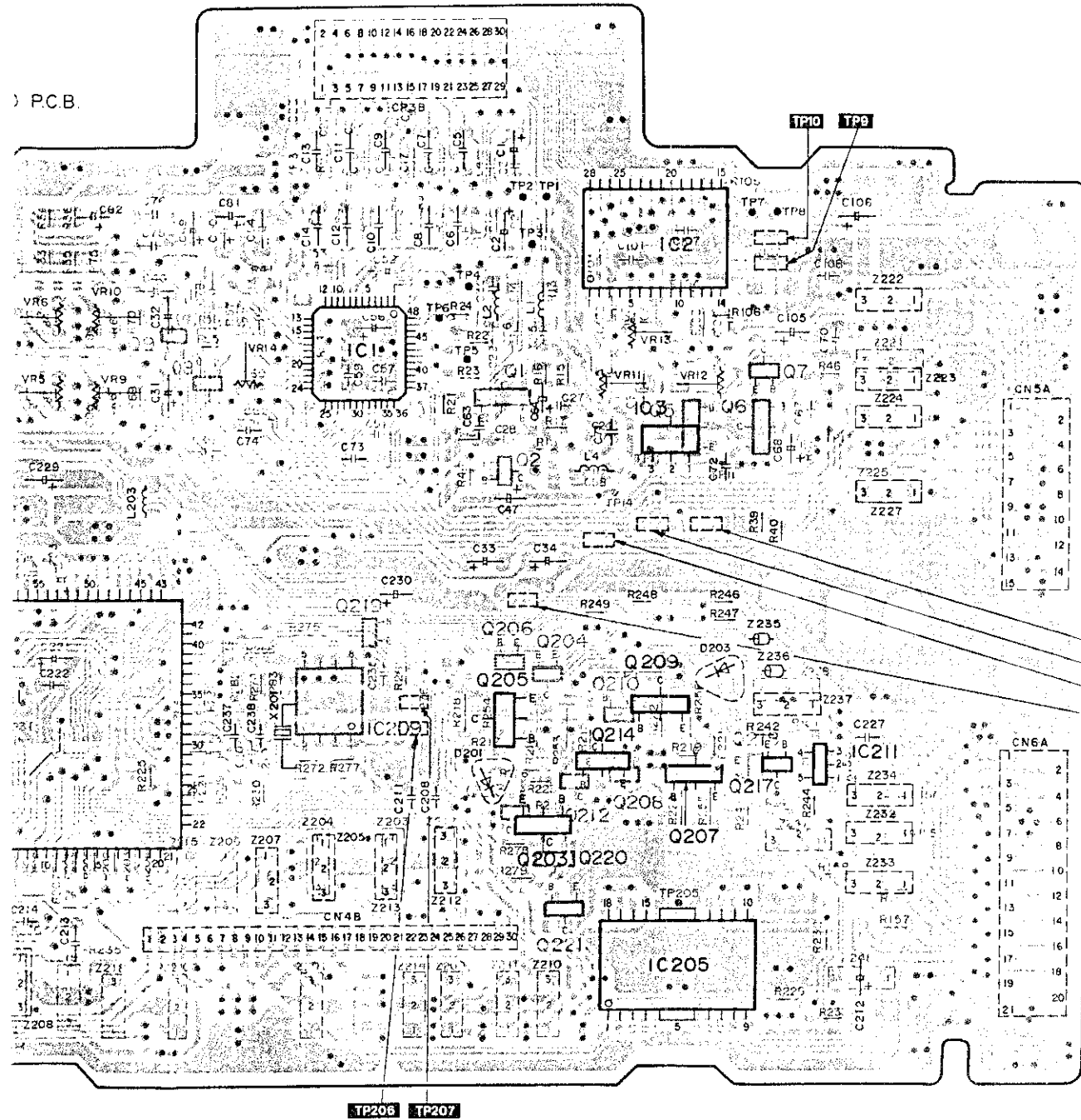


K REGULATOR P.C.B. (REPI888A-T)

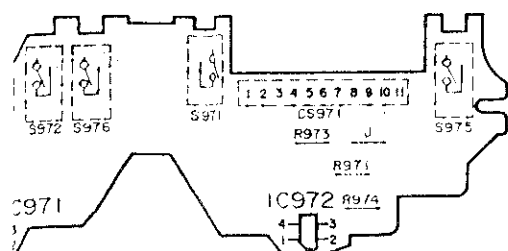


Notes:

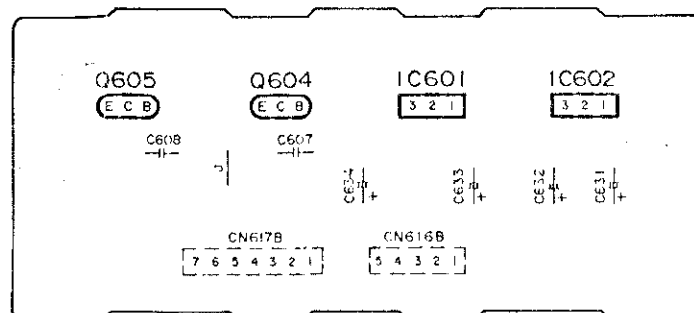
- in this printed circuit board and foil patterns on the back are printed in black. The opposite side is printed in white.
- The "•" mark denotes the location of the double-faced foil patterns on the back side of the printed circuit board.
- This printed circuit board is modified at any time with the latest technology.



PC.B. (REPI656A)



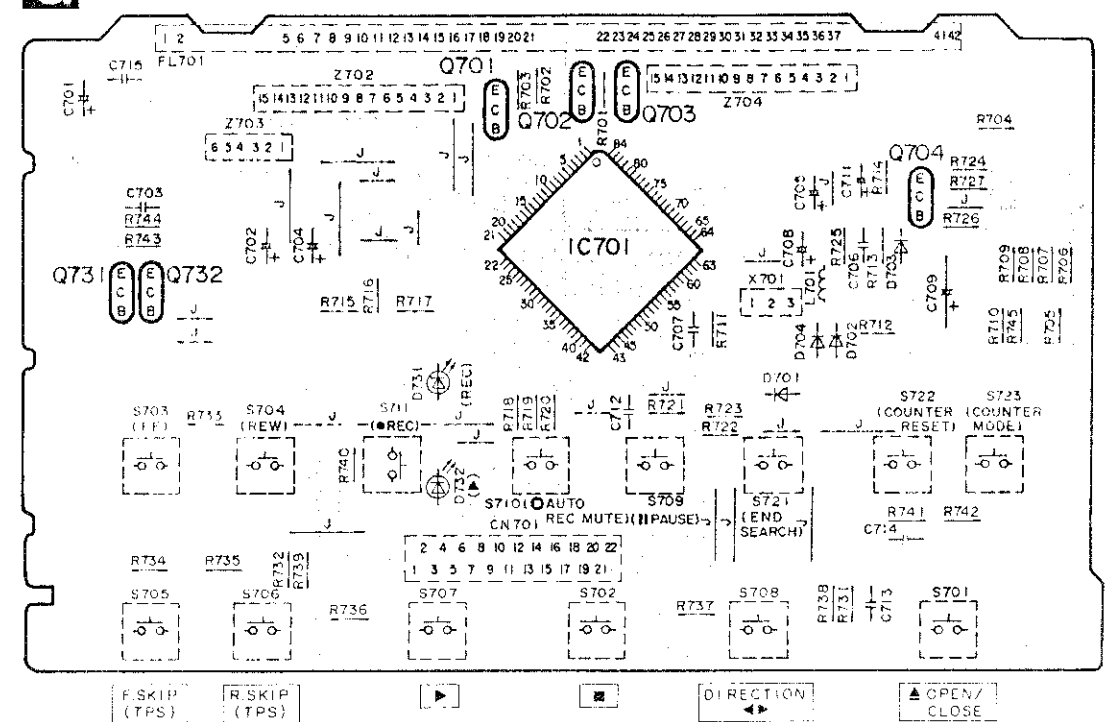
K REGULATOR P.C.B. (REPI688A-T)



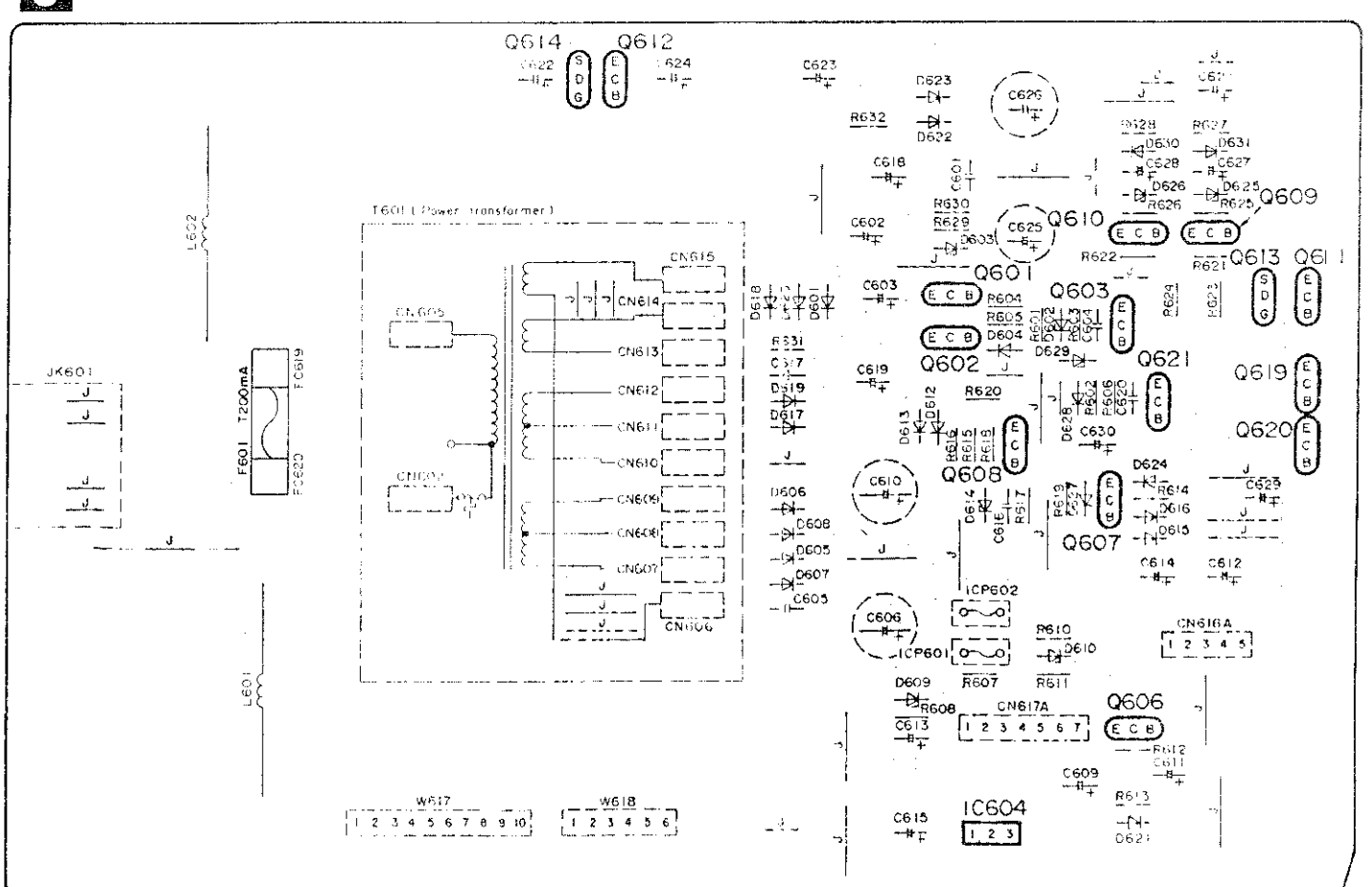
Notes:

- In this printed circuit board diagram, the parts and foil patterns on the board facing toward you are printed in black. The opposite side is printed in blue.
- The "•" mark denotes the connection points of double-faced foil patterns (through holes) on both side of the printed circuit board.
- This printed circuit board diagram may be modified at any time with the development of new technology.

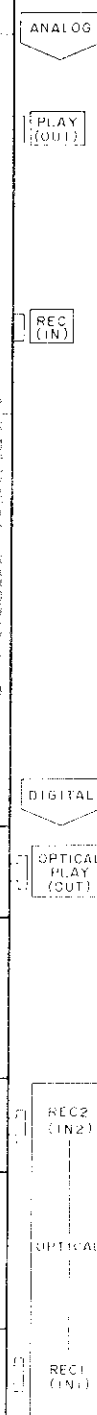
G FL P.C.B. (REPI702A-S)



J POWER SUPPLY P.C.B. (REPI721D-P)







The diagram illustrates the control logic for a VCR, featuring several key components and their interconnections:

- Relays and Solenoids:** Labeled with codes like R796, R795, R797, R793, R790, R792, R791, R794, R798, R799, R766, R765, R763, R764, R761, R762, R767, R768, R769, R771, R772, R773, R774, R775, R776, R777, R778, R779, R780, R781, R782, R783, R784, R785, R786, R787, R788, R789, R790, R791, R792, R793, R794, R795, R796, R797, R798, R799. These are represented by various symbols including coils, switches, and solenoids.
- Switches and Sensors:** Labeled with codes like S737, S736, S733, S732, S735, S734, S731, S730, S729, S728, S727, S726, S725, S724, S723, S722, S721, S720, S719, S718, S717, S716, S715, S714, S713, S712, S711, S710, S709, S708, S707, S706, S705, S704, S703, S702, S701, S700, S699, S698, S697, S696, S695, S694, S693, S692, S691, S690, S689, S688, S687, S686, S685, S684, S683, S682, S681, S680, S679, S678, S677, S676, S675, S674, S673, S672, S671, S670, S669, S668, S667, S666, S665, S664, S663, S662, S661, S660, S659, S658, S657, S656, S655, S654, S653, S652, S651, S650, S649, S648, S647, S646, S645, S644, S643, S642, S641, S640, S639, S638, S637, S636, S635, S634, S633, S632, S631, S630, S629, S628, S627, S626, S625, S624, S623, S622, S621, S620, S619, S618, S617, S616, S615, S614, S613, S612, S611, S610, S609, S608, S607, S606, S605, S604, S603, S602, S601, S600, S599, S598, S597, S596, S595, S594, S593, S592, S591, S590, S589, S588, S587, S586, S585, S584, S583, S582, S581, S580, S579, S578, S577, S576, S575, S574, S573, S572, S571, S570, S569, S568, S567, S566, S565, S564, S563, S562, S561, S560, S559, S558, S557, S556, S555, S554, S553, S552, S551, S550, S549, S548, S547, S546, S545, S544, S543, S542, S541, S540, S539, S538, S537, S536, S535, S534, S533, S532, S531, S530, S529, S528, S527, S526, S525, S524, S523, S522, S521, S520, S519, S518, S517, S516, S515, S514, S513, S512, S511, S510, S509, S508, S507, S506, S505, S504, S503, S502, S501, S500, S499, S498, S497, S496, S495, S494, S493, S492, S491, S490, S489, S488, S487, S486, S485, S484, S483, S482, S481, S480, S479, S478, S477, S476, S475, S474, S473, S472, S471, S470, S469, S468, S467, S466, S465, S464, S463, S462, S461, S460, S459, S458, S457, S456, S455, S454, S453, S452, S451, S450, S449, S448, S447, S446, S445, S444, S443, S442, S441, S440, S439, S438, S437, S436, S435, S434, S433, S432, S431, S430, S429, S428, S427, S426, S425, S424, S423, S422, S421, S420, S419, S418, S417, S416, S415, S414, S413, S412, S411, S410, S409, S408, S407, S406, S405, S404, S403, S402, S401, S400, S399, S398, S397, S396, S395, S394, S393, S392, S391, S390, S389, S388, S387, S386, S385, S384, S383, S382, S381, S380, S379, S378, S377, S376, S375, S374, S373, S372, S371, S370, S369, S368, S367, S366, S365, S364, S363, S362, S361, S360, S359, S358, S357, S356, S355, S354, S353, S352, S351, S350, S349, S348, S347, S346, S345, S344, S343, S342, S341, S340, S339, S338, S337, S336, S335, S334, S333, S332, S331, S330, S329, S328, S327, S326, S325, S324, S323, S322, S321, S320, S319, S318, S317, S316, S315, S314, S313, S312, S311, S310, S309, S308, S307, S306, S305, S304, S303, S302, S301, S300, S299, S298, S297, S296, S295, S294, S293, S292, S291, S290, S289, S288, S287, S286, S285, S284, S283, S282, S281, S280, S279, S278, S277, S276, S275, S274, S273, S272, S271, S270, S269, S268, S267, S266, S265, S264, S263, S262, S261, S260, S259, S258, S257, S256, S255, S254, S253, S252, S251, S250, S249, S248, S247, S246, S245, S244, S243, S242, S241, S240, S239, S238, S237, S236, S235, S234, S233, S232, S231, S230, S229, S228, S227, S226, S225, S224, S223, S222, S221, S220, S219, S218, S217, S216, S215, S214, S213, S212, S211, S210, S209, S208, S207, S206, S205, S204, S203, S202, S201, S200, S199, S198, S197, S196, S195, S194, S193, S192, S191, S190, S189, S188, S187, S186, S185, S184, S183, S182, S181, S180, S179, S178, S177, S176, S175, S174, S173, S172, S171, S170, S169, S168, S167, S166, S165, S164, S163, S162, S161, S160, S159, S158, S157, S156, S155, S154, S153, S152, S151, S150, S149, S148, S147, S146, S145, S144, S143, S142, S141, S140, S139, S138, S137, S136, S135, S134, S133, S132, S131, S130, S129, S128, S127, S126, S125, S124, S123, S122, S121, S120, S119, S118, S117, S116, S115, S114, S113, S112, S111, S110, S109, S108, S107, S106, S105, S104, S103, S102, S101, S100, S99, S98, S97, S96, S95, S94, S93, S92, S91, S90, S89, S88, S87, S86, S85, S84, S83, S82, S81, S80, S79, S78, S77, S76, S75, S74, S73, S72, S71, S70, S69, S68, S67, S66, S65, S64, S63, S62, S61, S60, S59, S58, S57, S56, S55, S54, S53, S52, S51, S50, S49, S48, S47, S46, S45, S44, S43, S42, S41, S40, S39, S38, S37, S36, S35, S34, S33, S32, S31, S30, S29, S28, S27, S26, S25, S24, S23, S22, S21, S20, S19, S18, S17, S16, S15, S14, S13, S12, S11, S10, S9, S8, S7, S6, S5, S4, S3, S2, S1, S0.
- Control Panel:** Includes buttons for "REC LEVEL", "BALANCE", "PHONES LEVEL", "TIMER", "PLAY", "OFF", "REC", "STOP", "EJECT", "PAUSE", "F.W.F.", "F.W.R.", "F.W.T.", "F.W.B.", "F.W.L.", "F.W.S.", "F.W.D.", "F.W.U.", "F.W.V.", "F.W.W.", "F.W.X.", "F.W.Y.", "F.W.Z.", "F.W.A.", "F.W.B.", "F.W.C.", "F.W.D.", "F.W.E.", "F.W.F.", "F.W.G.", "F.W.H.", "

- In this printed circuit board diagram, the parts and foil patterns on the board facing toward you are printed in black.
The opposite side is printed in blue.
- The “ ” mark denotes the connection points of double-faced foil patterns (through holes) on both side of the printed circuit board.
- This printed circuit board diagram may be modified at any time with the development of new technology.

The diagram shows a telephone circuit. At the bottom is a block labeled 'PHONES'. Above it is a circuit containing several components: a capacitor C789, a transformer with primary terminals 1 and 2 and secondary terminals 3 and 4, a capacitor E701, a capacitor C787, a variable capacitor Z782, and a capacitor Z783. A switch or relay is labeled C786. The circuit is connected to a 'LINE' at the top right.

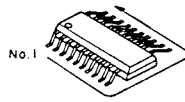
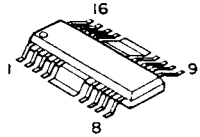
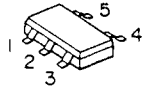
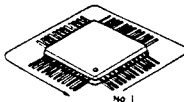
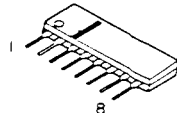
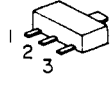
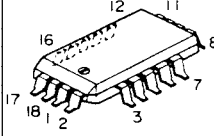
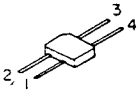
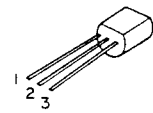
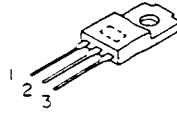
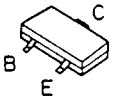
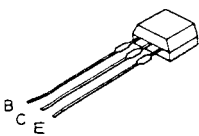
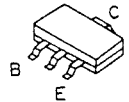
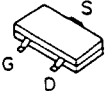
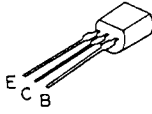
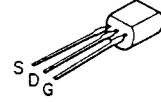
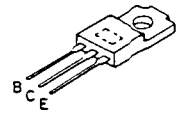
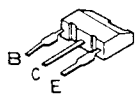
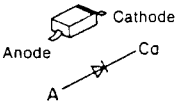
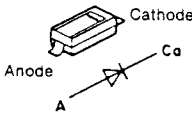
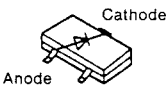
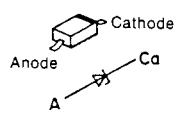
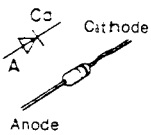
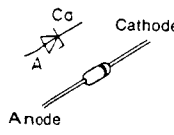
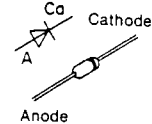
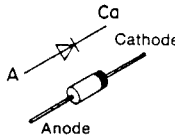
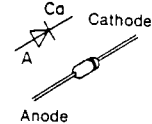
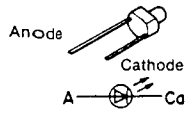
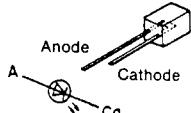
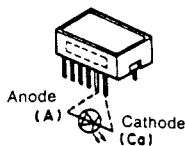
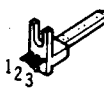
Diagram illustrating the power supply section of a radio receiver. The circuit includes a transformer with a primary winding connected to a 250V AC source and a secondary winding with a 0-250V tap. The secondary is connected to a bridge rectifier (D751) and a filter capacitor (C751). The rectifier output is connected to a 500VDC tap on the transformer. The filter capacitor is connected to the 500VDC tap and the 0V tap. The output of the filter is connected to a 500VDC tap on the transformer. The output of the filter is connected to a 500VDC tap on the transformer. The output of the filter is connected to a 500VDC tap on the transformer.

IC751
(0705)

3 4
1 2

FC751
3 2 1

■ TERMINAL GUIDE OF IC'S, TRANSISTORS AND DIODES

		<table><tr><td>M5218AFPE3</td><td>8 Pin</td><td>NJM2903MTE1</td><td>8 Pin</td><td>TLC2931IPW-R</td><td>8 Pin</td></tr><tr><td>M5219FPTA</td><td>8 Pin</td><td>NJM4580EDTE1</td><td>8 Pin</td><td>UPD4053BGT1</td><td>16 Pin</td></tr><tr><td>M5220FPTA</td><td>8 Pin</td><td>TC4W53FUTE1L</td><td>8 Pin</td><td>AN7374S-E2</td><td>28 Pin</td></tr><tr><td>M5233FPE1</td><td>8 Pin</td><td>TC7W00FUTE1L</td><td>8 Pin</td><td>AN7630SBE2V</td><td>28 Pin</td></tr><tr><td>NJM2115MT1</td><td>8 Pin</td><td>TC7W74FUTE1L</td><td>8 Pin</td><td></td><td></td></tr></table>				M5218AFPE3	8 Pin	NJM2903MTE1	8 Pin	TLC2931IPW-R	8 Pin	M5219FPTA	8 Pin	NJM4580EDTE1	8 Pin	UPD4053BGT1	16 Pin	M5220FPTA	8 Pin	TC4W53FUTE1L	8 Pin	AN7374S-E2	28 Pin	M5233FPE1	8 Pin	TC7W00FUTE1L	8 Pin	AN7630SBE2V	28 Pin	NJM2115MT1	8 Pin	TC7W74FUTE1L	8 Pin				
M5218AFPE3	8 Pin	NJM2903MTE1	8 Pin	TLC2931IPW-R	8 Pin																																
M5219FPTA	8 Pin	NJM4580EDTE1	8 Pin	UPD4053BGT1	16 Pin																																
M5220FPTA	8 Pin	TC4W53FUTE1L	8 Pin	AN7374S-E2	28 Pin																																
M5233FPE1	8 Pin	TC7W00FUTE1L	8 Pin	AN7630SBE2V	28 Pin																																
NJM2115MT1	8 Pin	TC7W74FUTE1L	8 Pin																																		
				<table><tr><td>MN6463</td><td>44 Pin</td><td>MN66702</td><td>64 Pin</td></tr><tr><td>MN64782</td><td>44 Pin</td><td>MND2416RTAE</td><td>84 Pin</td></tr><tr><td>MN66701</td><td>44 Pin</td><td>MNE201ARTAC1</td><td>84 Pin</td></tr><tr><td>M65812FP</td><td>44 Pin</td><td>MNE3214RTAD1</td><td>84 Pin</td></tr><tr><td>AN7631FHPV</td><td>48 Pin</td><td>MN66703</td><td>100 Pin</td></tr></table>		MN6463	44 Pin	MN66702	64 Pin	MN64782	44 Pin	MND2416RTAE	84 Pin	MN66701	44 Pin	MNE201ARTAC1	84 Pin	M65812FP	44 Pin	MNE3214RTAD1	84 Pin	AN7631FHPV	48 Pin	MN66703	100 Pin												
MN6463	44 Pin	MN66702	64 Pin																																		
MN64782	44 Pin	MND2416RTAE	84 Pin																																		
MN66701	44 Pin	MNE201ARTAC1	84 Pin																																		
M65812FP	44 Pin	MNE3214RTAD1	84 Pin																																		
AN7631FHPV	48 Pin	MN66703	100 Pin																																		
AN78L05ME2	V464AJ80LTER	RVSGP2S24BC	GP1S24	S81350HGT	M5F78M05L M5278D56																																
																																					
TOTX178 TORX178A		2SB1073TX 2SB1218STX 2SD1328STXRA 2SD1819ASTX 2SD1819QRSTX UN5114TX UN5213TX	UN5214TX DTA114EUT107 DTA114TUT107 DTA124EUT107 DTA143TUT107 DTC114TUT107 DTC124EUT107		2SA1309AQSTA 2SC3311AIRTA 2SD1450RSTTA 2SD1450STTA UN4211TA UN4213TA																																
DTA114ESTP DTC114ESTP	2SD874ASTX 2SD1119RTX	2SK664TX	2SB621ARSTA 2SD592ARSTA	2SK982TPE2 2SJ148TPE2	2SC3944AQRS 2SD1762EF																																
																																					
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SLR-305MC SLR-305VC	LN373GP3ULSC LN873RP-C	LN0603GP3	SPI-332																																		
																																					

■ TERMINAL FUNCTION OF IC

• IC1 (AN7631FHPV): Playback head amplifier

Pin No.	Mark	I/O Division	Function
1	VREFAH2	O	Analog head amplifier bias (Lch)
2	VREFAH1	O	Analog head amplifier bias (Rch)
3	CH7	I	Digital head amplifier input (CH7)
4	CH6	I	Digital head amplifier input (CH6)
5	CH5	I	Digital head amplifier input (CH5)
6	CH4	I	Digital head amplifier input (CH4)
7	GNDDH	O	Digital head amplifier ground
8	CH3	I	Digital amplifier input (CH3)
9	CH2	I	Digital amplifier input (CH2)
10	CH1	I	Digital amplifier input (CH1)
11	CH0	I	Digital amplifier input (CH0)
12	CHAU	I	Digital amplifier input (CHAU)
13	VREFDH	O	Digital first-stage amplifier bias
14	V.RIPPLE	O	Digital first-stage amplifier power supply terminal
15	VREFDO	O	Digital second-stage amplifier bias
16	V _{DD}	I	MOS circuit power supply
17	RDCLOCK	I	Clock for digital playback signal selection
18	RDSYNC	I	Signal for digital playback signal selection
19	V _{EE}	O	MOS circuit ground
20	OUTMOS	O	C-MOS switch output
21	BUFFER-I	I	Digital buffer amplifier input
22	SWBI	I	Normal speed/double-speed switching terminal
23	RDMUX	O	Digital playback signal output
24	SWDA	I	Digital/analog switching terminal

Pin No.	Mark	I/O Division	Function
25	NRSTBY	I	Standby terminal
26	V _{CC}	I	Power supply terminal
27	NC	—	Not connected (floating)
28	RIPPLE	I	Ripple removal terminal
29	GND	—	Ground terminal
30	OPEOUT2	O	Analog operational amplifier 2 output
31	OPEIN2—	I	Analog operational amplifier 2 negative (—) input
32	OPEIN2+	I	Analog operational amplifier 2 positive (+) input
33	OPEOUT1	O	Analog operational amplifier 1 output
34	OPEIN1—	I	Analog operational amplifier 1 negative (—) input
35	OPEIN1+	I	Analog operational amplifier 1 positive (+) input
36	VREFAO	O	Analog first-stage bias
37	OUTL	O	Analog playback output (Lch)
38	INMFL	I	Analog FB input (L channel)
39	MFLI—	O	Analog FB negative (—) output (Lch)
40	INL	I	Analog head amplifier input (Lch)
41	GADFB	O	FB amplifier ground
42	MFL2+	O	Analog FB positive (+) output (Lch)
43	V _{CC} FB	I	FB amplifier V _{CC}
44	MFR1—	O	Analog FB negative (—) output (Rch)
45	INR	I	Analog head amplifier input (Rch)
46	MFR2+	O	Analog FB positive (+) output (Rch)
47	INMFR	I	Analog FB input (Rch)
48	OUTR	O	Analog playback output (Rch)

• IC2 (AN7630SBE2V): Recording amplifier

Pin No.	Mark	I/O Division	Function
1	WCLOCK	I	Clock for selection of writing data
2	WDATA	I	Writing data
3	V _{EE}	—	MOS circuit ground terminal
4	ICLAMP	O	Output for reversing recording current
5	V _{DD}	I	MOS circuit power supply terminal
6	GNDAUD	O	Ground of terminal for determining AUX data current
7	ICUR3	I	Terminal for adjusting AUX data current
8	GND AUE	—	Ground terminal for determining AUX erase current
9	ICUR2	I	Terminal for adjusting AUX erase current
10	ICUR1	I	Terminal for adjusting PCM recording current
11	VREFBG	O	Head gap voltage output terminal
12	GND	—	Ground terminal
13	NWSTBY	I	Write standby
14	V _{CC}	I	Power supply terminal

Pin No.	Mark	I/O Division	Function
15	TP2	I	Test terminal 2 for current measurement
16	TP1	I	Test terminal 1 for current measurement
17	V _{CC} DR	I	Driver power supply terminal
18	IchAA	O	Recording current output (WX-Si)
19	IchA0	O	Recording current output (WX0)
20	Ich01	O	Recording current output (W01)
21	Ich12	O	Recording current output (W12)
22	Ich23	O	Recording current output (W23)
23	GNDDR	O	Driver ground terminal
24	Ich34	O	Recording current output (W34)
25	Ich45	O	Recording current output (W45)
26	Ich56	O	Recording current output (W56)
27	Ich67	O	Recording current output (W67)
28	Ich77	O	Recording current output (W7-S0)

• IC201 (MNE201ARTAC1): Servo processor

Pin No.	Mark	I/O Division	Function
1	P64 (REELVSW)	O	Reel driver VS switching (+7V: L, +14V: H)
2	P63 (DTRG0)	O	Solenoid control 0 (off: L, on: H)
3	P62 (DTRG1)	O	Solenoid control 1 (off: L, on: H)
4	P61 (POWER•OFF•STOP)	I	POWER, OFF and STOP commands inputs (STOP command: H)
5	P60 (FRESET)	O	SPD1 reference signal reset command (reset by trailing edge)
6	P57 (DGND)	—	Ground terminal
7	P56 (DGND)		
8	P55 (SRDY)	O	Communications bus: mechanism control ready (communication with system control)

Pin No.	Mark	I/O Division	Function
9	P54 (SSTB)	I	Communications bus: system control strobe (communication with system control)
10 } 13 }	P53 (SBUS3) P50 (SBUS0)	I/O	Communications bus: data (0–3)
14	P07 (CRO2)	I	Mechanism detection switch (NORMAL: L, CrO ₂ : H)
15	P06 (DCC/ACC)	I	Mechanism detection switch (ACC: L, DCC: H)
16	P05 (LENGTH2)	I	Mechanism detection switch LENGTH 2 (L: SW ON)
17	P02 (LENGTH1)	I	Mechanism detection switch LENGTH 1 (L: SW ON)
18	P01 (LENGTH0)	I	Mechanism detection switch LENGTH 1 (L: SW ON)

Pin No.	Mark	I/O Division	Function												
19	P00 (SYS/MECH)	I	System control/operation board mode (operation board: H)												
20	NRST (NRESET)	I	Reset terminal (reset: L)												
21	EXI (DGND)	I	Operation mode selection terminal (single-chip mode: L)												
22	HSW	—	Unused, open												
23	VLP														
24	PWM3														
25	PWM2 (PWM0)	O	Capstan motor drive voltage output (0 % maximum voltage, 100 % minimum voltage)												
26	PWM1	—	Unused, open												
27	PWM0 (PWM1)	O	Reel motor drive voltage output (0 % maximum voltage, 100 % minimum voltage)												
28	SBUFD7 (MODESW)	O	Mode switch data (on: L, off: H)												
29	SBUFD6 (QUICKFLG)	O	Quick sensor detection flag (not detected: L, detected: H)												
30	SBUFD5 (RFSW)	O	RF equalizer switching (search: L, normal speed: H)												
31	OSC2 (CRISTAL)	I	Oscillation input terminal												
32	OSC1 (CRISTAL)	O	Oscillation output terminal												
33	V _{SS} (DGND)	—	Digital ground terminal												
34	SBUFD4 (MECHLED)	I	Operation board LED indication switching (unused, connected to external resistance)												
35	SBUFD3	I	Unused, connected to external resistance												
36	SBUFD2 (TARUMI)	I	On/off processor detection to eliminate slack during closing; on: L, off: H (unused, connected to external resistance)												
37	SBUFD2 (TARUMI)	I	On/off detection of reel voltage control according to ratio between winding diameters; off: L, on: H (unused, connected to external resistance)												
38	HBUFD6 (REELIN1)	O	Reel motor driver control												
39	HBUFD4 (REELIN2)	O	<table border="1"> <tr> <td>STOP</td><td>CW/CCW</td><td>CCW/CW</td><td>BRAKE</td></tr> <tr> <td>0</td><td>0</td><td>1</td><td>1</td></tr> <tr> <td>0</td><td>1</td><td>0</td><td>1</td></tr> </table>	STOP	CW/CCW	CCW/CW	BRAKE	0	0	1	1	0	1	0	1
STOP	CW/CCW	CCW/CW	BRAKE												
0	0	1	1												
0	1	0	1												

Pin No.	Mark	I/O Division	Function
40	HBUFD2	O	Capstan start/stop control
41	HBUFD0 (REELBRK)	O	Reel motor output control (H: forced brake)
42	AVMM (AGND)	—	Ground terminal
43	PGMM (AGND)	—	
44	FGI (DCAPFG)	I	Capstan FG input
45	FGF (AGND)	—	Unused, open
46	AFG (VREF)	—	Unused, connected to ground
47	YFG (AGND)		
48	YPG (AGND)		
49	AV _{SS} (AGND)	—	Analog ground terminal
50	VR0 (VREF)	O	Reference voltage output terminal
51	VR1 (VREFIN)	I	Reference voltage input terminal
52	CIR (DRLFGS)	I	Reel FG (supply) input
53	CIF (DRLFGS)	I	Reel FG (supply) input (unused, open)
54	TPZ	—	Unused, open
55	RCTLN		
56	RCTLP		
57	CTLS	—	Unused, connected to ground
58	CTLH	—	Unused, CTLA and CTLH connected together
59	CTLA	—	
60	CTLG	—	Unused, connected to ground
61	AGC	—	Unused, open
62	CO		
63	AV _{DD} (AV _{CC})	I	Analog power supply terminal

Pin No.	Mark	I/O Division	Function
64	VSYN (DRLFGT)	I	Reel FG (take-up) inputs
65	AD7 (DRLFGT)		
66	AD6 (SSTB)	I	Communications bus: system control strobe (system control communication)
67	AD5 (ADOUT)	I	Mechanism switch detection
68	AD4 (QUICK)	I	Tape-end detection
69	AD3 (MOTORSPR)	I	Speed adjustment (RVS) terminal
70	AD2 (MOTORSPF)	I	Speed adjustment (FWD) terminal
71	AD1 (AMPHS)	I	Phase error PWM signal
72	AD0 (AMSPD)	I	Speed error PWM signal for main channel
73	P77 (MERR3)	O	Mechanism error code
74	V _{DD} (SERVO+5V)	I	Digital power supply terminal

Pin No.	Mark	I/O Division	Function
75	P76 (MERR2)	O	Mechanism error code
76	P75 (MERR1)	O	Mechanism error code
77	P74 (MERR0)	O	Mechanism error code
78	P73 (CAPLK)	O	Capstan FG lock output
79	P72 (PHSLK)	O	Phase lock flag terminal
80	P71 (SRLSTOP)	O	SRL • STOP • FLAG terminal
81	P70 (TRLSTOP)	O	TRL • STOP • FLAG terminal
82	P67 (OPEN)	I	Cassette holder (open) switch detection
83	P66 (CLOSE)	I	Cassette holder (close) switch detection
84	P65 (CAPVSW)	O	Capstan driver VS switching terminal

• IC301 (MN66703): SPD1

Pin No.	Mark	I/O Division	Function
1	DV _{DD} 8	I	Digital power supply terminal
2	V _{SS} 8	—	Digital ground terminal
3	DEQIN	I	Digital input for playback signal
4	RTSEL1	O	Unused, open
5	RTSEL0		
6	RDSYNC	O	Sync signal (H during search) for playback signal (RDMUX) transfer
7	RDCLK	O	Channel switching clock (ADC sampling at trailing edge) for playback signal
8	WCLOCK	O	Sync clock for recording signal (WDATA)
9	WDATA	O	Recording signal sent to recording amplifier
10	AC1F	O	AUX channel C1 flag monitor

Pin No.	Mark	I/O Division	Function
11	DV _{DD} 7	I	Digital power supply terminal
12	DV _{SS} 7	I	Digital ground terminal
13	AV _{DD}	I	Analog power supply terminal
14	VRT	—	Reference voltage for A/D converter
15	RDMUX	I	Analog playback signal input (head amplifier output from each channel synchronized to RDCLK)
16	VRTB	—	Reference voltage for A/D converter
17	AV _{SS}	—	Analog ground terminal
18	MC1F	O	Main channel C1 flag monitor
19	DRAMSL	I	External RAM type selection signal (SRAM: 0, DRAM: 1)
20	DV _{DD} 6	I	Digital power supply terminal

Pin No.	Mark	I/O Division	Function
21	DV _{ss6}	—	Digital ground terminal
22 } 27 • 30 } 38	RAD14 } RAD0	O	- When DRAMSL: 0 RAD (0–14): RAM address outputs of DRAM - When DRAMSL: 1 RAD14: NCAS (DRAM column address strobe signal) Strobe: 0 Non-strobe: 1 RAD13: NRAS (DRAM row address strobe signal) Strobe: 0 Non-strobe: 1 RAD (0–7): RAM address outputs of DRAM
28	DV _{DD5}	I	Digital power supply terminal
29	DV _{ss5}	—	Digital ground terminal
39	DV _{DD4}	I	Digital power supply terminal
40	DV _{ss4}	—	Digital ground terminal
41 } 48	RDT7 } RDT0	I/O	- When DRAMSL: 0 RDT (0–7): Bi-directional data bus of SRAM - When DRAMSL: 1 RDT (0–3): Bi-directional data bus of DRAM RDT (4–7): Should be pulled down
49	DV _{DD3}	I	Digital power supply terminal
50	DV _{ss3}	—	Digital ground terminal
51	NWE	O	Write enable signal for SRAM/DRAM
52	NOE	O	Output enable signal for SRAM/DRAM
53	NMSEL	I	Interface mode with SBC standard mode: 0, DDSP interchange mode: 1
54	SBEF	O	Word error flag No error: 0, error: 1
55	SBDAP	I/O	Coding data input/output Output only when NMSEL=0
56	SBDAR	I	Coding data input
57	SBWS	I/O	Word clock Input only when NMSEL=0 Frequency=12kHz
58	SBCL	I/O	Bit clock Input only when NMSEL=0 Frequency=768kHz

Pin No.	Mark	I/O Division	Function				
59	SBDIR	O	Bi-directional switching of SBDAP, SBCL and SBWS				
			NMSEL	DATA PLB SSB BUS SSCNT=0	SBDIR	SBDAR	SBDAP
			0	0 (REC)	0	INPUT	OUTPUT
				1 (PLAY)	0	INPUT	OUTPUT
			1	0 (REC)	0	INPUT	INPUT
				1 (PLAY)	1	INPUT	OUTPUT
			NMSEL	DATA PLB SSB BUS SSCNT=0	SBDIR	SBCL	SBWS
			0	0 (REC)	0	INPUT	INPUT
				1 (PLAY)	0	INPUT	INPUT
			1	0 (REC)	0	INPUT	INPUT
				1 (PLAY)	1	OUTPUT	OUTPUT
			60	SPMCLK	I	SPD1 master clock NMSEL=0, 12.288MHz NMSEL=1, 24.576MHz	
61	SBMCLK	I	Coding data processing master clock NMSEL=1, average Frequency=6.144MHz NMSEL=0, connected to ground				
62	HDP	O	Header parity OK flag				
63	PFADEF	O	Frame address error flag				
64	DV _{DD2}	I	Digital power supply terminal				
65	DV _{SS2}	—	Digital ground terminal				
66	FRCK	O	Frame clock (cycle time=170.7ms)				
67 } 70	SSCNT0 } SSCNT3	I	System control interface address signals (0–3)				
71	SSDATA	I/O	System control interface bi-directional data bus				
72	SSCLK	I	System control interface data transfer clock				
73	SSENSPD	I	System control interface SPD1 selection signal				
74	ASEGCK	O	AUX segment clock [During playback] Pulse width (Tw): 193μs to 2370μs (dependent on AUX C1 correction processing time) Cycle (Tp): 42.67ms average (dependent on tape speed) [During recording/dubbing/search] Fixed: L				
75	SEGNUM	O	Main data segment number clock (cycle time=170.7ms)				
76	AUXENV	O	AUX envelope signal (detects changes in amplitude of AUX signal, outputs to prevent dropout)				

Pin No.	Mark	I/O Division	Function
77	LABEL	O	AUX label detection signal (leading edge time constant is 1 frame set by AUXSP from system control, trailing edge is leading edge of next AUXENV)
78	PHRDCK	O	Phase error data read-out clock (generates a pulse when changes occur in phase error data and speed error data so that system control can generate PWM signal from system control data of SS bus interface, used for interrupt processing of system control)
79	ENVEDG	O	AUX envelope edge signal
80	FRST	I	Frame reset signal
81	DV _{SS} 1	—	Digital ground terminal
82	DV _{DD} 1	I	Digital power supply terminal
83	DCTEST	I	DC test mode input (normal: 0, test mode: 1)

Pin No.	Mark	I/O Division	Function
84	NRESET	I	Reset signal input (reset: 0, normal: 1)
85	TESTD1	I	Test data input (normal operation: 0)
86	TEST	I	Test mode signal (normal operation: L)
87	TSDA	I	Test mode setting data (normal operation: L)
88	TSCK	I	Test mode setting clock (normal operation: 1)
89	PHASE	O	Phase error PWM signal for main channel
90	MSPEED	O	Speed error PWM signal for main channel
91	VAL	O	Timing signal for eye pattern
92	EYE	O	Test output for eye pattern
93 } 100	ADI00 } ADI07	I/O	A/D converter output data (DEQIN: L)

• IC302 (MN66702): SBC

Pin No.	Mark	I/O Division	Function
1	TO2	O	Test output 2 (normally open)
2	SBMCLK	O	Master clock for SPD I/F; normal speed: 6.144 MHz, LP: 3.072 MHz (unused, open)
3	TO1	O	Test output 1 (normally open)
4	SPMCLK	O	SPD master clock (double-speed: 24.576 MHz, normal speed (including double-speed LP): 12.288 MHz, LP: 6.144 MHz)
5	SBDIR	I	Direction control input for SBCL, SBWS, and SBDAP, normally fixed at L (SBCL and SBWS out: L, SBCL and SBWS in: H)
6	CSYNC	O	SPD1 coded sync timing signal (sync slot: H)
7	V _{DD}	I	Power supply terminal
8	V _{SS}	—	Ground terminal
9	SBCL	I/O	SBDAR and SBDAP bit clock (SBDIR out: L, SBDIR in: H) SBMCLK/8 (normal speed: 768 kHz, LP: 384 kHz, double-speed: 1536 kHz)

Pin No.	Mark	I/O Division	Function
10	SBWS	I/O	SBDAR and SBDAP word clock (SBDIR out: L, SBDIR in: H) SBMCLK/512 (normal speed: 12 kHz, LP: 6 kHz)
11	SBDAR	O	Coded signal output (16 bit I ² S format)
12	NC	—	Not connected
13	NC		
14	SBDAP	I/O	Coded signal output, SBDIR out: L (16 bit I ² S format)
15	URDA	I	Coded signal unreliable flag input (OK: L, error: H)
16	SBEF	I	Coded signal error flag input (OK: L, error: H)
17	FS128	O	128Fs output (unused, open)
18	SEL512	I	256/512Fs crystal selection (256Fs: L, 512Fs: H)
19	X3CLK	O	X3 clock output, stopped when Fs=32 kHz or SEL512=H and speed is normal (unused, open)
20	V _{SS}	—	Ground terminal

Pin No.	Mark	I/O Division	Function
21	X13	I	Fs=32kHz system master clock input, connected to crystal (SEL512: L, 8.192MHz; SEL512: H, 16.384MHz)
22	X03	O	Connected to crystal, Fs=32kHz system master clock output; stopped when Fs≠32kHz or when SEL512=H and speed is normal (unused, open)
23	V _{DD}	I	Power supply terminal
24	X2CLK	O	X2 clock output (stopped when Fs=44.1kHz)
25	V _{SS}	—	Ground terminal
26	X12	I	Fs=44.1kHz system master clock input, connected to crystal
27	X02	O	Fs=44.1kHz system master clock output, connected to crystal (stopped when Fs=44.1kHz)
28	V _{DD}	I	Power supply terminal
29	X1CLK	O	SPD master clock (SEL512: L, 12.288MHz; SEL512: H, 24.576MHz)
30	V _{SS}	—	Ground terminal
31	XI1	I	Fs=48kHz system master clock input, connected to crystal (SEL512: L, 12.288MHz; SEL512: H, 24.576MHz)
32	XO1	O	Fs=48kHz system master clock output, connected to crystal (SEL512: L, 12.288MHz; SEL512: H, 24.576MHz)
33 } 35	PORT0 } PORT2	O	General-purpose output ports (0–2), L when reset
36	CFSYNC	O	SBF coded processing frame timing signal output
37	CFRES	O	Coded processing frame timing reset (when H, reset by leading edge of SWS)
38	NSWS	O	SWS output (L channel: H)
39	V _{SS}	—	Ground terminal
40	V _{DD}	I	Power supply terminal
41	SCL	I/O	Bit clock input/output for FDA (64Fs)

Pin No.	Mark	I/O Division	Function
42	SWS	I/O	Word clock input/output for FDA (Lch: L, Lch: first)
43	FDIR	O	SBF direction control signal
44	SETDIR	O	Timing reference signal for changing direction of FS256, SCL, SWS and FDA (connected to SBF (FRESET) and DAI (SYNCDAI))
45	FDA	I/O	SBF data input/output (24 bit I ² S format)
46	NC	—	Unused, connected to Ground
47	FS256	I/O	256Fs input/output
48	FSYNC	O	SBF band sync signal (band 0: H)
49	MCLK	O	Master clock output (F=6.144MHz)
50	NSBCRST	I	SBC chip reset (reset: L)
51	SSCLK	I	System control interface data transfer clock
52	SSDATA	I/O	System control interface bi-directional data bus
53	SSENSBC	I	System control interface enable (enabled: H)
54	V _{DD}	I	Power supply terminal
55	V _{SS}	—	Ground terminal
56 } 58	SSCNT2 } SSCNT0	I	System control interface address signals (0–2)
59	PLLSTP	I	Internal PLL operation control (synchronized: L, free-running: H)
60	LPENA	I	LP (192kHz) mode enable (LP operation disabled: L, LP operation enabled: H)
61	NMSEL	I	SPD I/F mode selection (M mode: L, P mode: H)
62	TEST	I	Test input (normally L)
63	NPDOWN	I	Power-down (power-down: L)
64	NTRST	I	Test reset (normally L)

• IC303 (MN66701): SBF

Pin No.	Mark	I/O Division	Function
1	TO0	O	Test output 0 (normally open)
2	TEST0	I	Test/normal mode operation switching input, normally fixed at VSS (normal mode: 0, test mode: 1)
3	NC	—	Not connected
4	V _{DD}	I	Power supply terminal
5	V _{SS}	—	Ground terminal
6	NPDOWN	I	Normal/power-down mode operation switching input (power-down mode: 0, normal mode: 1)
7	BIT1	I	Broad-band interface serial data bit length switching input 1
8	NC	—	Not connected
9	BIT0	I	Broad-band interface serial data bit length switching input 0
10	MODE	I	Broad-band interface serial data format switching input (signal processing: 0, I ² S: 1)
11	NC	—	Not connected
12	NC	—	Not connected
13	SDAR	I/O	Broad-band interface serial data input/output (I ² S format: input/output; signal processing format: input only)
14	NC	—	Not connected
15	SDAP	O	Broad-band interface serial data input/output (I ² S format: unused; signal processing format: output only)
16	V _{SS}	—	Ground terminal
17	SWS	I	L/R word clock input (fs)
18	SCL	I	Bit clock input (64 fs)
19	V _{DD}	I	Power supply terminal
20	SSCLK	I	System control interface clock input
21	NC	—	Not connected

Pin No.	Mark	I/O Division	Function
22	NC	—	Not connected
23	SSDATA	O	System control interface data output (3-state)
24	NC	—	Not connected
25	SSENSBC	I	System control interface SBF enable signal input
26	SSCNT2	I	System control interface control signal input 2
27	NC	—	Not connected
28	SSCNT1	I	System control interface control signal input 1
29	SSCONT0	I	System control interface control signal input 0
30	V _{DD}	I	Power supply terminal
31	V _{SS}	—	Ground terminal
32	NC	—	Not connected
33	TO1	O	Test output (normally open)
34	NC	—	Not connected
35	TO2	O	Test output 2 (normally open)
36	FSYNC	I	Sub-band interface cycle input (fs/32)
37	V _{DD}	I	Power supply terminal
38	V _{SS}	—	Ground terminal
39	FS256	I	Master clock input (256 fs)
40	V _{SS}	—	Ground terminal
41	FDA	I/O	Subband interface serial data input/output
42	FRESET	I	LSI reset signal input
43	FDIR	I	LSI operation mode switching input (encode: 0, decode: 1)
44	NC	—	Not connected

• IC304 (M65812FP): DAI

Pin No.	Mark	I/O Division	Function
1	TX	O	Digital audio interface format output
2	NRST	I	Reset terminal (reset: 0)
3	RX1	I	EIAJ format digital audio data input 1: coaxial cable
4	NFR	O	RX1 level converter output (connected to feedback resistance)
5	RX2	I	EIAJ format digital audio data input 2: optical cable
6	RXSEL	I	RX input switching (RX2: 1, RX1: 0, RXSEL polarity switched during microprocessor mode)
7	PD1	O	Phase comparison outputs for charge pump VCO
8	PD2		
9	UNCLK	O	Unlock detection output (I: unlock)
10	RXCKI	I	VCO clock input (256fs)
11	RXCKO	O	VCO clock output ($\overline{\text{RXCKI}}$)
12	SDAR	I/O	Serial audio data input/output (input only when format is other than I ² S)
13	SCL	I/O	Audio data bit clock input/output
14	SWS	I/O	Audio data word selection input/output
15	SDADAT	O	Serial audio data output
16	SADDAT	I	A/D converter serial audio data input
17	V _{SS}	—	Ground terminal
18	ADSEL	I	Serial audio data source switching (digital (RX): 0, analog (A/D converter): 1; RXSEL polarity switched during microprocessor mode)
19	FLAGI	I	Error flag input
20	FLAGO	O	Error flag output
21	WCK	O	Word clock output (2fs during reception)
22	ASL	I	Audio data sample length switching (16 bit: 0, 24 bit: 1)

Pin No.	Mark	I/O Division	Function
23	IIS	I	Audio data format switching (other formats: 0, I ² S: 1)
24	MSBF	I	MSB switching (LSB: 0, MSB: 1)
25	LRCKPOL	I	LRCK polarity switching (Lch-0: 0, Lch-1: 1)
26	FS256	I/O	Master clock input/output (128fs or 256fs)
27	CKSEL	I	Master clock frequency switching (256fs: 0, 128fs: 1)
28	SSCNT2	I	System control interface address signal
29	NC	—	Not connected
30	MUTE	I	Mute control (mute: 1; mute control polarity switched during microprocessor mode)
31	MODE0	I	Mode switching (microprocessor: 0, 0, easy: 0, 1, full transparent mode: 0, 1, test mode: 1, 1)
32	MODE1		
33	SSENDAL	I	Enable signal
34	SSCLK	I	System control interface data transfer clock
35	SSDATA	I/O	System control interface bi-directional data bus
36	SSCNT1	I	System control interface address signals
37	SSCNT0		
38	V _{DD}	I	Power supply terminal
39	V _{SS}	—	Ground terminal
40	SETDIR	I	Setting clock input
41	IRQU	O	U bit data information message indicator output
42	USYNCI	I	U bit data unit indicator input (during transmission)
43	USYNCO	O	U bit data unit indicator output (during reception)
44	IMSTRT	O	U bit data message start indicator output

• IC305 (MNE3214RTAD1): System control

Pin No.	Mark	I/O Division	Function				
1	P55 (LINEMUTE)	O	Analog mute control				
2	P54 (DACRST)	O	DAC reset (L for 500ms after power is switched on; L during FS/input selector switching)				
3	P53 (DEEMPH)	O	De-emphasis control				
4	P52 (CS)	I	Matsushita/JVC switching (Matsushita: L, JVC: H)				
5	P51 (FS2)	O	Digital filters FS switching (valid when DEEMPH is on)				
6	P50 (FS1)	O					
			44.1 kHz	32 kHz	48 kHz	deemph OFF (MEI)	JVC
			FS2	L	H	H	L
FS1	L	H	L	H	L		
7	V _{DD}	I	Power supply terminal				
8	OSC1	I	Crystal oscillator terminals (f=8MHz)				
9	OSC2	O					
10	V _{SS}	—	Ground terminal				
11	X1 (GND)	—	Ground terminal				
12	X0 (NC)	—	Not connected				
13	EX2 (GND)	—	Ground terminal				
14	/RST (NRST2)	I	Reset terminal				
15	(IRQ2)/P26 (ASEGCK)	I	AUX segment sync signal (interrupt)				
16	(IRQ1)/P25 (TPS)	I	Detection of distance between ACC peaks (port input)				
17	(IRQ0)/P24 (IRQU)	I	DAI U bit detection input (interrupt)				
18	P77 (SSENSPD)	O	SSBUS SPD1 enable signal				
19	P76 (SENSBC)	O	SSBUS SBC enable signal				
20	P75 (NRESET)	O	Reset signal				
21	P74 (SSEMDAI)	O	DAI enable signal				
22 ┌ 25	P73 (SSCNT3) ┌ P70 (SSCNT0)	O	System control interface address signals				

Pin No.	Mark	I/O Division	Function
26	P47 (SWDA)	O	ACC/DCC switching (DCC REC or REP; or L for ACC)
27	(SIFIN)/P46 (USYNCL)	O	U bit sync signal from DAI (during input)
28	(PWM2-)/P45 (USYNCO)	I	U bit sync signal from DAI (during output)
29	(PWM2+)/P44 (IMSTART)	I	U bit data message start indicator output
30	P97 (LABEL)	I	AUX label detection
31	P96 (MECHAMUT)	O	Mechanism mute (radio/cassette recorder specifications), H during mechanism movement
32	(KEY5)/P95 (TEST)	I	Test input
33	(KEY4)/P94 (FRCK)	I	Frame sync signal (main data, 170 ms)
34	(PWM1-)/P43 (SEGNUM)	I	Segment number clock
35	(PWM1+)/P42	I	Unused, connected to Ground
36	(PWM0-)/P41		
37	(PWM0+)/P40		
38	(TCI04)/P22 (DRLFGT)	I	Take-up side of lead FG (interrupt)
39	(TCI02)/P21 (AUXENV)	I	AUX envelope signal (with envelope: H)
40	(TCI01)/P20 (DRLFGS)	I	Supply side of lead FG
41	(SBT2)/P17 (SSCLK)	O	System control interface: data transfer clock
42	(SBD2)/P16 (SSDATA)	I/O	System control interface: bi-directional data bus
43	(TRXC)/P15 (SERGAIN)	O	Gain amplifier control during search (during search: L, except during search: H)
44	(RXD)/P14 (HEADER)	I	Header signal (panel controls/system control interface)
45	(TXD)/P13 (NBUSY)	O	Serial communications busy output
46	(SBT1)/P12 (SBT)	I	Serial communications clock input
47	(SBI1)/P11 (PSDATA)	I	System control data from panel controls
48	(SBO1)/P10 (SPDATA)	O	Panel control data from system control

Pin No.	Mark	I/O Division	Function
49	V _{DD}	I	Power supply terminal
50	AV _{DD}		
51	VREF +	I	Reference voltage terminal
52	(AD7)/P87 (CASTIN)	I	Cassette detection signal (no cassette: L, cassette loaded: H)
53	(AD6)/P88 (PLYMUT)	I	Start of play sound output time (350 ms: L, 600 ms: H)
54 } 59	(AD5)/P85 } (AD0)/P60	I	Unused, connected to Ground
60	VREF -	-	Unused, connected to Ground
61	AV _{SS}		
62	V _{SS}		
63	(SD7)/P37 (LED48)	O	Sampling frequency LED 48kHz control output (LED off: L, LED on : H)
64	(SD6)/P36 (LED441)	O	Sampling frequency LED 44.1kHz control output (LED off: L, LED on : H)
65	(SD5)/P35 (LED32)	O	Sampling frequency LED 32kHz control output (LED off: L, LED on : H)
66	(SD4)/P34 (KH6MUTE)	O	Special mute for model KH6 (H output only during DCC/ACC play)
67	(SD3)/P33 (DOLBY-C)	O	Dolby output
68	(SD2)/P32 (DOLBY-B)	O	

	OFF	B	C
DOLBY-C	H	H	L
DOLBY-B	H	L	H

Pin No.	Mark	I/O Division	Function
69	(SD1)/P31	O	Not connected (L fixed output)
70	(SD0)/P30 (CROMOUT)	O	CrO ₂ /normal tape switching output (NORMAL: L, CrO ₂ : H)
71	P67/EXTSEL (SEL256)	O	SBC hang compatibility
72	(KEY3)/P93 (ADRST)	O	A/D converter reset signal (L to H 500ms after DACRST)
73	(KEY2)/P92 (MAINOUT)	O	Pulse output synchronized to main cycle (unused, open)
74	(KEY1)/P91 (NSBRST)	O	Reset signal for SBC
75	(KEY0)/P90 (RSTS)	O	Reset signal for servo processor
76	P66 (ACC/DCC)	O	ACC/DCC indicator switch output (DCC: L, ACC: H)
77	P65 (SRDY)	I	Communications bus: mechanism control ready (communication with servo microprocessor)
78	P64 (SSTB)	O	Communications bus: system control strobe (communication with servo microprocessor)
79 } 82	P63 (SBUS3) } P60 (SBUS0)	I/O	Communications bus: data (0-3)
83	P57 (NDCC)	O	Analog circuit DCC/ACC switching (DCC: L, ACC: H)
84	P56 (DACMUTE)	O	DAC mute (changes with same timing and reverse polarity to line mute)

• IC401 (MN64782): Digital filter and D/A converter

Pin No.	Mark	I/O Division	Function
1	SRDATA	I	Digital data input terminal
2	NZFLG	O	Zero input detection flag output terminal
3	IE	I	SRDATA input format selection terminal (LSI signal processing: L, I ² S: H)
4	LRPOL	I	LRCLK polarity selection terminal

Pin No.	Mark	I/O Division	Function
5	DE0	I	De-emphasis filter mode selection terminal
6	DE1		
7	DV _{SS1}	-	Digital system ground terminal

LSEL	L	H	L	H
RSEL	L	L	H	H
Analog output	L and R chs stereo output	Lch output only	Rch output only	Reverse output of L and R chs

Pin No.	Mark	I/O Division	Function										
8	DV _{DD} 1	I	Digital system power supply terminal										
9	AV _{DD}	I	Terminal for clamping electric potential of silicon substrate (analog system power supply)										
10	DAV _{SS} 1	—	Digital system ground terminal										
11	DAV _{DD} 1	I	Lch digital system power supply terminal										
12	AV _{DD} 1	I	Lch analog system power supply terminal										
13	OUT1P	O	Lch forward-phase analog output terminal										
14	VREF1	I	Lch reference voltage input terminal										
15	OUT1N	O	Lch reverse-phase analog output terminal										
16	AV _{SS} 1	—	Lch reverse-phase analog output terminal										
17	BIAS	I	Operational amplifier bias voltage input terminal										
18	AV _{SS} 2	—	Rch analog system ground terminal										
19	OUT2N	O	Rch reverse-phase analog output terminal										
20	VREF2	I	Rch reference voltage input terminal										
21	OUT2P	O	Rch forward-phase analog output terminal										
22	AV _{DD} 2	I	Rch analog system power supply terminal										
23	DAV _{DD} 2	—	Rch digital system power supply terminal										
24	DV _{SS} 4	—	Digital system ground terminal										
25	LSEL	I	Analog system selection terminal <table><tr><td>LSEL</td><td>L</td><td>H</td><td>L</td><td>H</td></tr><tr><td>RSEL</td><td>L</td><td>L</td><td>H</td><td>H</td></tr></table>	LSEL	L	H	L	H	RSEL	L	L	H	H
LSEL	L		H	L	H								
RSEL	L	L	H	H									
26	RSEL	<table><tr><td>Analog output</td><td>L and Rchs stereo output</td><td>Lch output only</td><td>Rch output only</td><td>Reverse output of L and Rchs</td></tr></table>	Analog output	L and Rchs stereo output	Lch output only	Rch output only	Reverse output of L and Rchs						
Analog output	L and Rchs stereo output	Lch output only	Rch output only	Reverse output of L and Rchs									

Pin No.	Mark	I/O Division	Function														
27	ALLOW	O	MASH zero output detection flag terminal														
28	TPO	O	Output testing terminal														
29	TPI	I	Output testing terminal														
30	TEST1	I	Output testing terminal (connected to DVSS)														
31	TEST2	I	Output testing terminal (connected to DVSS)														
32	NPD	I	Power-down terminal (power-down mode: L)														
33	NRST	I	Reset terminal (LSI internal reset: L)														
34	FSEL	I	MASH clock selection terminal (32 times over-sampling: L, 64 times over-sampling: H)														
35	CKOUT	O	Clock output terminal														
36	NC	—	Not connected														
37	NC	—	Not connected														
38	DV _{DD} 2	I	Digital system power supply terminal														
39	X1	I	Clock signal input or crystal oscillator input terminal														
40	X2	O	Crystal oscillator output terminal														
41	DV _{SS} 2	—	Digital system ground terminal														
42	CSEL	I	Master clock selection terminal (master clock 256 fs: L, master clock 384 fs: H)														
43	LRCLK	I	L/R clock input terminal <table><tr><td>LRPOL</td><td colspan="2">"L"</td><td colspan="2">"H"</td></tr><tr><td rowspan="2">LRCLK</td><td>"L"</td><td>Lch</td><td>"L"</td><td>Rch</td></tr><tr><td>"H"</td><td>Rch</td><td>"H"</td><td>Lch</td></tr></table>	LRPOL	"L"		"H"		LRCLK	"L"	Lch	"L"	Rch	"H"	Rch	"H"	Lch
LRPOL	"L"		"H"														
LRCLK	"L"	Lch	"L"	Rch													
	"H"	Rch	"H"	Lch													
44	BCLK	I	Bit clock input terminal														

• IC402 (MN6463): A/D converter

Pin No.	Mark	I/O Division	Function
1	TEST1	I	Test terminal (normally L)
2	TEST2	I	Test terminal (normally L)

Pin No.	Mark	I/O Division	Function
3	NC	—	Not connected
4	DOUT	O	Serial data terminal

Pin No.	Mark	I/O Division	Function
5	BCK	I	Bit clock terminal
6	WLK	I	LRCLR terminal
			LRPOL "L" "H"
			LRCLK "L" Lch "L" Rch "H" Rch "H" Lch
7	FS64	O	Test clock terminal (L or open)
8	DV _{ss} 1	—	Digital system ground terminal
9	DV _{DD} 1	I	Digital system power supply terminal
10	EXCLK	I	256Fs clock input terminal
11	IE	I	Output format selection terminal (LSI format: L, format: H)
12	LRPOL	I	LRCK polarity selection terminal
13	DOE	I	Output control terminal (DOUT high impedance: L)
14	$\overline{\text{PDB}}$	I	Power-down terminal (power-down mode: L)
15	OFINH	I	Offset removal circuit stop terminal (offset removal function stopped: L)
16	RSTB	I	Reset terminal (reset: L)
17	DV _{DD} 3	I	Digital system power supply terminal
18	DV _{ss} 3	—	Digital system ground terminal
19	AV _{ss} 4	—	Rch analog system ground terminal
20	AV _{DD} 4	I	Rch analog system power supply terminal
21	AV _{ss} 2	—	Ground terminal for Rch analog switch driver
22	AV _{DD} 2	I	Power supply terminal (+5V) for Rch analog switch driver
23	VREF2	I	Rch refernece terminal

Pin No.	Mark	I/O Division	Function
24	AIN2	I	Rch analog signal terminal
25	AG2	I	Rch reference voltage terminal
26	AV _{DD} 3	I	Rch analog system power supply terminal
27	AV _{ss} 3	—	Rch analog system ground terminal
28	AMPBIAS	I	Operational amplifier bias terminal
29	AV _{ss} 1	—	Ground terminal for Lch analog switch driver
30	AV _{DD} 1	I	Power supply terminal (+5V) for Lch analog switch driver
31	AG1	I	Lch reference voltage terminal
32	AIN1	I	Lch analog signal terminal
33	VREFL	I	Lch reference terminal
34	AV _{DD} 1	I	Lch analog system power supply terminal
35	AV _{ss} 1	—	Lch analog system ground terminal
36	AV _{DD} 2	I	Lch analog system power supply terminal
37	AV _{ss} 2	—	Lch analog system ground terminal
38	NSUB	—	Terminal for clamping electric potential of silicon substrate (analog system power supply)
39	DV _{DD} 2	I	Digital system power supply terminal
40	DV _{ss} 2	—	Digital system ground terminal
41 } 44	TP0 } TP3	I	Test terminal (L or open)

• IC701 (MND2416RTAE): Panel control

Pin No.	Mark	I/O Division	Function
1 } 5	DGT4 (G11) } DGT0 (G15)	O	Digit outputs for FL display

Pin No.	Mark	I/O Division	Function
6 } 23	SEG0 (P1) } SEG17 (P18)	O	Segment outputs for FL di splay

Pin No.	Mark	I/O Division	Function
24 ┌ 29	P62 ┌ P67 (LEDDCC)	O	Unused, open
30	P37 (LED48)	I/O	
31	P36 (LED44)	I/O	
32	P35 (LED32)	I/O	
33	P34 (LEDPLAY)	I/O	
34	P33 (LEDPLAY)	O	LED (PALY) control signal
35	P32 (LEDREC)	O	LED (REC) control signal
36	P31 (SERVO OFF)	O	Output for POWER-OFF, STOP commands (STOP: H)
37	P30 (POWER)	O	Power supply control signal
38	P93 (B. DATA OUT/SYNC)	O	Technics bus data output
39	P92 (B. DATAIN)	I/O	Technics bus data input
40	P91 (B. CLKOUT)	O	Technics bus clock output
41	P90 (LED STANDBY)	O	LED (STANDBY) control signal
42	VREF-	-	Reference voltage negative (-) terminal, connected to ground
43 ┌ 47	P27 ┌ P23	-	Unused, connected to ground
48 ┌ 50	KEYIN2 ┌ KEYIN0	I	Key switch detection
51	VREFH	I	Reference voltage positive (+) input
52	V _{DD}	I	Power supply terminal
53	OSC2	O	Clock terminal (F=8.0MHz)
54	OSC1	I	
55	V _{SS} (GND)	-	Ground terminal

Pin No.	Mark	I/O Division	Function
56	X1	I	Clock input (unused, connected to ground)
57	X2	O	Clock output (unused, open)
58	IRST (NRST1)	I	Reset input
59	IRQ1 (REMOCN)	I	Remote control pulse input
60	IRQ0 (POFF)	I	Power-off detection
61	P13 (REMOSEL)	-	Unused, connected to ground
62	P12 (SEL43)	I	Model selection terminal (DC8: L, KH6: H)
63	P11 (NBUSY)	I	Serial communications busy input
64	P10 (B. CLK1/ SYNCREC)	I	Technics bus clock input
65	P05 (NRST2)	O	System control reset control output
66	P04 (HEDER)	O	Serial communications header signal output
67	P03 (NC)	-	Unused, connected to ground
68	SBT0 (SBT)	O	Serial communications clock output
69	SBIC (S-PDATA)	I	Serial communications system control data input
70	SBO0 (P-DATA)	O	Serial communications panel control data output
71	CM	I	Chip mode selection terminal
72	SYNC	O	Timing output (unused, open)
73	-VP	I	Pull-down voltage input
74	P70 (NC)	-	Not connected
75 ┌ 84	DGT14 (G1) ┌ DGT5 (G10)	O	Digit output for FL display

REPLACEMENT PARTS LIST

Notes: *Important safety notice:

 Components identified by Δ mark have special characteristics important for safety.

Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used.

When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		INTEGRATED CIRCUIT(S)		IC701	MND2416RTAE	PANEL MICROCOMPUTER	
				IC702	M5218L	HEADPHONES AMP	
				IC751	GP1S24	PHOTO COUPLER	
IC1	AN7631FHPV	P. B. HEAD AMP		IC971, 972	RVSGP2S24BC	PHOTO INTERRUPTER	
IC2	AN7630SBE2V	REC AMP		IC981	SPI-332	END SENSOR	
IC3	AN78L05ME2	REGULATOR				TRANSISTOR(S)	
IC201	MNE201ARTAC1	SERVO PROCESSOR					
IC202	M5233FPE1	REEL FG AMP		Q1	2SD874ASTX	TRANSISTOR	
IC203, 204	TC7S86FUTE8L	REEL FG AMP		Q2	2SD1819ASTX	TRANSISTOR	
IC205	TA7291FEL	REEL DRIVER		Q3, 4	2SB1218STX	TRANSISTOR	
IC208	NJM2115MT1	CAPSTAN FG AMP		Q5, 6	2SD874ASTX	TRANSISTOR	
IC209	NJM2903MTE1	CAPSTAN FG AMP		Q7	2SD1819ASTX	TRANSISTOR	
IC210	NJM2406FTE1	CAPSTAN FG AMP		Q8	2SK664TX	TRANSISTOR	
IC211	S80735SNDZT1	SIGNAL GENERATOR		Q9	UN5214TX	TRANSISTOR	
IC301	MN66703	SPD1		Q203	2SB1073TX	TRANSISTOR	
IC302	MN66702	SBC		Q204	UN5214TX	TRANSISTOR	
IC303	MN66701	SBF		Q205	2SB1073TX	TRANSISTOR	
IC304	M65812FP	DAI		Q206	UN5214TX	TRANSISTOR	
IC305	MNE3214RTAD1	SYSTEM CONTROL		Q207	2SB1073TX	TRANSISTOR	
IC306	V464AJ80LTER	RAM		Q208	UN5214TX	TRANSISTOR	
IC307	TLC29311PW-R	VCO		Q209	2SB1073TX	TRANSISTOR	
IC308	TC7SU04FT85R	INVERTER		Q210	UN5214TX	TRANSISTOR	
IC309	M5218FPE2	TPS		Q212	2SD1819ASTX	TRANSISTOR	
IC310	TOTX178	DIGITAL OUT		Q213	2SB1218STX	TRANSISTOR	
IC311, 312	TORX178A	DIGITAL IN		Q214	2SD1119RTX	TRANSISTOR	
IC314, 315	TC7W00FUTE1L	NAND GATE		Q217, 218	UN5213TX	TRANSISTOR	
IC316	TC4W53FUTE1L	SWITCHING		Q219	UN5114TX	TRANSISTOR	
IC317	TC7W74FUTE1L	D. FLIP-FLOP		Q220, 221	2SD1328STXRA	TRANSISTOR	
IC318	TC7SU04FT85R	INVERTER		Q301	2SD1819QRSTX	TRANSISTOR	
IC319	TC4W53FUTE1L	SWITCHING		Q304	DTA124EUT107	TRANSISTOR	
IC320	TC7W74FUTE1L	D. FLIP-FLOP		Q305	DTC124EUT107	TRANSISTOR	
IC321	TC7SU04FT85R	INVERTER		Q306	DTA114EUT107	TRANSISTOR	
IC322	TC7W74FUTE1L	D. FLIP-FLOP		Q312-315	DTC124EUT107	TRANSISTOR	
IC323	TC7SU04FT85R	INVERTER		Q316	DTA124EUT107	TRANSISTOR	
IC401	MN64782	D/A CONV. & DIGITAL FILTER		Q317	2SD592ARSTA	TRANSISTOR	Δ
IC402	MN6463	A/D CONVERTER		Q318	DTA143TUT107	TRANSISTOR	
IC403	M5220FPTA	BIAS CONTROL		Q401	2SB621A-R	TRANSISTOR	
IC404, 405	M5219FPTA	L. P. F.		Q402	DTC124EUT107	TRANSISTOR	
IC406	UPD4053BGT1	SWITCHING		Q403	2SD592ARSTA	TRANSISTOR	Δ
IC407, 408	M5219FPTA	BUFFER AMP		Q404	2SB621A-R	TRANSISTOR	Δ
IC411	M5F78M05L	REGULATOR	Δ	Q461-464	2SD1450RTA	TRANSISTOR	
IC412	M5220FPTA	BIAS CONTROL		Q501, 502	DTC114TUT107	TRANSISTOR	
IC461-464	NJM4580EDTE1	BUFFER AMP		Q503, 504	DTA124EUT107	TRANSISTOR	
IC501	AN7374S-E2	DOLBY B/C NR		Q505	DTA114TUT107	TRANSISTOR	
IC601	M5F78M05L	REGULATOR	Δ	Q601, 602	2SD592ARSTA	TRANSISTOR	
IC602	M5278D56	REGULATOR	Δ	Q603	2SB1238QSTV6	TRANSISTOR	Δ
IC604	S81350HG	REGULATOR	Δ				

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
Q604, 605	2SD1762EF	TRANSISTOR	△	D732	SLR-305MC	L. E. D.	
Q606	2SB1240-P	TRANSISTOR	△	D751	LN0603GP3	L. E. D.	
Q607	DTC114ESTP	TRANSISTOR		D752-754	LN373GP3ULSC	L. E. D.	
Q608	2SA1309A-R	TRANSISTOR	△	D761	LN873RP-C	L. E. D.	
Q609	2SB1240-P	TRANSISTOR	△	D762	1SS254TA	DIODE	
Q610, 611	2SD1862QRTV6	TRANSISTOR	△	D971	RVD1SS133TA	DIODE	
Q612	2SB1240-P	TRANSISTOR	△				
Q613	2SK982TPE2	TRANSISTOR	△			IC PROTECTOR(S)	
Q614	2SJ148TPE2	TRANSISTOR	△				
Q619	DTC114ESTP	TRANSISTOR	△	ICP601	SRUN25	IC PROTECTOR	△
Q620	DTA114ESTP	TRANSISTOR	△	ICP602	SRUN20T	IC PROTECTOR	△
Q621	2SC3944AQRS	TRANSISTOR	△				
Q701-703	2SC3311AIRTA	TRANSISTOR				VARIABLE RESISTOR(S)	
Q704	UN4213	TRANSISTOR					
Q731, 732	UN4211	TRANSISTOR		VR1, 2	EVMIYSX50B53	ANALOG OUTPUT LEVEL ADJ.	
Q761	UN4211	TRANSISTOR		VR3-6	EVMIYSX50B54	ANALOG OUTPUT LEVEL ADJ.	
Q781-784	2SD1450STTA	TRANSISTOR		VR9	EVMIYSX30B24	ANALOG OUTPUT LEVEL ADJ.	
		DIODE(S)		VR10	EVMIYSX30B24	ANALOG OUTPUT LEVEL ADJ.	
				VR11	EVMIYSX50B55	DCC REC OPTIMUM CURRENT ADJ.	
				VR12, 13	EVMIYSX50B54	DCC REC OPTIMUM CURRENT ADJ.	
D201	MA720TX	DIODE		VR14	EVMIYSX30B14	DCC P. B. LEVEL ADJ.	
D202	MA737TX	DIODE		VR15	EVMIYSX30B14	QUICK REVERSE SENSOR ADJ.	
D203	MA720TX	DIODE		VR16, 17	EVMIYSX30B14	TAPE SPEED ADJ.	
D204, 205	MA112TX	DIODE		VR501, 502	EVNDXAA00B23	OUTPUT LEVEL ADJ.	
D301, 302	MA110TX	DIODE		VR701	EVJYLOF02A24	REC LEVEL ADJ.	
D306	MTZJ10BTA	DIODE	△	VR702	EVJY91F02375	REC BALANCE ADJ.	
D341	MA110TX	DIODE		VR703	EVJY10F02A54	HEADPHONES LEVEL ADJ.	
D401, 402	MTZJ5R6BTA	DIODE	△				
D403-406	MA8033LTX	DIODE				THERMISTOR(S)	
D461-463	MA110TX	DIODE					
D601	RL1N4003N02	DIODE	△	TH201	RSDPTM103WL	THERMISTOR	
D602	MTZJ30DTA	DIODE	△				
D603	MTZJ3R9BTA	DIODE	△			PHOTO INTERRUPTER(S)	
D604	MA165	DIODE					
D605-608	RL1N4003N02	DIODE	△	PH291	RVSGP2S24BC	PHOTO INTERRUPTER	
D609	MTZJ15CTA	DIODE	△				
D610	MTZJ9R1ATA	DIODE	△			COIL(S)	
D612, 613	MA165	DIODE	△				
D614	MTZJ5R1BTA	DIODE	△	L1-4	ELJPA150KF	COIL	
D615, 616	MA165	DIODE		L203	ELJPA101KF	COIL	
D617-620	RL1N4003N02	DIODE	△	L301, 302	ELEXT1R0KA9	COIL	
D621	MA165	DIODE		L304, 305	ELEXT470KA9	COIL	
D622, 623	D1NK20H-4084	DIODE	△	L306-313	ELEXT1R0KA9	COIL	
D624	MA165	DIODE		L314-317	ELJFA4R7KF	COIL	
D625, 626	MTZJ16CTA	DIODE	△	L401-403	ELEXT1R0KA9	COIL	
D627	MA165	DIODE		L601, 602	RLZ0026-0	COIL	△
D628	MA723TA	DIODE		L701	ELEXT1R0KA9	COIL	
D629	MTZJ8R2CTA	DIODE	△				
D630, 631	MA165	DIODE				TRANSFORMER(S)	
D701-703	1SS254TA	DIODE					
D704	1SS291TA	DIODE		T601	RTP1L4B004	POWER TRANSFORMER	△
D731	SLR-305VC	L. E. D.					

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		COMPONENT COMBINATION(S)		S292	RSHIA024-U	CASSETTE CLOSE DET.	
				S701	EVQ21405R	OPEN/CLOSE	
Z201	EXCCE102U	FILTER		S702	EVQ21405R	STOP	
Z203-208	EXCCE102U	FILTER		S703	EVQ21405R	FF	
Z209-211	EXCCE101U	FILTER		S704	EVQ21405R	REW	
Z212, 213	EXCCE102U	FILTER		S705	EVQ21405R	F. SKIP/TPS	
Z214	EXCCE101U	FILTER		S706	EVQ21405R	R. SKIP/TPS	
Z215, 216	EXCCE102U	FILTER		S707	EVQ21405R	PLAY	
Z217	EXCCE103U	FILTER		S708	EVQ21405R	DIRECTION	
Z218	EXCCE101U	FILTER		S709	EVQ21405R	PAUSE	
Z219	EXCCE103U	FILTER		S710	EVQ21405R	AUTO REC MUTE	
Z220	EXCCE101U	FILTER		S711	EVQ21405R	REC PAUSE	
Z221, 222	EXCCE103U	FILTER		S721	EVQ21405R	END SEARCH	
Z223, 224	EXCCE1471U	FILTER		S722	EVQ21405R	COUNTER RESET	
Z225	EXCCE101U	FILTER		S723	EVQ21405R	COUNTER MODE	
Z227	EXCCE101U	FILTER		S731	EVQ21405R	POWER	
Z232-234	EXCCE103U	FILTER		S732	EVQ21405R	REC INPUT	
Z235, 236	RLBN102V-D	FILTER		S733	EVQ21405R	MAKER AUTO/MANUAL	
Z237, 238	EXCCE101U	FILTER		S734	EVQ21405R	DOLBY NR/ACC	
Z247	EXCCE102U	FILTER		S735	EVQ21405R	REVERSE MODE	
Z248	EXCCE103U	FILTER		S736	EVQ21405R	TEXT MODE	
Z301-305	BL02RN2R62T4	FERRITE BEADS		S737	EVQ21405R	TEXT SCROLL	
Z306-308	RLB0003	FERRITE BEADS		S738	RSS3A18YA-H	TIMER	
Z309	BL02RN2R62T4	FERRITE BEADS		S971	RSHIA018-U	MODE DET.	
Z310, 311	RLB0003	FERRITE BEADS		S972	RSHIA019-U	HALF DET.	
Z313-315	RLB0003	FERRITE BEADS		S973	RSHIA019-U	C+O2 DET.	
Z701	RCDHC-278	REMOTE SENSOR		S974	RSHIA019-U	R. REC INH	
Z702	EXBZ15E393J	COMPONENT COMBINATION		S975	RSHIA019-U	F. REC INH	
Z703	EXBZ6E393J	COMPONENT COMBINATION		S976	RSHIA019-U	METAL DET.	
Z704	EXBZ15E393J	COMPONENT COMBINATION		S981-983	RSPIC002-A	DCC TAPE LENGTH(2, 1, 0) DET.	
Z781-783	ELEVRS6MA	FERRITE BEADS		S984	RSPIA013-A	DCC/ACC CASSETTE HALF DET.	
Z971	EXBF6L306SYV	COMPONENT COMBINATION				CONNECTOR(S) AND SOCKET(S)	
		OSCILLATOR(S)					
				CN1	RJS2A0630T	CONNECTOR(30P)	
X201	RSXC8M00S02T	OSCILLATOR(8MHz)		CN3A	RJU075W30VT	SOCKET(30P)	
X301	RSXC24M5S03T	OSCILLATOR(24. 5MHz)		CN4A	RJS1A1430-D	CONNECTOR(30P)	
X302	RSXC22M5S01T	OSCILLATOR(22. 5MHz)		CN4B	RJS2A0630T	CONNECTOR(30P)	
X303	EFOEC8004T4	OSCILLATOR(8. 0MHz)		CN5A	RJS1A6915	CONNECTOR(15P)	
X701	EFOEC8004T4	OSCILLATOR(8. 0MHz)		CN6A	RJS1A6921	CONNECTOR(21P)	
		DISPLAY TUBE(S)		CN301	RJS1A6822	CONNECTOR(22P)	
				CN302A	RJP7G182A	CONNECTOR(7P)	
FL701	RSL0163-F	DISPLAY TUBE		CN302B	RJP7G182A	CONNECTOR(7P)	
		FUSE(S)		CN303	RJS21Q11ZA	CONNECTOR(21P)	
				CN304	RJS15Q11ZA	CONNECTOR(15P)	
				CN305	RJS1A6606	CONNECTOR(6P)	
F601	XBA2C02TB0	FUSE 250V, 2A	△	CN401A	RJS1A6604	CONNECTOR(4P)	
		SWITCH(ES)		CN401B	RJS1A6603	CONNECTOR(3P)	
				CN402	RJT029W06VT	CONNECTOR(6P)	
S291	RSHIA024-U	CASSETTE OPEN DET.		CN403A	RJS1A6605	CONNECTOR(5P)	
				CN403B	RJS1A6605	CONNECTOR(5P)	
				CN404	RJS1A6606	CONNECTOR(6P)	

Ref. No.	Part No.	Part Name & Description	Remarks				
CN602	RJS1A1101T1	CONNECTOR (1P)					
CN605-615	RJS1A1101T1	CONNECTOR (1P)					
CN616A	RJT029W05VT	CONNECTOR (5P)					
CN616B	RJT029W05VT	CONNECTOR (5P)					
CN617A	RJT029W07VT	CONNECTOR (7P)					
CN617B	RJT029W07VT	CONNECTOR (7P)					
CN701	RJS1A6222	CONNECTOR (22P)					
CN782	RJU057W004	SOCKET (4P)					
CP3B	RJT075W30HT	CONNECTOR (30P)					
CP201A	RJT036W008	CONNECTOR (8P)					
CP201B	RJP8G17ZA	CONNECTOR (8P)					
CP202A	RJP3G17ZA	CONNECTOR (3P)					
CP202B	RJP3G17ZA	CONNECTOR (3P)					
CP203A	RJT071H11A	CONNECTOR (11P)					
CP204	RJR0113	MOTOR CONNECTOR TERMIN. (4P)					
CP782	RJT057W004-1	CONNECTOR (4P)					
CS971	RJU071H11M	SOCKET (11P)					
FC751	REX0544	CONNECTOR (3P) ASS'Y					
		JACK (S)					
JK461	SJF3069-4A	ANALOG (REC/PLAY) TERMINAL					
JK601	SJS9236	AC INLET	△				
JK701	RJJ63TA01	HEADPHONES JACK					
		RADIATOR					
F1N602	SMY937	RADIATOR					
		GND PLATE (S)					
E301	SNE1004-2	GND PLATE					
E302	SNE75	GND PLATE					
E701	RMC0210	GND PLATE					
E751	RMC0230	GND PLATE					
		FUSE HOLDER (S)					
FC619, 620	EYF52BC	FUSE HOLDER					
		HOLDER (S) AND FLAT CABLE (S)					
FW761	RJS1A5506	CABLE HOLDER (6P)					
FW781	RJS1A5507	CABLE HOLDER (7P)					
W4	RWJ5530180CC	FLAT CABLE (30P)					
W201	RFKESDC8AK	CABLE (8P) ASS'Y					
W202	RFKESDC8BK	CABLE (3P) ASS'Y					
W617	RJS1A5510	CABLE HOLDER (10P)					
W618	RJS1A5506	CABLE HOLDER (6P)					

RESISTORS AND CAPACITORS

Notes : * Capacity values are in microfarads (uF) unless specified otherwise, P = Pico-farads (pF) F = Farads (F)
 * Resistance values are in ohms, unless specified otherwise, 1 K = 1,000 (OHM), 1 M = 1,000k (OHM)

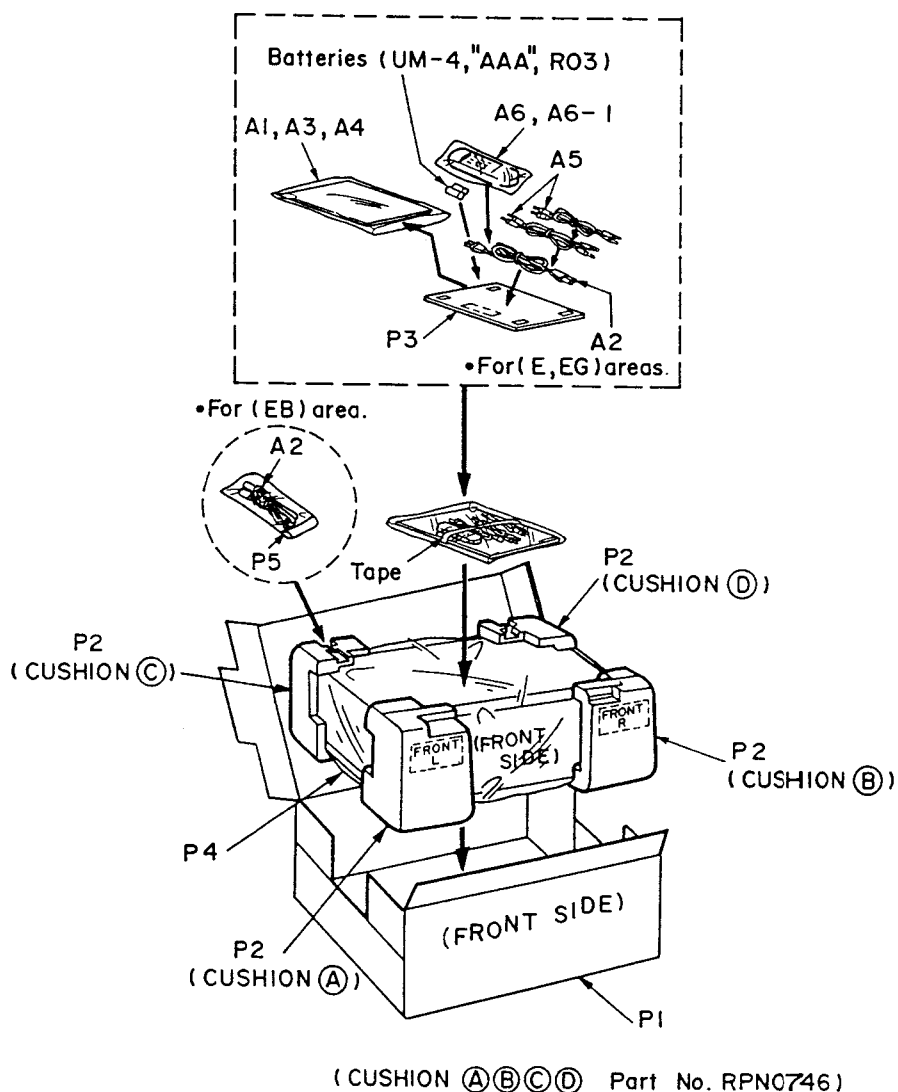
Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
		RESISTORS						
R1-9	ERJ6GEYJ471V	1/10W 470	R214	ERJ3GEYJ473V	1/16W 47K	R294-297	ERJ3GEYJ103V	1/16W 10K
R10-12	ERJ6GEYJ471V	1/10W 470	R215	ERJ3GEYJ223V	1/16W 22K	R301, 302	ERJ6GEYJ105	1/10W 1M
R13, 14	ERJ3GEYJ390V	1/16W 39	R216	ERJ8GEYJ182V	1/8W 1.8K	R303	ERJ6GEYJ103V	1/10W 10K
R15	ERJ3GEYJ121V	1/16W 120	R217	ERJ3GEYJ223V	1/16W 22K	R304	ERJ6GEYJ562V	1/10W 5.6K
R16	ERJ3GEYJ152V	1/16W 1.5K	R218	ERJ8GEYJ182V	1/8W 1.8K	R305	ERJ6GEYJ153V	1/10W 15K
R17	MCR03PZHJ561	1/16W 560	R219	ERJ3GEYJ223V	1/16W 22K	R306-308	ERJ6GEYJ822V	1/10W 8.2K
R18	ERJ3GEYJ390V	1/16W 39	R220	ERJ8GEYJ182V	1/8W 1.8K	R309	ERJ6GEYJ182V	1/10W 1.8K
R19	ERJ3GEYJ182V	1/16W 1.8K	R221	ERJ3GEYJ223V	1/16W 22K	R310	ERJ6GEYJ101V	1/10W 100
R21-24	ERJ3GEYJ100V	1/16W 10	R222	ERJ8GEYJ182V	1/8W 1.8K	R311	ERJ6GEYJ471V	1/10W 470
R25, 26	ERJ3GEYJ562V	1/16W 5.6K	R223	ERJ3GEYJ562V	1/16W 5.6K	R312	ERJ6GEYJ101V	1/10W 100
R27, 28	ERJ3GEYJ222V	1/16W 2.2K	R224, 225	ERJ3GEYD223V	1/16W 22K	R313, 314	ERJ6GEYJ331V	1/10W 330
R29, 30	ERJ3GEYJ272V	1/16W 2.7K	R226	ERJ3GEYJ104V	1/16W 100K	R315, 316	ERJ6GEYJ183V	1/10W 18K
R31, 32	ERJ3GEYJ823V	1/16W 82K	R227	ERJ3GEYJ473V	1/16W 47K	R317	ERJ6GEYJ821V	1/10W 820
R33, 34	ERJ3GEYJ123V	1/16W 12K	R228	ERJ3GEYJ562V	1/16W 5.6K	R318	ERJ6GEYJ101V	1/10W 100
R35, 36	ERJ3GEYJ332V	1/16W 3.3K	R229, 230	ERJ3GEYD223V	1/16W 22K	R319	ERJ6GEYJ823	1/10W 82K
R37, 38	ERJ3GEYJ184V	1/16W 180K	R232, 233	ERJ3GEYJ104V	1/16W 100K	R320	ERJ6GEYJ223V	1/10W 22K
R39-41	ERJ3GEYJ224V	1/16W 220K	R234	ERJ3GEYJ123V	1/16W 12K	R321	ERJ6GEYJ562V	1/10W 5.6K
R42	ERJ3GEYJ103V	1/16W 10K	R235	ERJ3GEYJ153V	1/16W 15K	R322	ERJ6GEYJ102V	1/10W 1K
R43	ERJ3GEYJ472V	1/16W 4.7K	R236	ERJ3GEYJ183V	1/16W 18K	R323	ERJ6GEYJ223V	1/10W 22K
R44	ERJ3GEYJ103V	1/16W 10K	R237	ERJ3GEYJ474V	1/16W 470K	R324	ERJ6GEYJ123V	1/10W 12K
R46	ERJ3GEYJ682V	1/16W 6.8K	R238	ERJ3GEYJ153V	1/16W 15K	R325	ERJ6GEYJ223V	1/10W 22K
R47	ERJ3GEYJ683V	1/16W 68K	R239	ERJ3GEYJ474V	1/16W 470K	R326, 327	ERJ6GEYJ183V	1/10W 18K
R51	ERJ3GEYJ103V	1/16W 10K	R240, 241	ERJ3GEYJ223V	1/16W 22K	R328	ERJ6GEYJ473V	1/10W 47K
R54	ERJ3GEYJ272V	1/16W 2.7K	R242, 243	ERJ3GEYJ102V	1/16W 1K	R329	ERJ6GEYJ123V	1/10W 12K
R55	ERJ3GEYJ104V	1/16W 100K	R244, 245	ERJ3GEYJ103V	1/16W 10K	R330	ERJ6GEYJ473V	1/10W 47K
R56	ERJ3GEYJ472V	1/16W 4.7K	R246-249	ERJ3GEYJ473V	1/16W 47K	R331	ERJ6GEYJ122V	1/10W 1.2K
R57	ERJ3GEYJ103V	1/16W 10K	R252	ERJ3GEYJ473V	1/16W 47K	R332	ERJ6GEYJ471V	1/10W 470
R61, 62	ERJ3GEYJ272V	1/16W 2.7K	R253-256	ERJ8GEYJ182V	1/8W 1.8K	R334	ERJ6GEYJ471V	1/10W 470
R63, 64	ERJ3GEYJ473V	1/16W 47K	R257	ERJ3GEYJ474V	1/16W 470K	R335	ERJ6GEYJ102V	1/10W 1K
R65, 66	ERJ3GEYJ682V	1/16W 6.8K	R258, 259	ERJ3GEYJ223V	1/16W 22K	R336	ERJ6GEYJ101V	1/10W 100
R67, 68	ERJ3GEYJ103V	1/16W 10K	R260, 261	ERJ3GEYJ103V	1/16W 10K	R337	ERJ6GEYJ681V	1/10W 680
R69, 70	ERJ3GEYJ102V	1/16W 1K	R263, 264	ERJ3GEYJ273V	1/16W 27K	R349	ERJ6GEYJ222V	1/10W 2.2K
R75, 76	ERJ3GEYJ153V	1/16W 15K	R265	ERJ3GEYJ332V	1/16W 3.3K	R350	ERJ6GEYJ103V	1/10W 10K
R77, 78	ERJ3GEYJ274V	1/16W 270K	R266	ERJ3GEYJ393V	1/16W 39K	R351	ERJ6GEYJ102V	1/10W 1K
R101	ERJ3GEYJ563V	1/16W 56K	R267	ERJ3GEYJ332V	1/16W 3.3K	R352, 353	ERJ6GEYJ221V	1/10W 220
R102	ERJ3GEYJ273V	1/16W 27K	R268, 269	ERJ3GEYJ473V	1/16W 47K	R354	ERJ3GEYJ151V	1/16W 150
R103	ERJ3GEYJ153V	1/16W 15K	R270, 271	ERJ3GEYJ472V	1/16W 4.7K	R355	ERJ6GEYJ224V	1/10W 220K
R104	ERJ3GEYJ682V	1/16W 6.8K	R272	ERJ3GEYJ393V	1/16W 39K	R356, 357	ERJ6GEYJ331V	1/10W 330
R105	ERJ6GEYJ180V	1/10W 1.0	R273, 274	ERJ3GEYD103V	1/16W 10K	R358	ERJ6GEYJ471V	1/10W 470
R106	ERJ3GEYJ103V	1/16W 10K	R275	ERJ3GEYD224V	1/16W 220K	R361	ERJ6GEYJ102V	1/10W 1K
R107	ERJ3GEYJ332V	1/16W 3.3K	R276	ERJ3GEYJ103V	1/16W 10K	R362	ERJ6GEYJ101V	1/10W 100
R151-158	ERJ6GEYJ102V	1/10W 1K	R277	ERJ3GEYD224V	1/16W 220K	R363-365	ERJ6GEYJ331V	1/10W 330
R202-208	ERJ3GEYJ103V	1/16W 10K	R278, 279	ERJ3GEYJ472V	1/16W 4.7K	R366-371	ERJ6GEYJ101V	1/10W 100
R209	ERJ3GEYJ153V	1/16W 15K	R280	ERJ6GEYJ331V	1/10W 330	R372	ERJ6GEYJ473V	1/10W 47K
R211	ERJ3GEYJ473V	1/16W 47K	R281-287	ERJ3GEYJ103V	1/16W 10K	R374, 375	ERJ6GEYJ122V	1/10W 1.2K
R212	ERJ3GEYJ153V	1/16W 15K	R288	ERJ3GEYJ473V	1/16W 47K	R376-379	ERJ3GEYJ102V	1/16W 1K
			R289	ERJ3GEYJ103V	1/16W 10K	R381	ERJ6GEYJ102V	1/10W 1K
			R291	ERDS2EJ121	1/4W 120	R382	ERJ6GEYJ101V	1/10W 100
			R293	ERDS2TJ473	1/4W 47K	R383	ERJ6GEYJ471V	1/10W 470

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
R384	ERJ6GEYJ223V	1/10W 22K	R518, 519	ERJ6GEYJ101V	1/10W 100	R745	ERDS2TJ102	1/4W 1K
R401, 402	ERDAS3G273T	1/4W 27K	R522, 523	ERJ6GEYJ104V	1/10W 100K	R751	ERDS2TJ681	1/4W 680
R403, 404	ERDAS3G394T	1/4W 390K	R601	ERDS2TJ222	1/4W 2.2K	R752, 753	ERDS2TJ221	1/4W 220
R405, 406	ERDAS3G151T	1/4W 150	R602	ERDS2TJ181T	1/4W 180	R761, 762	ERDS2TJ102	1/4W 1K
R407-410	ERDAS3G682T	1/4W 6.8K	R603	ERDS2TJ101	1/4W 100	R763	ERDS2TJ122	1/4W 1.2K
R411-414	ERDAS3G472T	1/4W 4.7K	R604, 605	ERDS2TJ103	1/4W 10K	R764	ERDS2TJ182	1/4W 1.8K
R415, 416	ERJ6GEYJ472V	1/10W 4.7K	R606	ERDS2TJ101	1/4W 100	R765	ERDS2TJ222	1/4W 2.2K
R417, 418	ERDAS3G103T	1/4W 10K	R607	ERDS2TJ102	1/4W 1K	R766	ERDS2TJ272T	1/4W 2.7K
R419, 420	ERJ6GEYJ682V	1/10W 6.8K	R608	ERDS2TJ101	1/4W 100	R767	ERDS2TJ472	1/4W 4.7K
R421	ERJ6GEYJ153V	1/10W 15K	R610	ERDS2TJ222	1/4W 2.2K	R768	ERDS2TJ682T	1/4W 6.8K
R422-424	ERJ6GEYJ103V	1/10W 10K	R611	ERDS2TJ101	1/4W 100	R769	ERDS2TJ221	1/4W 220
R425	ERJ6GEYJ101V	1/10W 100	R612	ERDS2TJ102	1/4W 1K	R781, 782	ERDS2TJ102	1/4W 1K
R427, 428	ERDAS3G101T	1/4W 100	R613	ERDS2TJ681	1/4W 680	R783-786	ERDS2TJ183T	1/4W 18K
R429, 430	ERDAS3G393T	1/4W 39K	R614	ERDS2TJ102	1/4W 1K	R787, 788	ERDS2TJ823T	1/4W 82K
R431, 432	ERDAS3G822T	1/4W 8.2K	R615, 616	ERDS2TJ472	1/4W 4.7K	R789, 790	ERDS2TJ473	1/4W 47K
R433, 434	ERDAS3G104	1/4W 100K	R617	ERDS2TJ332	1/4W 3.3K	R791, 792	ERDS2TJ151	1/4W 150
R435, 436	ERJ6GEYJ223V	1/10W 22K	R618	ERDS2TJ102	1/4W 1K	R793-797	ERDS2TJ102	1/4W 1K
R437, 438	ERJ6GEYJ103V	1/10W 10K	R619	ERDS2TJ472	1/4W 4.7K	R971	ERDS2TJ221	1/4W 220
R439	ERJ6GEYJ471V	1/10W 470	R620	ERDS1FVJ4R7T	1/2W 4.7 Δ	R973, 974	ERDS2TJ393	1/4W 39K
R440	ERJ6GEYJ152V	1/10W 1.5K	R621, 622	ERDS2TJ102	1/4W 1K			
R441, 442	ERJ6GEYJ391V	1/10W 390	R623, 624	ERDS2TJ392T	1/4W 3.9K			CAPACITORS
R446	ERJ6GEYJ102V	1/10W 1K	R625, 626	ERDS2TJ561	1/4W 560			
R450	ERJ6GEYJ222V	1/10W 2.2K	R627, 628	ERDS2TJ105T	1/4W 1M	C1, 2	ECST0JY106RR	6.3V 10U
R455-458	ERDAS3G101T	1/4W 100	R629, 630	ERDS2TJ101	1/4W 100	C3, 4	ECUV1H103KBN	50V 0.01U
R459, 460	ERJ6GEYJ102V	1/10W 1K	R631, 632	ERQ16NKNR68E	1/6W 0.68 Δ	C5-9	ECUV1C474ZFM	16V 0.4U
R461, 462	ERDAS3G124T	1/4W 120K	R701-703	ERDS2TJ104	1/4W 100K	C10-12	ECUV1C474ZFM	16V 0.4U
R463, 464	ERDAS3G391T	1/4W 390	R704	ERDS2TJ224T	1/4W 220K	C13, 14	ECUV1C105ZFM	16V 1U
R465, 466	ERDAS3G471T	1/4W 470	R705-707	ERDS2TJ102	1/4W 1K	C15-22	ECUV1H103KBN	50V 0.01U
R467, 468	ERJ6GEYJ102V	1/10W 1K	R708	ERDS2TJ472	1/4W 4.7K	C23	ECUV1H102KBN	50V 100P
R469, 470	ERDAS3G102T	1/4W 1K	R709, 710	ERDS2TJ102	1/4W 1K	C24	ECUV1E104KBN	25V 0.1U
R471, 472	ERDAS3G332T	1/4W 3.3K	R711	ERDS2TJ221	1/4W 220	C25, 26	ECUV1H222KBN	50V 220P
R473, 474	ERDAS3G100T	1/4W 10	R712	ERDS2TJ102	1/4W 1K	C27	ECUV1H390JCN	50V 3P
R475, 476	ERDAS3G330T	1/4W 33	R713	ERDS2TJ473	1/4W 47K	C28	ECUV1H102KBN	50V 100P
R477, 478	ERDAS3G153T	1/4W 15K	R714	ERDS2TJ102	1/4W 1K	C29, 30	ECUV1E333KBN	25V 0.03U
R479, 480	ERDAS3G392T	1/4W 3.9K	R715-720	ERDS2TJ101	1/4W 100	C31, 32	ECST0JY106RR	6.3V 10U
R481, 482	ERDAS3G153T	1/4W 15K	R721-723	ERDS2TJ103	1/4W 10K	C33, 34	ECST1CY225RR	16V 2.2U
R483, 484	ERDAS3G223T	1/4W 22K	R724	ERDS2TJ473	1/4W 47K	C35, 36	ECUV1C684KBN	16V 0.6U
R485-488	ERDAS3G332T	1/4W 3.3K	R725	ERDS2TJ472	1/4W 4.7K	C37, 38	ECUV1E333KBN	25V 0.03U
R489, 490	ERDAS3G223T	1/4W 22K	R726	ERDS2TJ473	1/4W 47K	C39, 40	ECST1CY225RR	16V 2.2U
R491-494	ERDAS3G822T	1/4W 8.2K	R727	ERDS2TJ104	1/4W 100K	C41, 42	ECUV1H821KBN	50V 82P
R495	ERJ6GEYJ102V	1/10W 1K	R731, 732	ERDS2TJ102	1/4W 1K	C43, 44	ECUV1H103KBN	50V 0.01U
R496	ERJ6GEYJ821V	1/10W 820	R733	ERDS2TJ122	1/4W 1.2K	C45, 46	ECUV1H562KBN	50V 560P
R497	ERJ6GEYJ122V	1/10W 1.2K	R734	ERDS2TJ182	1/4W 1.8K	C47	ECEV0JV101SP	6.3V 100U
R498	ERJ6GEYJ471V	1/10W 470	R735	ERDS2TJ222	1/4W 2.2K	C49, 50	ECST0JY106RR	6.3V 10U
R499	ERJ6GEYJ822V	1/10W 8.2K	R736	ERDS2TJ272T	1/4W 2.7K	C51	ECUV1C105ZFM	16V 1U
R501, 502	ERJ6GEYJ122V	1/10W 1.2K	R737	ERDS2TJ472	1/4W 4.7K	C52, 53	ECST0JX226RR	6.3V 22U
R503, 504	ERJ6GEYJ222V	1/10W 2.2K	R738	ERDS2TJ682T	1/4W 6.8K	C54	ECST0JY106RR	6.3V 10U
R507, 508	ERJ6GEYJ562V	1/10W 5.6K	R739	ERDS2TJ103	1/4W 10K	C55	ECUV1E333KBN	25V 0.03U
R509	ERJ6GEYJ223V	1/10W 22K	R740	ERDS2TJ223	1/4W 22K	C56	ECST0JY106RR	6.3V 10U
R511-513	ERJ6GEYJ223V	1/10W 22K	R741, 742	ERDS2TJ102	1/4W 1K	C57, 58	ECUV1H103KBN	50V 0.01U
R514, 515	ERJ6GEYJ122V	1/10W 1.2K	R743	ERDS2TJ221	1/4W 220	C59	ECUV1H180JCN	50V 1P
R516, 517	ERJ6GEYJ153V	1/10W 15K	R744	ERDS2TJ391	1/4W 390	C60	ECUV1H070DCN	50V 7P

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
C62	ECUV1C105ZFM	16V 1U	C301	ECEADJKA101B	6. 3V 100U	C402-405	ECUV1E104ZFN	25V 0. 1U
C63	ECUV1E104KBN	25V 0. 1U	C302-304	ECUV1E104ZFN	25V 0. 1U	C406	ECA0JPXS101B	6. 3V 100U
C64	ECEVOJV101SP	6. 3V 100U	C305	ECEADJKA101B	6. 3V 100U	C407, 408	ECUV1E104ZFN	25V 0. 1U
C65, 66	ECUV1C105ZFM	16V 1U	C306	ECUV1E104ZFN	25V 0. 1U	C409	ECA1APXS101B	10V 100U
C67	ECUV1E104KBN	25V 0. 1U	C307	ECUV1H103KBN	50V 0. 01U	C410	ECUV1E104ZFN	25V 0. 1U
C68	ECEV1CA101P	16V 100U	C308	ECEADJKA470B	6. 3V 47U	C411	ECA0JPXS101B	6. 3V 100U
C70-72	ECUV1E104KBN	25V 0. 1U	C309	ECUV1H100DCN	50V 10P	C412	ECUV1E104ZFN	25V 0. 1U
C73, 74	ECUV1H050CCN	50V 5P	C310	ECUV1H060DCN	50V 6P	C413, 414	ECA0JPXS101B	6. 3V 100U
C75, 76	ECUV1C684KBM	16V 0. 68U	C311	ECUV1H220JCN	50V 22P	C415	ECUV1E104ZFN	25V 0. 1U
C77	ECUV1H221KBN	50V 220P	C312	ECUV1H180JCN	50V 18P	C416-418	ECA1CPXS330B	16V 33U
C78	ECUV1C105ZFM	16V 1U	C313	ECEADJKA470B	6. 3V 47U	C419, 420	ECA1HPXS100B	50V 10U
C79, 80	ECUV1H101JCN	50V 100P	C314	ECUV1H103KBN	50V 0. 01U	C421, 422	ECQB1H182JF3	50V 1800P
C81, 82	ECEV1AA221P	10V 220U	C315	ECEADJKA470B	6. 3V 47U	C423, 424	ECHR1H101JZ3	50V 100P
C83, 84	ECUV1H472KBN	50V 4700P	C316	ECUV1E104ZFN	25V 0. 1U	C425, 426	ECHR1H102JZ3	50V 1000P
C85, 86	ECUV1H332KBN	50V 3300P	C317	ECQV1H683JM3	50V 0. 068U	C427	ECUV1E104ZFN	25V 0. 1U
C101	ECUV1H103KBN	50V 0. 01U	C318	ECQB1H392JF3	50V 3900P	C428, 429	ECA1CPXS101B	16V 100U
C102	ECUV1H222KBN	50V 2200P	C319	ECEA1KA220B	10V 22U	C430	ECUV1E104ZFN	25V 0. 1U
C103	ECUV1H102KBN	50V 1000P	C320	ECUV1H103KBN	50V 0. 01U	C431	ECUV1H102KBN	50V 1000P
C105	ECEVOJV101SP	6. 3V 100U	C321	ECUV1H680JCN	50V 68P	C432	ECA1HPXS100B	50V 10U
C106	ECEV1AA221P	10V 220U	C322	ECUV1H103KBN	50V 0. 01U	C434, 435	ECA1HPXS100B	50V 10U
C107	ECUV1H103KBN	50V 0. 01U	C323-325	ECUV1E104ZFN	25V 0. 1U	C436-439	ECA1CPXS330B	16V 33U
C108, 109	ECUV1E104KBN	25V 0. 1U	C326	ECEADJKA101B	6. 3V 100U	C442, 443	ECUV1E104ZFN	25V 0. 1U
C201, 202	ECUV1H222KBN	50V 2200P	C327	ECUV1H150JCN	50V 15P	C444, 445	ECA1CPXS330B	16V 33U
C203-205	ECUV1E104KBN	25V 0. 1U	C328	ECUV1H103KBN	50V 0. 01U	C446, 447	ECHR1H102JZ3	50V 1000P
C207	ECUV1E153KBN	25V 0. 015U	C329	ECEADJKA101B	6. 3V 100U	C448	ECA1CPXS101B	16V 100U
C208	ECUV1E104KBN	25V 0. 1U	C330	ECUV1E104ZFN	25V 0. 1U	C449	ECA0JPXS101B	6. 3V 100U
C210	ECUV1E153KBN	25V 0. 015U	C331	ECUV1E822KBN	25V 8200P	C450	ECA1CPXS101B	16V 100U
C211	ECUV1E104KBN	25V 0. 1U	C332	ECEA1CKA100B	16V 10U	C451	ECA0JPXS101B	6. 3V 100U
C212	ECEV1CA101P	16V 100U	C333	ECUV1H470JCN	50V 47P	C452	ECUV1H102KBN	50V 1000P
C213	ECUV1E683KBM	25V 0. 068U	C334	ECEA1HKAR47B	50V 0. 47U	C453, 454	ECA0JPXS471B	6. 3V 470U
C214	ECUV1H221KBN	50V 220P	C335	ECUV1E104ZFN	25V 0. 1U	C455, 456	ECA0JPXS101B	6. 3V 100U
C215	ECUV1E104KBN	25V 0. 1U	C336	ECUV1H103KBN	50V 0. 01U	C457, 458	ECUV1E104ZFN	25V 0. 1U
C216	ECUV1E683KBM	25V 0. 068U	C337	ECEADJKA101B	6. 3V 100U	C459-462	ECHR1H102JZ3	50V 1000P
C217	ECUV1H221KBN	50V 220P	C338	ECEA1CKA101B	16V 100U	C463, 464	ECUV1H102KBN	50V 1000P
C218	ECUV1C105ZFM	16V 1U	C339	ECUV1E104ZFN	25V 0. 1U	C465, 466	ECA1CPXS470B	16V 47U
C219	ECUV1E104KBN	25V 0. 1U	C342-344	ECUV1E104ZFN	25V 0. 1U	C467, 468	ECHR1H101JZ3	50V 100P
C221	ECST0JY106RR	6. 3V 10U	C345	ECUV1H103KBN	50V 0. 01U	C469, 470	ECHR1H102JZ3	50V 1000P
C222	ECUV1E104KBN	25V 0. 1U	C347	ECUV1E104ZFN	25V 0. 1U	C471, 472	ECA1CPXS471E	16V 470U
C223	ECST0JY106RR	6. 3V 10U	C348, 349	ECEA1KA220B	10V 22U	C473-478	ECHR1H101JZ3	50V 100P
C224	ECUV1E104KBN	25V 0. 1U	C350	ECUV1H220JCN	50V 22P	C487, 488	ECA1CPXS330B	16V 33U
C226-228	ECUV1E104KBN	25V 0. 1U	C351	ECUV1E104ZFN	25V 0. 1U	C489, 490	ECUV1H102KBN	50V 1000P
C229	ECEV1AA221P	10V 220U	C352	ECEADJKA101B	6. 3V 100U	C493, 494	ECUV1H470JCN	50V 47P
C230	ECEVOJV101SP	6. 3V 100U	C353	ECUV1H101JCN	50V 100P	C495	ECUV1H102KBN	50V 1000P
C231	ECUV1E104KBN	25V 0. 1U	C354	ECUV1H103KBN	50V 0. 01U	C496-499	ECUV1E104ZFN	25V 0. 1U
C232, 233	ECUV1E473KBN	25V 0. 047U	C355	ECUV1H391JCN	50V 390P	C501, 502	ECQV1H473JM3	50V 0. 047U
C234	ECUV1C105ZFM	16V 1U	C356-358	ECUV1E104ZFN	25V 0. 1U	C503, 504	ECA1HPXS010B	50V 1U
C235	ECUV1E104KBN	25V 0. 1U	C359, 360	ECUV1H103KBN	50V 0. 01U	C505, 506	ECQB1H152JF3	50V 1500P
C236	ECST0JY106RR	6. 3V 10U	C361-365	ECUV1E104ZFN	25V 0. 1U	C507, 508	ECQV1H474JM3	50V 0. 47U
C237, 238	ECUV1H220JCN	50V 22P	C366	ECUV1H100DCN	50V 10P	C509, 510	ECQB1H152JF3	50V 1500P
C239	ECUV1C684KBM	16V 0. 68U	C367	ECUV1E104ZFN	25V 0. 1U	C511, 512	ECQV1H474JM3	50V 0. 47U
C291	ECEA1CKA100B	16V 10U	C400	ECUV1E104ZFN	25V 0. 1U	C513	ECEA1HKA010B	50V 1U
C292	ECEA1CSN100B	16V 10U	C401	ECA0JPXS101B	6. 3V 100U	C514, 515	ECA0JPXS101B	6. 3V 100U

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■ PACKAGING

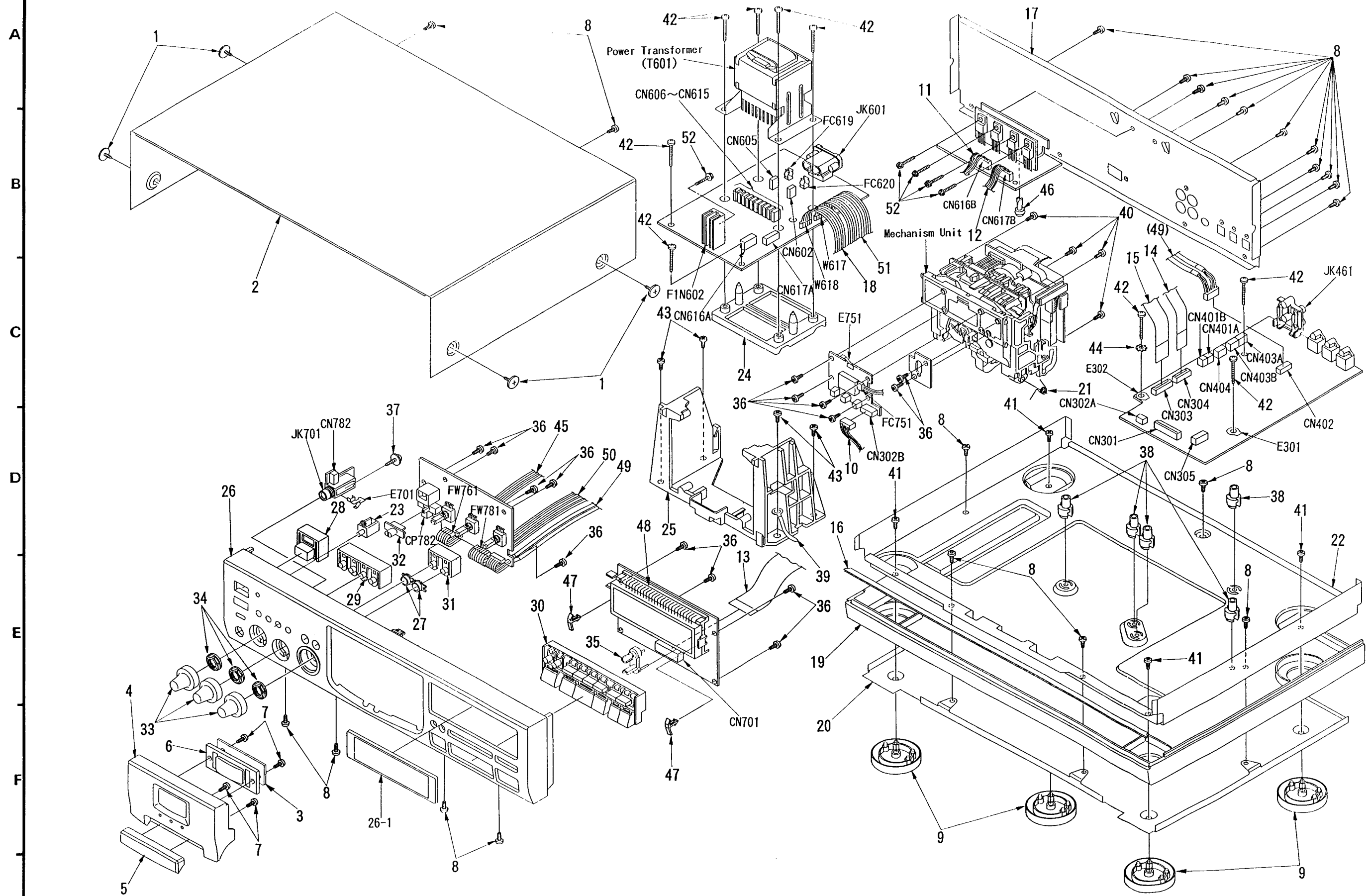


REPLACEMENT PARTS LIST

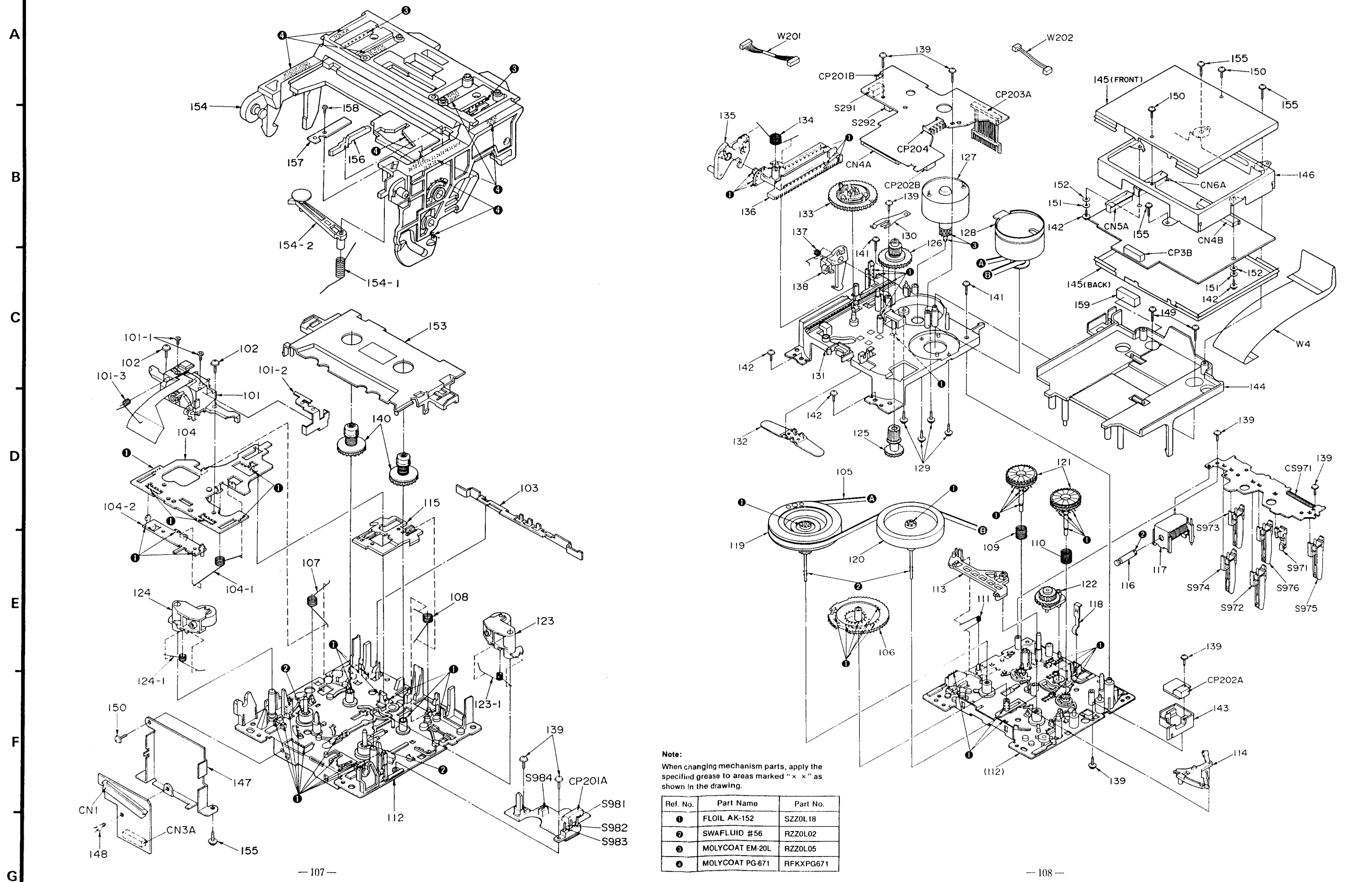
Notes: *The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.) Parts without these indications can be used for all areas.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		CABINET AND CHASSIS		42	XTB3+16JFZ	SCREW	
1	RHD30035-K	SCREW		43	XTB3+8F	SCREW	
2	RKM0089D-1K	CABINET		44	XWC3B	WASHER	
3	RDLO025	HALF MIRROR		45	RWJ1806480QX	FLAT CABLE (6P)	
4	RFKLSDC8E-K	CASSETTE LID ASS'Y		46	SHR9775	RADIATOR SUPPORT	
5	RGK0594-S	CASSETTE ORNAMENT		47	RMN0195	FL. PIECE	
6	RKW0307-Q	CASSETTE WINDOW		48	RMN0239	FL. HOLDER	
7	XTBS26+6J	SCREW		49	REX0542	CONNECTOR (6P) ASS'Y (FW771)	
8	XTBS3+8JFZ1	SCREW		50	RWJ1807460QX	FLAT CABLE (7P)	
9	RKA0053-A	FOOT		51	REZ0620	CONNECTOR (10P) ASS'Y	
10	REX0552	CONNECTOR (7P) ASS'Y		52	SNE2117-1	SCREW	
11	REX0601	CONNECTOR (5P) ASS'Y					
12	REX0602	CONNECTOR (7P) ASS'Y					
13	REZ0617	FPC BOARD (22P)					
14	REZ0618-1	FPC BOARD (15P)					
15	REZ0619-1	FPC BOARD (15P)					
16	RGK0588-T	MOLE					
17	RGR0179A-C2A	REAR PANEL	(E)				
17	RGR0179A-D2A	REAR PANEL	(EB)				
17	RGR0179A-EA	REAR PANEL	(EG)				
18	REZ0621	CONNECTOR (6P) ASS'Y					
19	RKU0050-K	THC BASE					
20	RMA0750	PUSH PLATE					
21	RME0151	HOLDER SPRING					
22	RMK0223	CHASSIS					
23	RGL0206-Q	PANEL LIGHT					
24	RMN0241	TRANSFORMER BASE					
25	RMQ0418	MECHANISM BASE					
26	RFKGSDC8E-K	FRONT PANEL ASS'Y					
26-1	RKW0306-Q	METER WINDOW					
27	RGK0534-N	ATC BUTTON ORNAMENT					
28	RGU0882-K	POWER BUTTON					
29	RFKNSDC8E-K	ATC BUTTON ASS'Y					
30	RGU0973-1K1	MAIN BUTTON					
31	RGU0974-K	TEXT BUTTON					
32	RGV0112-K	TIMER KNOB					
33	RGW0177-K	TONE KNOB					
34	RHN90001	NUT					
35	RMN0262	LED COVER					
36	XTBS26+8J	SCREW					
37	XTWS3+10Q	SCREW					
38	SHE185-2	P. C. B. SUPPORT					
39	SXE513	CABLE HOLDER					
40	XTB3+10JFZ	SCREW					
41	XTB3+14G	SCREW					

■ CABINET PARTS LOCATION



MECHANISM PARTS LOCATION



REPLACEMENT PARTS LIST

Notes: *Important safety notice:

 Components identified by Δ mark have special characteristics important for safety.

Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used.

When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.

*The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.)

Parts without these indications can be used for all areas.

*Remote Control Ass'y: Supply period for three years from termination of production.

*The "(SF)" mark denotes the standard part.

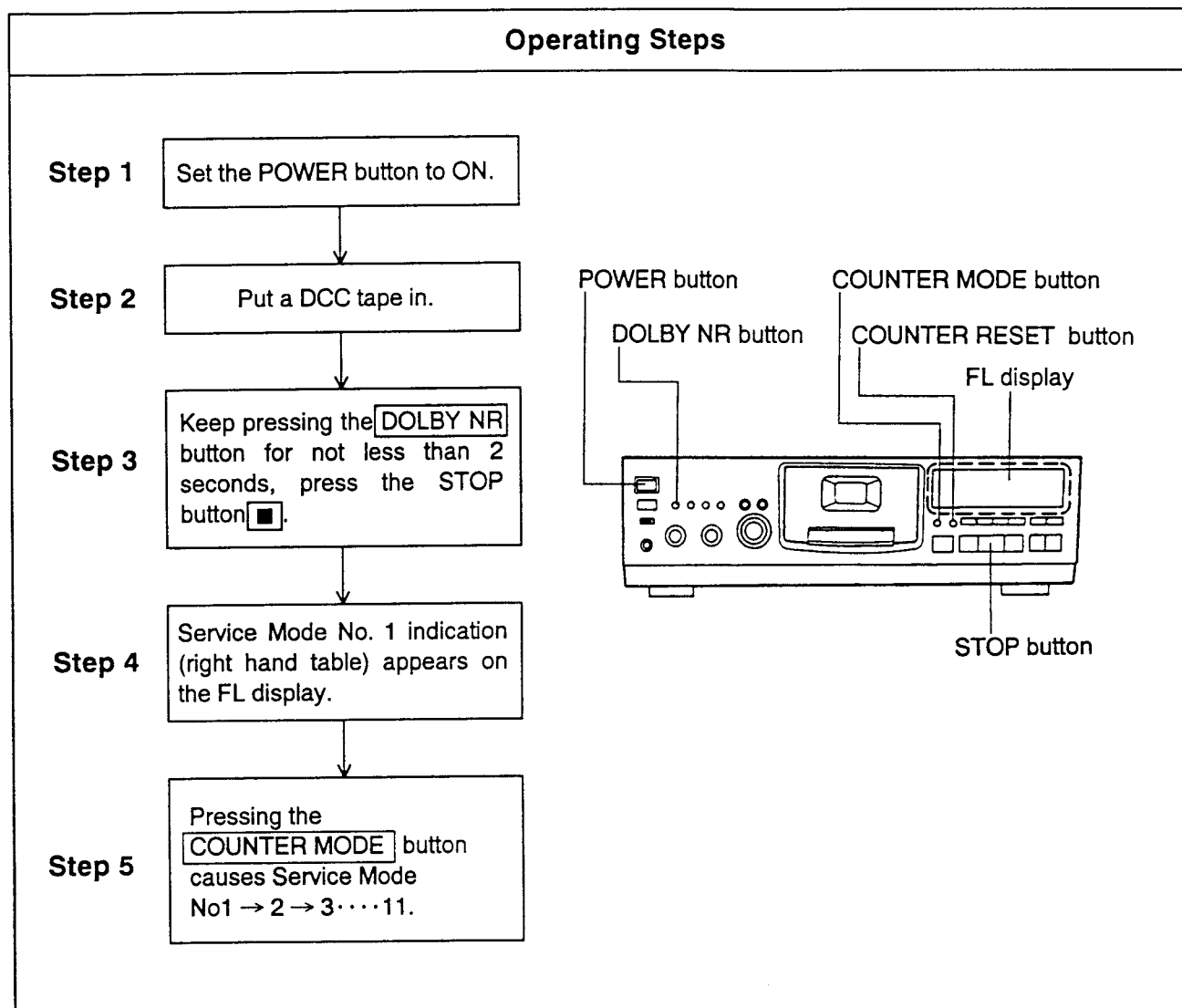
Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		LOADING CASSETTE MECHANISM		138	RML0271A	HOLDER HOOK	
				139	XTW2+6S	SCREW	
				140	RXR0018	REEL TABLE	
101	RXQ0326	HEAD BLOCK ASS'Y (REC/P. B.)		141	XTW26+12S	SCREW	
101-1	RHD17015	AZIMUTH ADJ. SCREW		142	XTW26+6L	SCREW	
101-2	RMA0763	EARTH PLATE		143	RMQ0403	FG HOLDER	
101-3	RMB0265-1	HEAD HOLD SPRING		144	RMR0709-K	INTERMEDIATE CHASSIS	
102	XTW2+5L	SCREW		145	RSC0335	SHIELD PLATE 1 (FRONT/BACK)	
103	RML0272	SWITCH LEVER		146	RSC0336	SHIELD PLATE 2	
104	RXQ0323	HEAD P. C. B. ASS'Y		147	RSC0337-1	SHIELD PLATE 3	
104-1	RMB0266-1	F/R ROD SPRING		148	SHR9775	NYLON RIVET	
104-2	RXM0036	F/R ROD ASS'Y		149	XTW26+10S	SCREW	
105	RDV0015	BELT		150	XTW26+4L	SCREW	
106	RDK0019A	MAIN GEAR		151	XWA26B	WASHER	
107	RMB0261	HEAD BASE SPRING		152	XWE26	WASHER	
108	RMB0262	BRAKE ROD SPRING		153	RFKSSDC8-K	ORNAMENT PLATE ASS'Y	
109	RMB0263	SPRING		154	RYF0253-K	CASSETTE HOLDER ASS'Y	
110	RMB0264	SPRING		154-1	RMB0325	OPEN LEVER SPRING	
111	RJW147ZA	TRIGGER LEVER SPRING		154-2	RXL0118	OPEN LEVER ASS'Y	
112	RFKRSTR777AK	CHASSIS ASS'Y		155	XYC26+FJ10	SCREW	
113	RML0267A	TRIGGER LEVER		156	RML0320	DETECTION LEVER	
114	RML0268A	F/R LEVER		157	RMC0244	DETECTION LEVER SPRING	
115	RMM0091A	BRAKE ROD		158	RHQ0032-K	SCREW	
116	RMS0398-1	MOVING IRON CORE		159	RMG0367-K	CUSHION RUBBER	
117	RSJ0003	SOLENOID				PACKING MATERIAL	
118	RUS0092C	TAPE PUSH SPRING					
119	RXF0040	FLYWHEEL (F)		P1	RPG1920	PACKING CASE	(E, EG)
120	RXF0047	FLYWHEEL (R)		P1	RPG1921	PACKING CASE	(EB)
121	RXG0036	REEL GEAR		P2	RPN0746	CUSHION	
122	RXL0106	IDLER GEAR		P3	RPQ0164	PAD	
123	RXP0055	PINCH ROLLER ARM (F) ASS'Y		P4	XZB60X65A01Z	PROTECTION BAG (UNIT)	
123-1	RMB0259	PINCH ROLLER ARM (F) SPRING		P5	RPH0032	MIRROR SHEET	(EB)
124	RXP0056	PINCH ROLLER ARM (R) ASS'Y				ACCESSORIES	
124-1	RMB0260	PINCH ROLLER ARM (R) SPRING					
125	RDG0206A-1	LOADING GEAR		A1	RFKSSDC8E-K	INSTRUCTION MANUAL ASS'Y	(E)
126	RDG0209A	INTERMEDIATE GEAR		A1	RQT2250-B	INSTRUCTION MANUAL	(EB)
127	REM0043	REEL MOTOR		A1	RFKSSDC8EG-K	INSTRUCTION MANUAL ASS'Y	(EG)
128	REM0045	CAPSTAM MOTOR		A2	RJA0019-2K	AC POWER SUPPLY CORD	(E, EG) Δ (SF)
129	RHD26013	SCREW		A2	VJA0733	AC POWER SUPPLY CORD	(EB) Δ (S)
130	RMC0169	RACK PUSH SPRING		A3	RQA0013	WARRANTY CARD	
131	RFKRSTR979CK	SUB CHASSIS ASS'Y		A4	RQCB0169	SERVICENTER LIST	
132	RMQ0314A	THRUST SHEET		A5	SJP2249-3	STEREO CONNECTION CABLE	
133	RXG0037	FRICTION GEAR		A6	RAK-DC712WH	REMOTE CONTROL TRANSMITTER	
134	RMB0269	DRIVE LEVER SPRING		A6-1	RKK0020-K	BATTERY COVER	FOR R/C TRANSMITTER
135	RML0270A-1	DRIVE LEVER					
136	RMQ0312A	DRIVE RACK					
137	RMB0268	HOOK SPRING					

RS-DC8 SERVICE MODE

[Outline]

The RS-DC8 is equipped with Service Mode Functions (10 items) for use in check of main IC, etc.
Please use the best of these functions that will be servicable for troubleshooting.

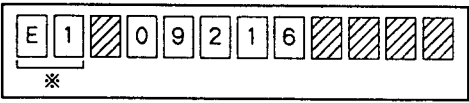
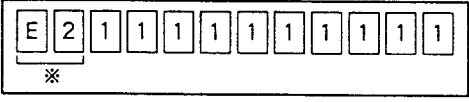
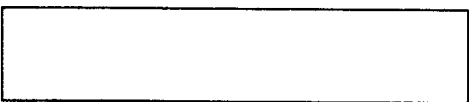
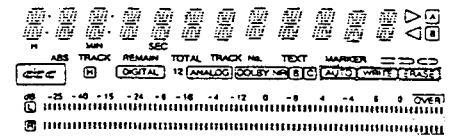
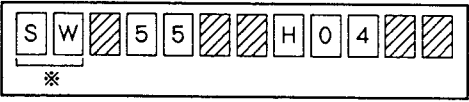
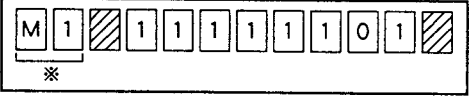
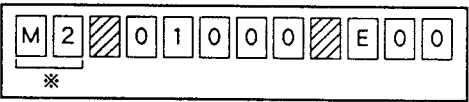
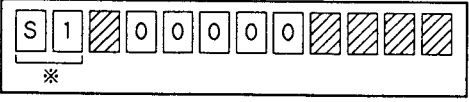
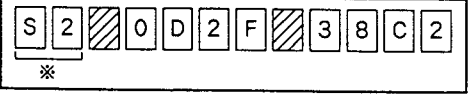
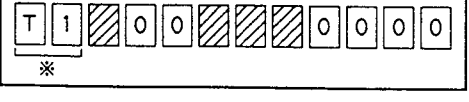
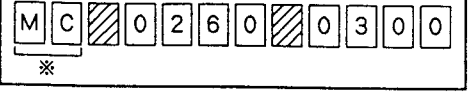
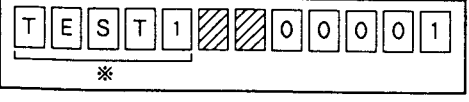
[Service Mode Setting]



[Service Mode Cancellation]

Service Mode is canceled by pressing the **COUNTER RESET** button.
Do not turn off the power supply while the Service mode is displayed. (This is to prevent misoperation.)

[Actual Display]

Service Mode No.	Check Item	Service Mode Display (FL)	page
①	All Channel Error Rate		➡ 4
②	Each Channel Error Rate		➡ 5
③	FL Display	All Extinction  All Lighting Up 	➡ 6
④	Operation Switch		➡ 7
⑤	Mechanism Detection Switch		➡ 8
⑥	Mechanism Operation		➡ 9
⑦	Bus Line		➡ 10
⑧	SPD/SBC		➡ 11
⑨	Record on Tape		➡ 12
⑩	System Microcomputer		➡ 13
⑪	Aging Mode		

Service Mode ① All Channel Error Rate

	Descriptions								
Purpose	Drop Out (Error Quantity) during playback is detected in the DCC main data (8ch portion) area and shown as all channel total error quantity on the FL display.								
Reading	Wait at least 5 seconds till error rate indication gets stabilized after the DCC tape is played.								
Display	<table border="1"> <thead> <tr> <th>Mode</th><th>Display</th></tr> </thead> <tbody> <tr> <td>STOP mode</td><td> Main data (all ch) error rate indication </td></tr> <tr> <td>PLAY mode</td><td> ※ 5 digits changing </td></tr> <tr> <td>JUDGE</td><td> OK 0 0 0 0 0 0 0 2 5 0 NG 0 0 2 5 1 0 9 2 1 6 ※ Auditory value of sound skip is not less than 01152. </td></tr> </tbody> </table>	Mode	Display	STOP mode	Main data (all ch) error rate indication	PLAY mode	※ 5 digits changing	JUDGE	OK 0 0 0 0 0 0 0 2 5 0 NG 0 0 2 5 1 0 9 2 1 6 ※ Auditory value of sound skip is not less than 01152.
Mode	Display								
STOP mode	Main data (all ch) error rate indication								
PLAY mode	※ 5 digits changing								
JUDGE	OK 0 0 0 0 0 0 0 2 5 0 NG 0 0 2 5 1 0 9 2 1 6 ※ Auditory value of sound skip is not less than 01152.								
Presumed Cause and Remedy	<table border="1"> <tbody> <tr> <td>1. Dirty head</td> <td>→ Head cleaning</td> </tr> <tr> <td>2. Azimuth deviation</td> <td>→ Azimuth adjustment</td> </tr> <tr> <td>3. Any defective data line on head → IC1</td> <td>→ Each ch line check (READ amplifier)</td> </tr> </tbody> </table>	1. Dirty head	→ Head cleaning	2. Azimuth deviation	→ Azimuth adjustment	3. Any defective data line on head → IC1	→ Each ch line check (READ amplifier)		
1. Dirty head	→ Head cleaning								
2. Azimuth deviation	→ Azimuth adjustment								
3. Any defective data line on head → IC1	→ Each ch line check (READ amplifier)								

Service Mode ② Each Channel Error Rate

	Description								
Purpose	Drop out (Error Quantity) on each channel (10 ch) during DCC playback is detected and, for each channel, shown on the FL display.								
Reading	Wait at least 5 seconds till error rate indication gets stabilized after the DCC tape is played.								
Display	<table border="1"> <thead> <tr> <th>Mode</th><th>Display</th></tr> </thead> <tbody> <tr> <td>STOP mode</td><td> </td></tr> <tr> <td>PLAY mode</td><td> </td></tr> <tr> <td>JUDGMENT</td><td> OK 0000000000 Always 0 → Best Instantaneously 1 → O.K NG <u>Example:</u> 0000000001 0000000010 0000000111 1110000000 There is always 1 indicated at some place. </td></tr> </tbody> </table>	Mode	Display	STOP mode		PLAY mode		JUDGMENT	OK 0000000000 Always 0 → Best Instantaneously 1 → O.K NG <u>Example:</u> 0000000001 0000000010 0000000111 1110000000 There is always 1 indicated at some place.
Mode	Display								
STOP mode									
PLAY mode									
JUDGMENT	OK 0000000000 Always 0 → Best Instantaneously 1 → O.K NG <u>Example:</u> 0000000001 0000000010 0000000111 1110000000 There is always 1 indicated at some place.								
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1. Dirty head	→ Head cleaning								
2. Azimuth deviation	→ Azimuth adjustment								
3. Any defective data line on head → IC1 (READ amplifier)	→ Each ch line check								

Service Mode ③ FL Display Check

Purpose

Judgment is formed as to O.K. or N.G. of each FL segment.

Procedure of Judgment

Display



※ No display at first

Step

All FL extinguished

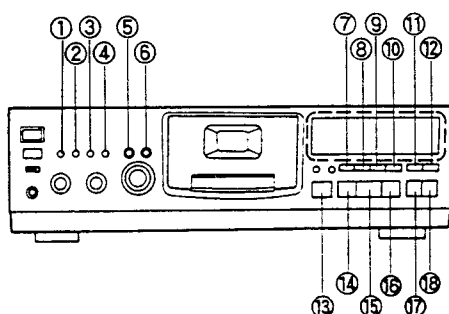
NO

Presumed Cause

- FL segment defective
- FL drive circuit

YES

Press 18 buttons sequentially from ① to ⑱.



※ Do not press the following

POWER

COUNTER MODE

COUNTER RESET

All FLdisplay lighting up.

NO

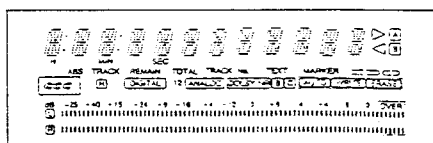
Presumed Cause

- Each switch defective



- Can be checked by Service Mode ④.

YES



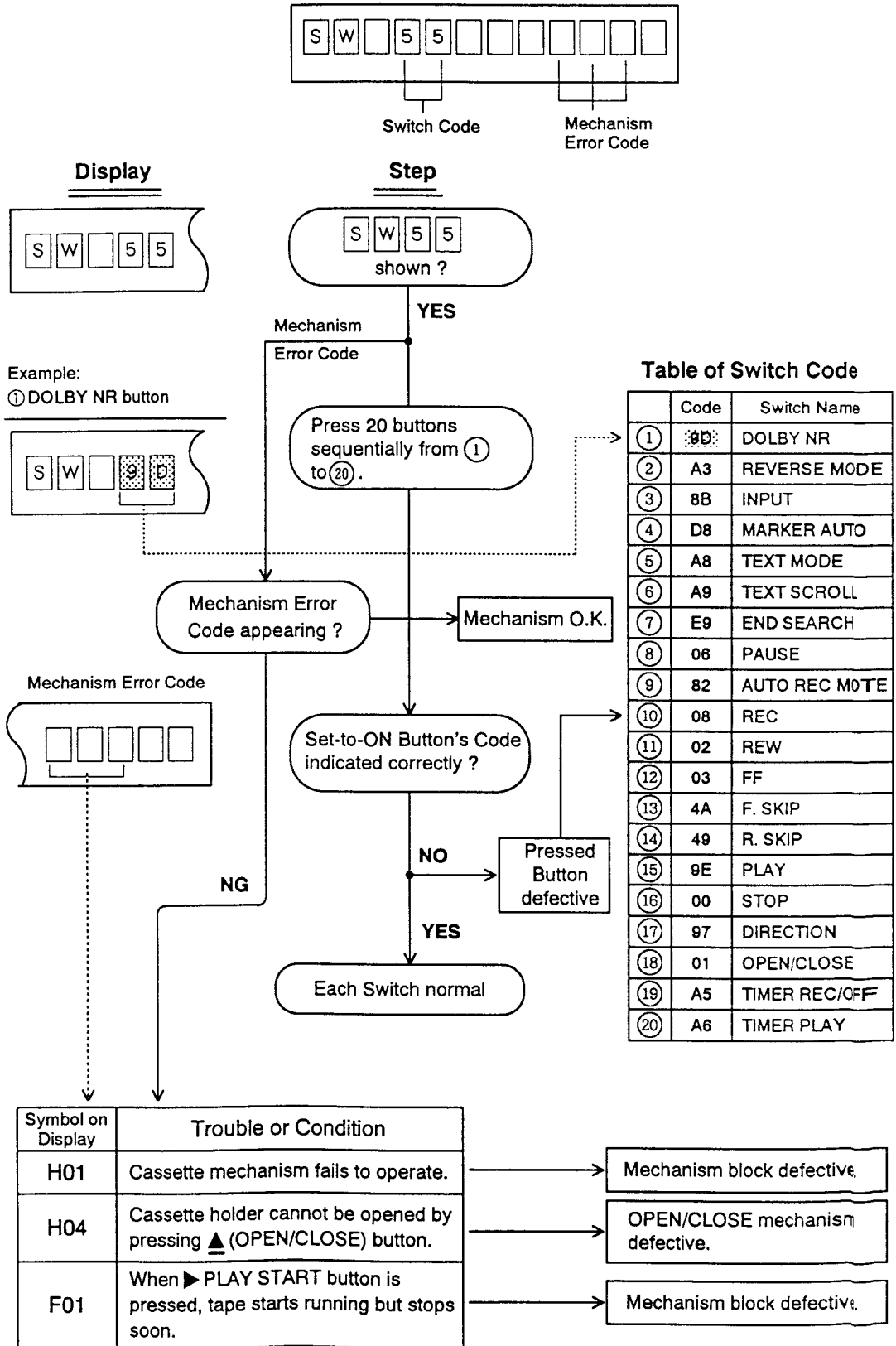
Normal

Service Mode ④ Operation Switches Check

Purpose

Condition of each operation switch (O.K. or N.G.) and condition of mechanism can be confirmed.

Procedure of Judgment

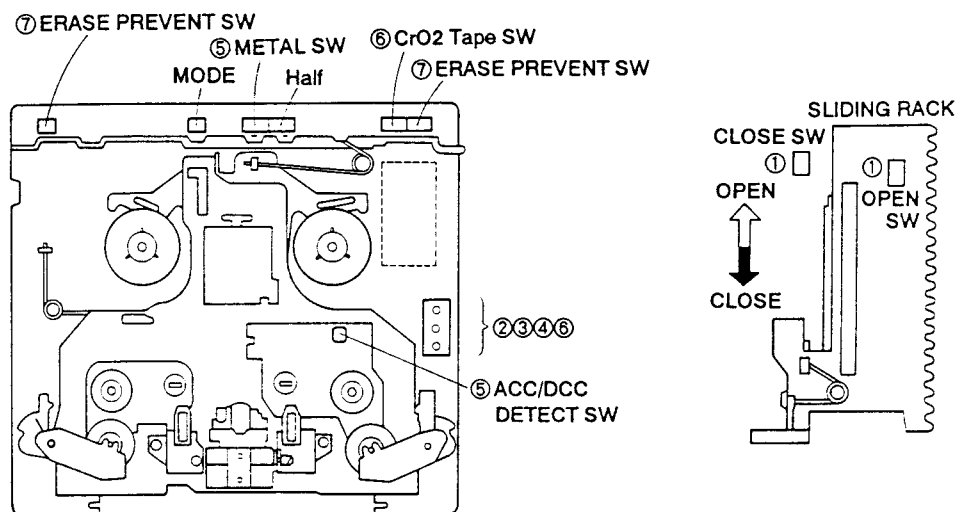


Service Mode ⑤ Mechanism Detection Switch Check

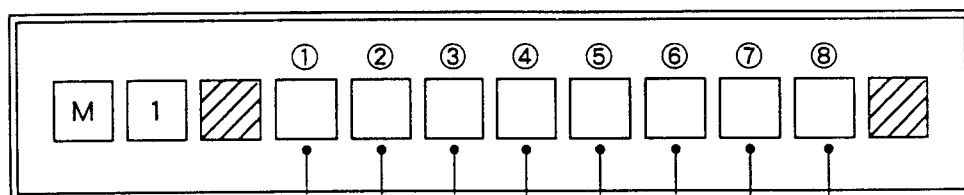
Purpose

Movement of each detection switch of mechanism can be confirmed.

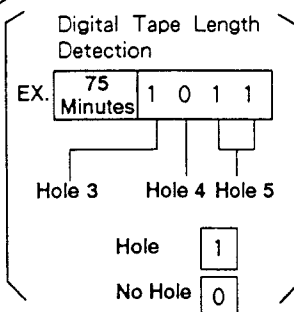
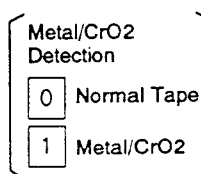
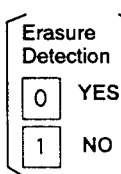
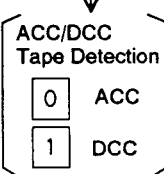
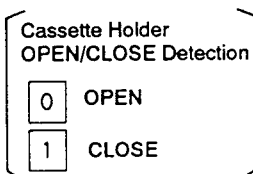
Location of Detection Switches



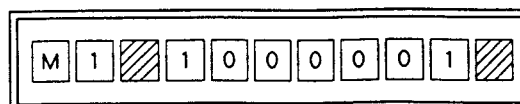
Position



Display



Example: With analog tape (normal type) loaded and cassette holder closed.

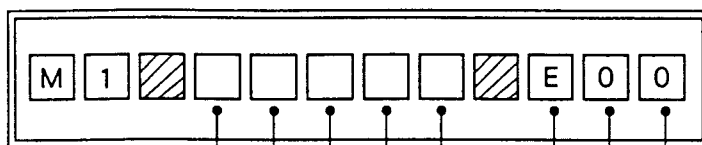


Service Mode ⑥ Mechanism Operation Check

Purpose

Troubles related mechanism operation can be confirmed.

Position



Display

Head Base Plate Detection

0

MOVING

1

STOP Mode

Tape Run Direction

0

SIDE A (RWD)

1

SIDE B (REV)

Tape End Detection

0

OFF

1

ON

Tape Begin Detection

0

OFF

1

ON

Quick Sensor

0

OFF

1

ON

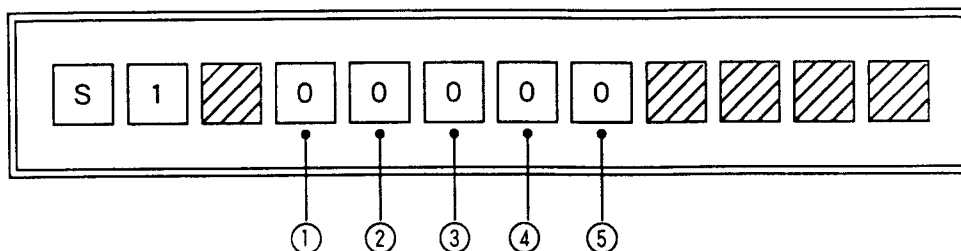
Error Cord	Mechanism Condition	Presumed Cause
E00	Normal	
E01	Mode switch fails in detection.	•S971、 Z971
E02	Mode shift time over	•Head base plate
E03	Initial setting impracticalbe	•Capstan motor •Belt, solenoid, etc.
E04	Capstan motor fails to rotate	•Motor •IC201、 IC209, etc.
E05	Capstan motor speed cannot be locked.	{ •IC201、 IC209 •Q212~214 •Capstan Motor, etc.
E06	Speed cannot be locked during play.	
E07	Tape remains loose. No loose tape tensing action.	•IC201、 IC205 •Reel motor, etc
E08	Supply reel fails to rotate.	{ •Reel gear •Idler gear •Intermediate gear
E09	Takeup reel fails to rotate.	
E0A	Half switch fails in detection.	•S972、 Z971
E0F	Two or more troubles occurring.	

Service Mode ⑦ IC Bus Line Check

Purpose

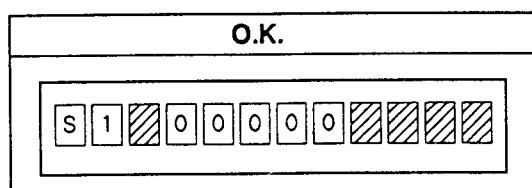
Condition of bus line between IC305 (microcomputer) and each IC can be checked.

Position



※ Independently of whether DCC tape is in or not or of mechanism condition.

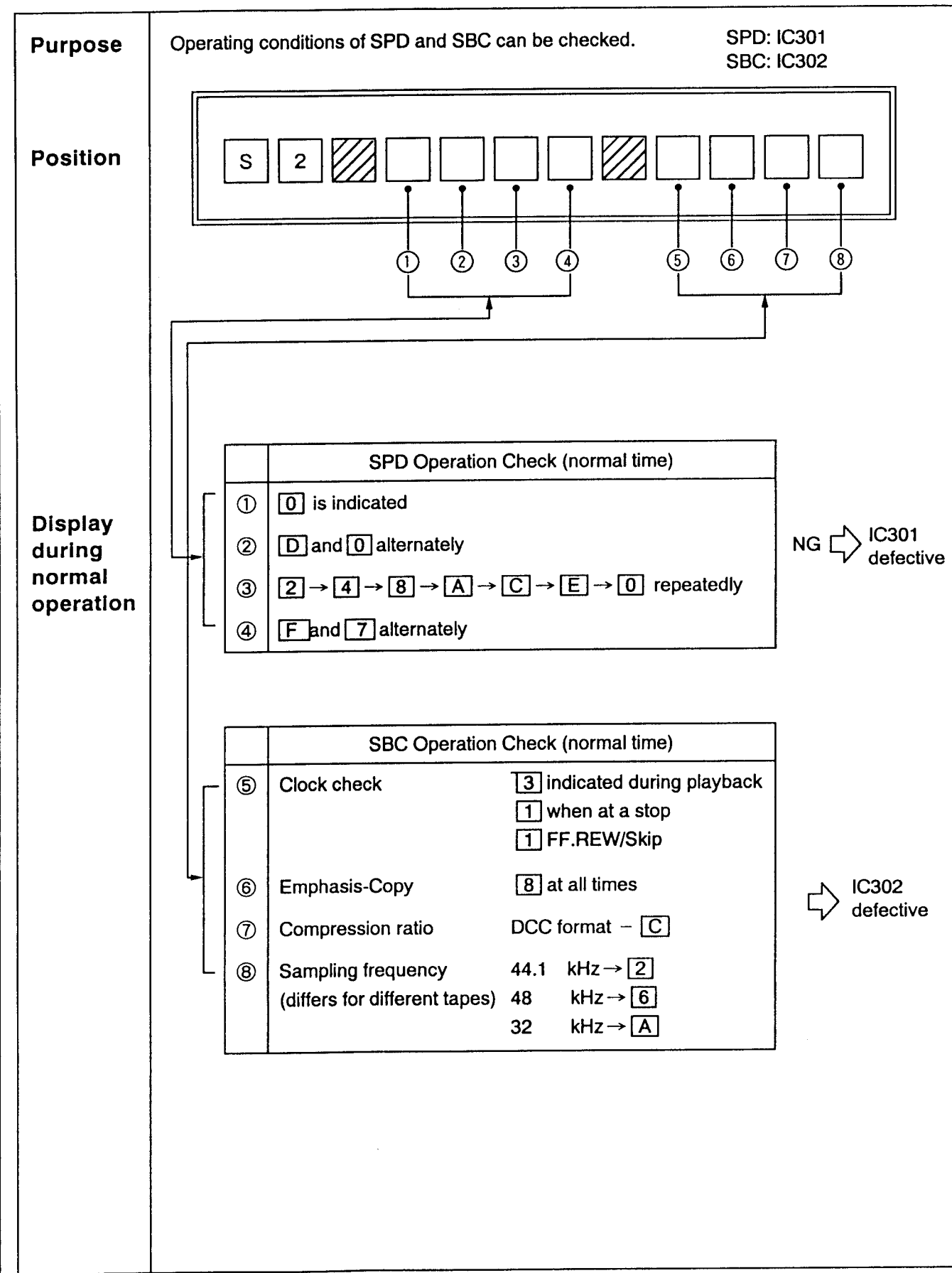
Display during normal operation



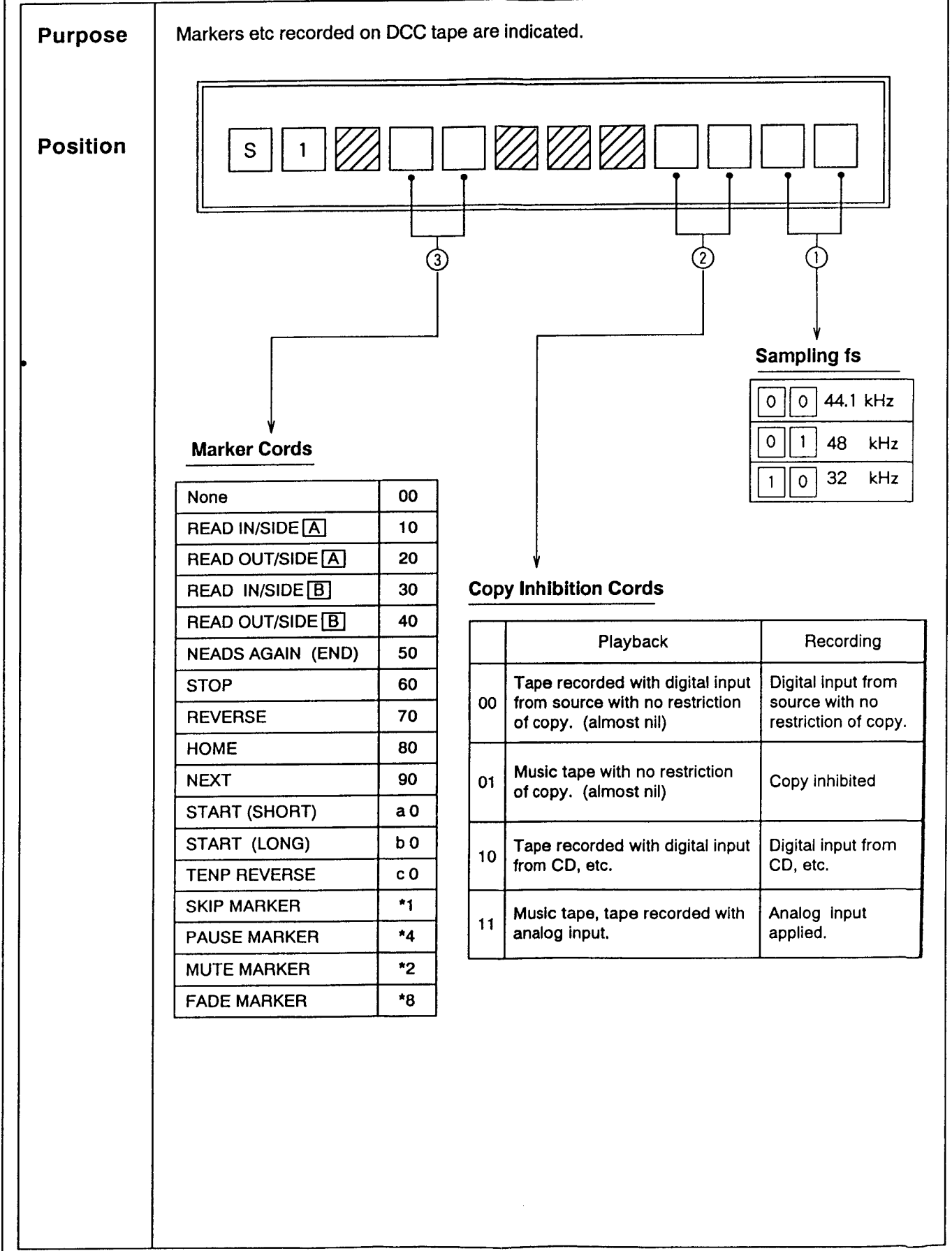
Display upon failure

N.G.		Communication Line	Presumed Cause
①	①	IC201 (Servo) ↔ IC305 Pin ⑧ ——— ⑦⑦ Pin ⑨ ——— ⑦⑧	Each terminal soldered improperly, or each IC
	②	IC301 (SPD) ↔ IC305 Pin ⑦⑤ ——— ③④	
	③	IC302 (SBC) ↔ IC305 Pin ⑤② ——— ④② Pin ⑤⑧ ——— ②⑤ Pin ⑤⑦ ——— ②④ Pin ⑤⑥ ——— ②③	
	④	IC301 (SPD1) ↔ IC305 Pin ⑦① ——— ④② Pin ⑥⑦ ——— ②⑤ Pin ⑥⑧ ——— ②④ Pin ⑥⑨ ——— ②③ Pin ⑦⑦ ——— ②②	
	⑤	IC301 ⑦② IC302 ⑤① IC303 ②⑦ IC304 ③④ ————— IC305 ④① Clock Line	
			IC305 IC301 IC201

Service Mode ⑧ SPD/SBC Operation Check



Service Mode ⑨ DCC Tape Record Check

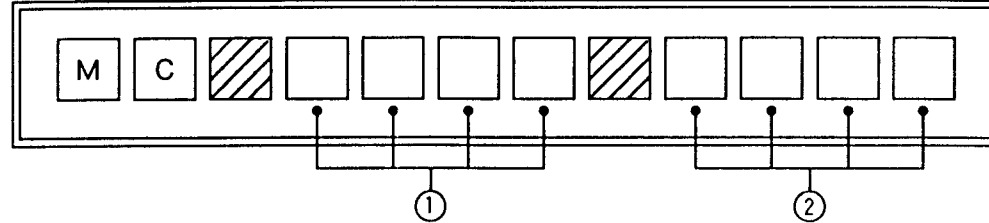


Service Mode ⑩ System Microcomputer Check

Purpose

Funlty condition of control system from system controller (IC305) and Servo Processor (IC201) to Mechanism can be confirmed.

Postion



① System controller (IC305) check

Mechanism Operation	DCC Tape	O.K. Indication	Mechanism Fault Code
OPEN → CLOSE	NO	0110 → 0201 → 0260 OPEN OK CLOSE ACTION MONITORING CLOSE O.K.	0102 OPEN FAULTY
	YES	0110 → 0201 → 0215 → 021A → 0220 (TAPE LOADING) AUX DATA READ IN MECHANISM STOP COMMAND CLOSE O.K.	0202, 0270 CLOSE MECHANISM FAULTY FAULTY
CLOSE → OPEN	NO	0260 → 0101 → 0110 OPEN ACTION MONITORING	0102
	YES	0220 → 0101 → 0110	
STOP → PLAY	YES	0220 → 0315 → 0316 → 0320 (PLAY KEY PRESSING) MECHANISM STOP COMMAND MUTE COMMAND PLAY (MUTE) O.K. (OFF)	0270
STOP → FF	YES	0220 → 0110 (FF KEY PRESSING) FF O.K.	0270
STOP → REW	YES	0220 → 0810 (REW KEY PRESSING) REW OK	0270
STOP → REC	Blank Tape	0220 → 0810 → 0505 → 050B → 510 REC KEY PRESSING (REC O.K.) (PLAY KEY PRESSING) REC START COMMAND START MARKER REC O.K.	0270

② Servo Processor (IC201) Check

Mechanism Operation	DCC Type	O.K. Indication
STOP → FWD/Play (A - Side)	YES	0300 → 1300 → (1311) → 1310 0900 → 1900 → (1911) → 1910 STOP Play Key Pressing Play Command Reception O.K. Play Mode Confirming Play O.K.
STOP → REV/Play (B - Side)	YES	0300 → 5300 → (5311) → 5310 0900 → 5900 → (5911) → 5910 STOP Play Key Pressing Play Command Reception O.K. Play Mode Confirming Play O.K.
STOP → FF	YES	0300 → 9900 → 9A94 → 9A9A → AAAA → 9A94 → 900 0900 → 9900 Accelerating Middle Full Torque Speed Reducing → 300 STOP FF Key Pressed FF Command Reception O.K.
STOP → REW	YES	0300 → A900 → AAA4 → AAAA → AAA4 → 900 0900 → A900 Accelerating Full Torque Speed Reducing → 300 STOP FF Key Pressing FF Command Reception O.K.

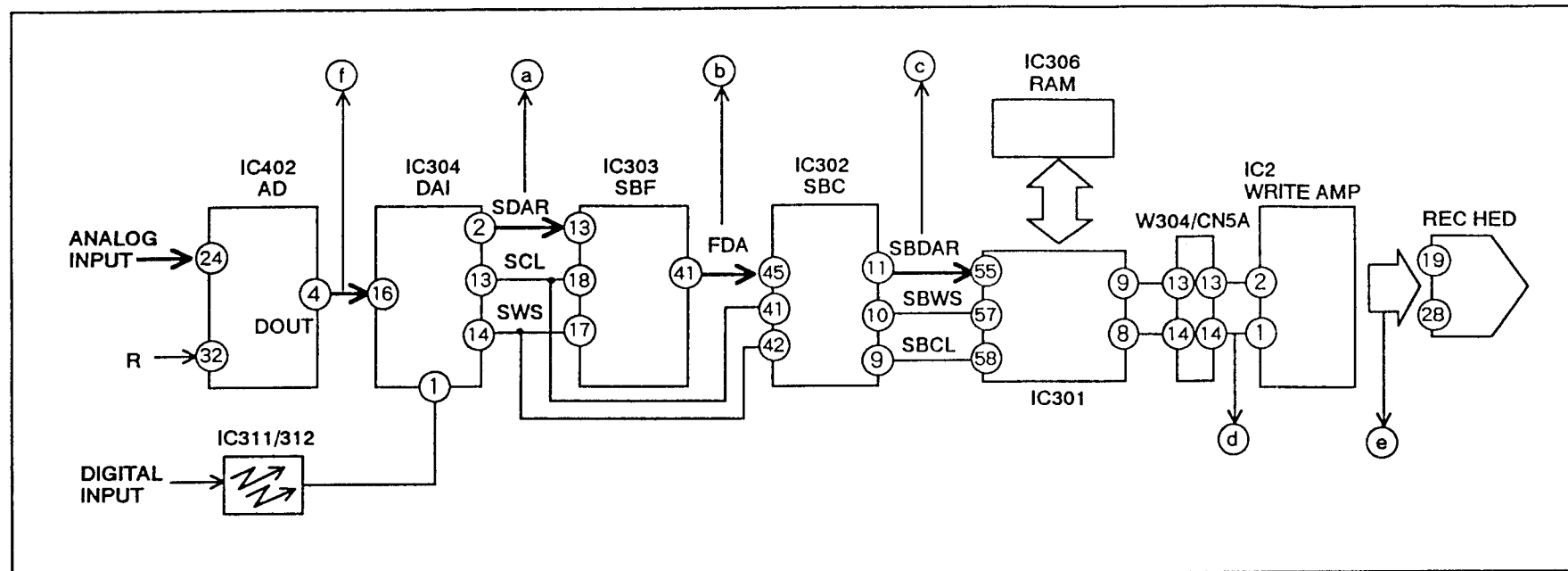
When IC305 or IC201 is defective, indication changes to 0000 or FFFF.

Table of Detective Sections Confirmable in Each Service Mode

Service Mode No.	Check Item	Checkpoints									
		READ AMP IC1	S. PDI IC301	RAM IC306	SBC IC302	SBF IC303	DAI IC304	System Microcomputer IC305	Panel Microcomputer IC701	Servo Processor IC201	Head
1	All Channel Error Rate	○	○	○	○	○	○	○	○	○	○
2	Each Channel Error Rate	○	○	○	○	○	○	○	○	○	○
3	FL Display	○	○	○	○	○	○	○	○	○	○
4	Panel Switch	○	○	○	○	○	○	○	○	○	○
5	Mechanism Switch	○	○	○	○	○	○	○	○	○	○
6	Mechanism Operation Switch	○	○	○	○	○	○	○	○	○	○
7	Bus Line	○	○	○	○	○	○	○	○	○	○
8	SPD/SBC Check	○	○	○	○	○	○	○	○	○	○
10	System Microcomputer check	○	○	○	○	○	○	○	○	○	○
9	DCC Tape Record Check	○	○	○	○	○	○	○	○	○	○

※ Each marker recorded on DCC tape can be detected.

2 DCC Recording System Troubleshooting

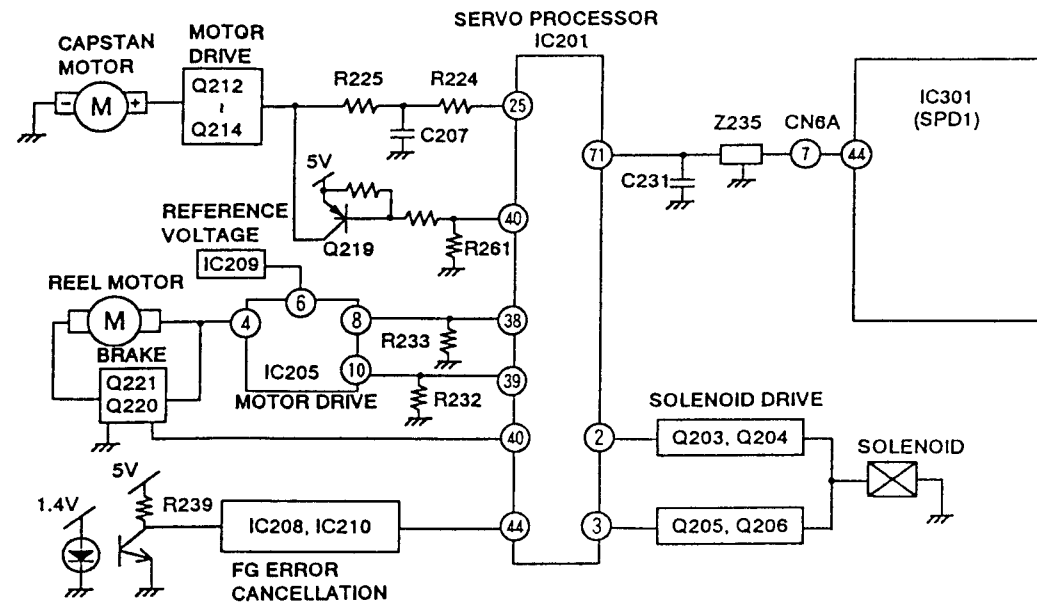


Refer to P.131,132

Trouble	Checking Procedure	Test Point	Presumable Defective Part
•No recording can be made	Load the unit with a blank tape and place it into the REC mode. Input digital signal from DIGITAL Rec-IN. ※ Use a CD player equipped with optical OUT.		
•No recording can be made with analog input	Digital signal can be recorded ? YES NO (a) Waveform appears ? (Main PCB) YES NO (b) Waveform appears ? (Main PCB) YES NO (c) Waveform appears ? (Main PCB) YES NO (d) Waveform appears ? (Main PCB, READ/WRITE PCB) YES NO (e) Waveform appears ? 8READ/WRITE PCB) YES	YES NO (a) NO (b) YES NO (c) YES NO (d) YES NO (e)	IC402, IC404, IC405 IC407, IC408 defective. IC304 defective. IC303 defective. IC302 defective. IC306, IC301 defective. • Optimum recording current not adjusted properly • IC2 defective. Head defective.

Test Point Waveform			
(a)	IC303 Pin ① SCL (CH1) IC303 Pin ② SDAR (CH2) REC WITHOUT MUSIC SIGNAL Y : 0.2V × 10 X : 0.2μs	(d)	IC301 Pin ① WLOCK (CH1) IC301 Pin ② WDATA (CH2) REC WITHOUT MUSIC SIGNAL Y : 0.2V × 10 X : 0.2μs
(b)	IC302 Pin ① SBDAR (CH1) REC WITHOUT MUSIC SIGNAL Y : 0.2V × 10 X : 0.5μs	(e)	IC2 Pin ①~③ REC WITHOUT MUSIC SIGNAL Y : 2mV × 10 X : 0.1μs
(c)	IC302 Pin ③ SBWS (CH1) IC302 Pin ④ SBDAR (CH2) REC WITHOUT MUSIC SIGNAL Y : 0.2V × 10 X : 20μs	(f)	IC402 Pin ① WCK (CH1) IC402 Pin ② DOUT (CH2) REC WITHOUT MUSIC SIGNAL Y : 0.2V × 10 X : 5μs

3 Servo System Troubleshooting



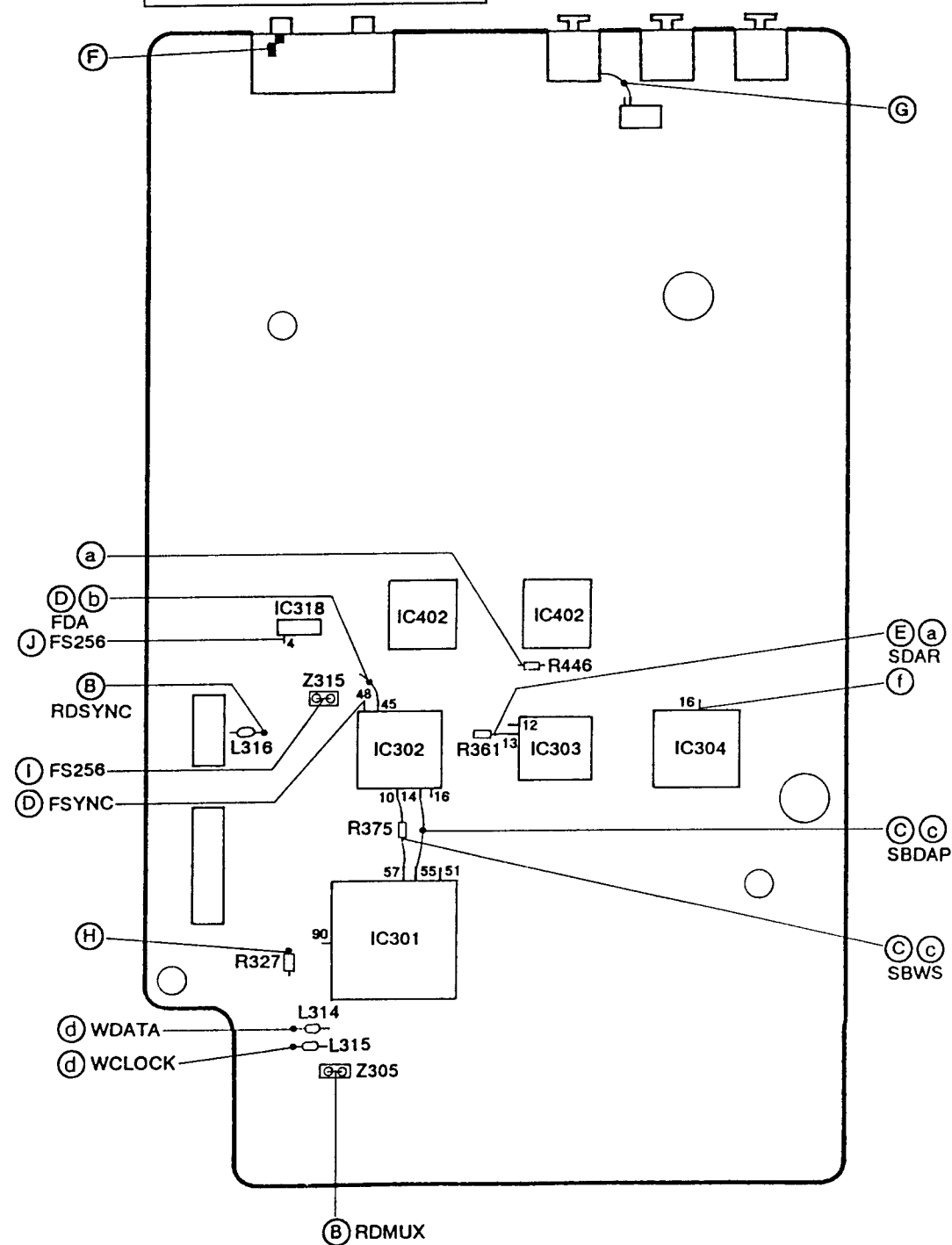
Refer to P. 131, 132

Trouble	Checking Procedure	Test Point	Presumable Defective Part
•No DCC sound is heard •Sound skips	Check while in Service Mode No. 6.		
	Play as with DCC		
	Error code display by E05 ?	NO	Other defect; Mechanism fails to operate. Refer to Check Procedure.
	YES (Some a with E06)		
	Waveform appears at IC301 pin ④? (READ/WRITE PCB)	NO	IC301 defective.
	YES	①	
	2.5V applied at IC201 pin ⑦? (READ/WRITE PCB)	NO	R327, Z236 C231 defective.
	YES Make sure voltage is varying.	②	
	Waveform appears at IC201 pin ⑤? (READ/WRITE PCB)	NO	IC210 defective.
	YES Make sure it is varying.	③	
	5V applied at capstan motor ⊕ terminal? (Motor PCB)	NO	Q214 - Q212 defective.
	YES	④	
	30 ohms across capstan motor ⊕ - ⊖ terminal? (Motor PCB)	NO	Motor defective.
	YES	④	
	Turn the capstan motor by hand: Caught by nothing?	YES	Motor defective.
	NO		Belt, Flywheel, Pressure Roller
	Waveform appears at IC201 pin ④? (READ/WRITE PCB)	YES	FG Circuit O.K.
	(Appearing 12 times by 1 rotation of motor)	⑤	PH291, IC208, IC210 defective.

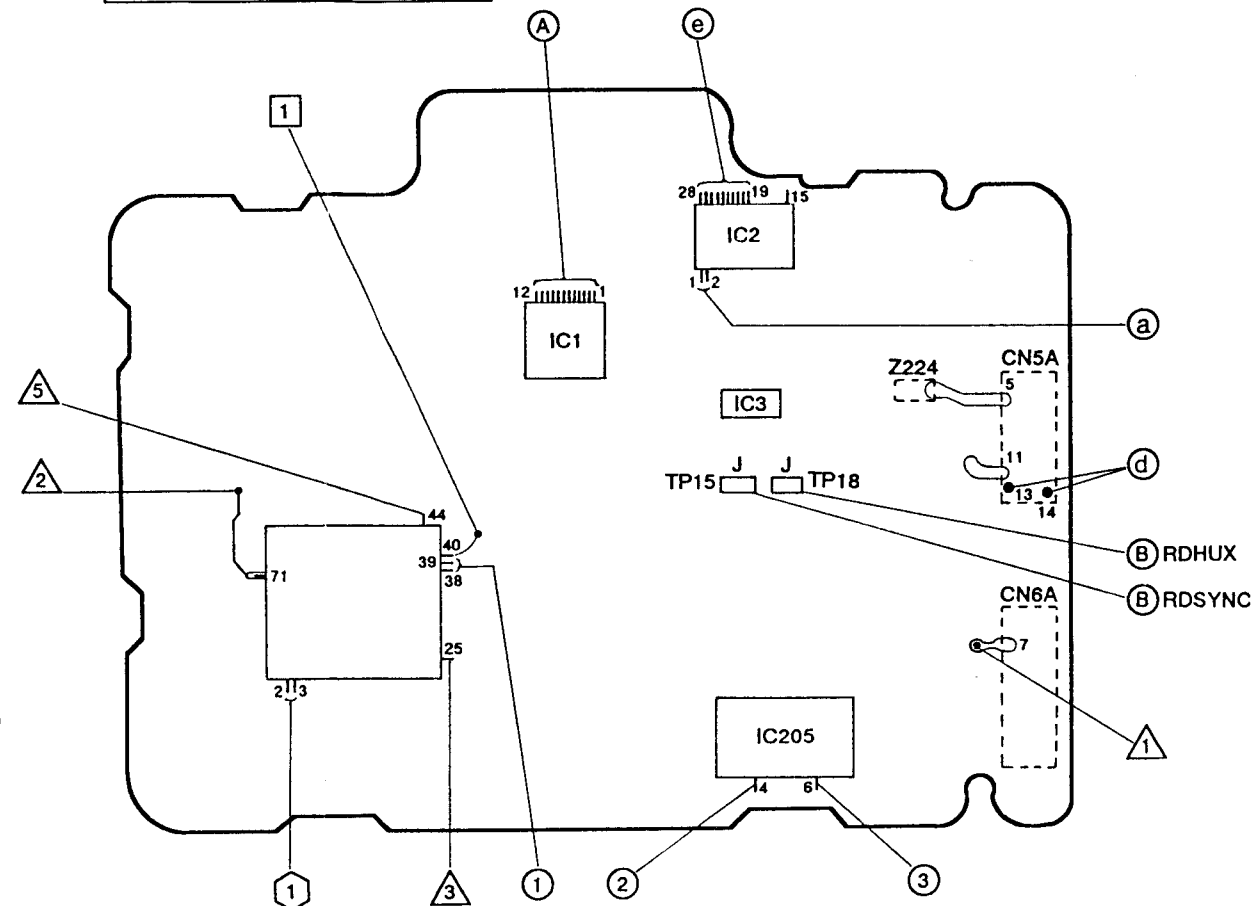
Trouble	Checking Procedure	Test Point	Presumable Defective Part
Capstan fails to rotate	Check while in Service Mode No. 6.		
	Error code displayed by E04 ?	NO	Other defect
	YES		
	Voltage at IC201 Pin ④ becomes 0V?	NO	① IC201 defective.
	(Check while pressing the PLAY key)		
	Voltage at capstan motor terminal becomes 5V?	NO	④ Q214-Q212 Q219 defective.
	YES		Capstan Motor
Plunger fails to be actuated	Mechanical sound is heard when a DCC tape is set?	YES	Plunger is normal.
	NO (Closed mode)		
	Pulse at IC201 Pins ② and ③?	NO	① IC201 defective.
	YES (Press the PLAY key and check)		
	Pulse at plunger ⊕ terminal?	65ms 5V	② Q203-Q206 defective.
	YES	65ms 5V	②
	Resistance across plunger ⊕ - ⊖ terminals becomes 30 Ω	NO	② Plunger defective.
Reel motor fails to rotate (Failure in OPEN/CLOSE action, too)	Press the OPEN/CLOSE key.		
	Voltage at IC201 Pins ③⑨ and ③⑧ becomes as shown in the table below?	NO	① IC201 defective.
	YES		
	3.5V - 4V at IC205 Pin ⑥?	NO	② IC209 defective.
	YES		
	Voltage at IC205 Pin ④ as follow??	NO	③ IC205 defective.
	Open → Close 7V Close → Open 4V		
	Voltage across both ends of reel motor terminal as follow?	NO	④ Q221, Q220 defective.
	Open → Close 7V Close → Open 4V		
	30 Ω across both ends of reel motor terminal?	NO	④ Motor defective.
	Turn the reel motor by hand: Caught by nothing?	YES	
			Loading Mechanism, Cassette Mechanism defective.

4 Troubleshooting Check Points

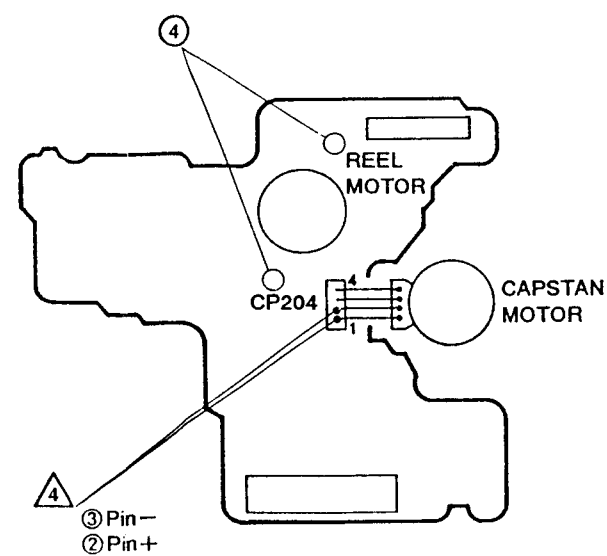
MAIN PCB



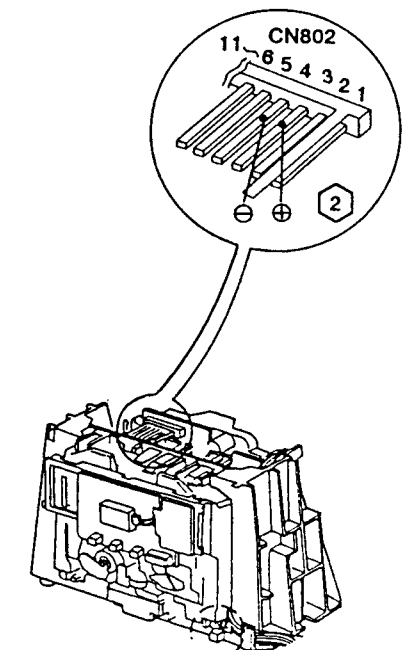
READ/WRITE PCB



MOTOR PCB



MECHANISM CONNECTOR

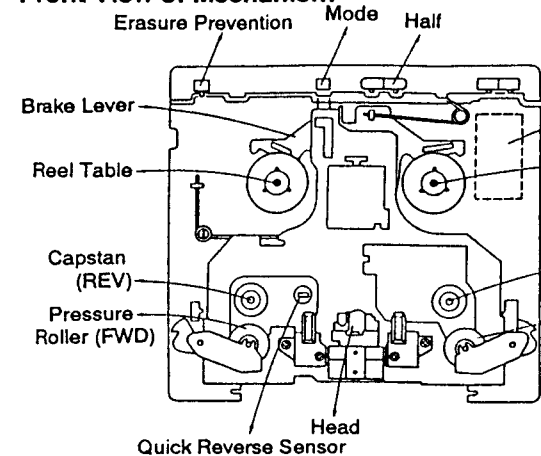


Test Point

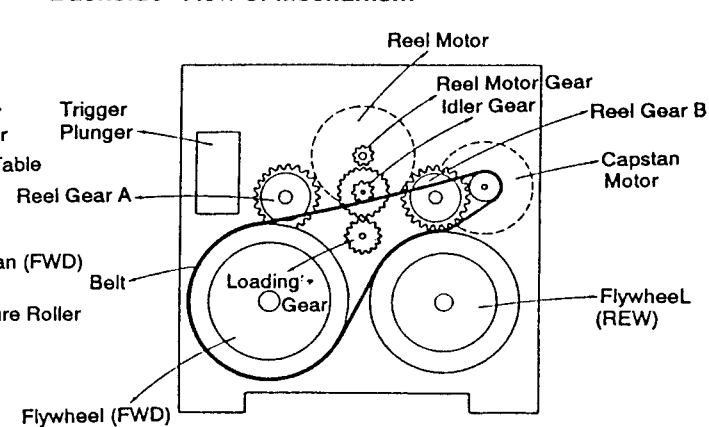
- (A) ~ (J) DCC Playback System
- (a) ~ (f) DCC Recording System
- (1) ~ (5) Servo System (Sound Skip)
- (1) Servo System (Capstan Motor)
- (1) ~ (2) Servo System (Plunger)
- (1) ~ (4) Servo System (Reel Motor)

5 Mechanism Block Troubleshooting

Front View of Mechanism



Backside View of Mechanism



Preparation for Check

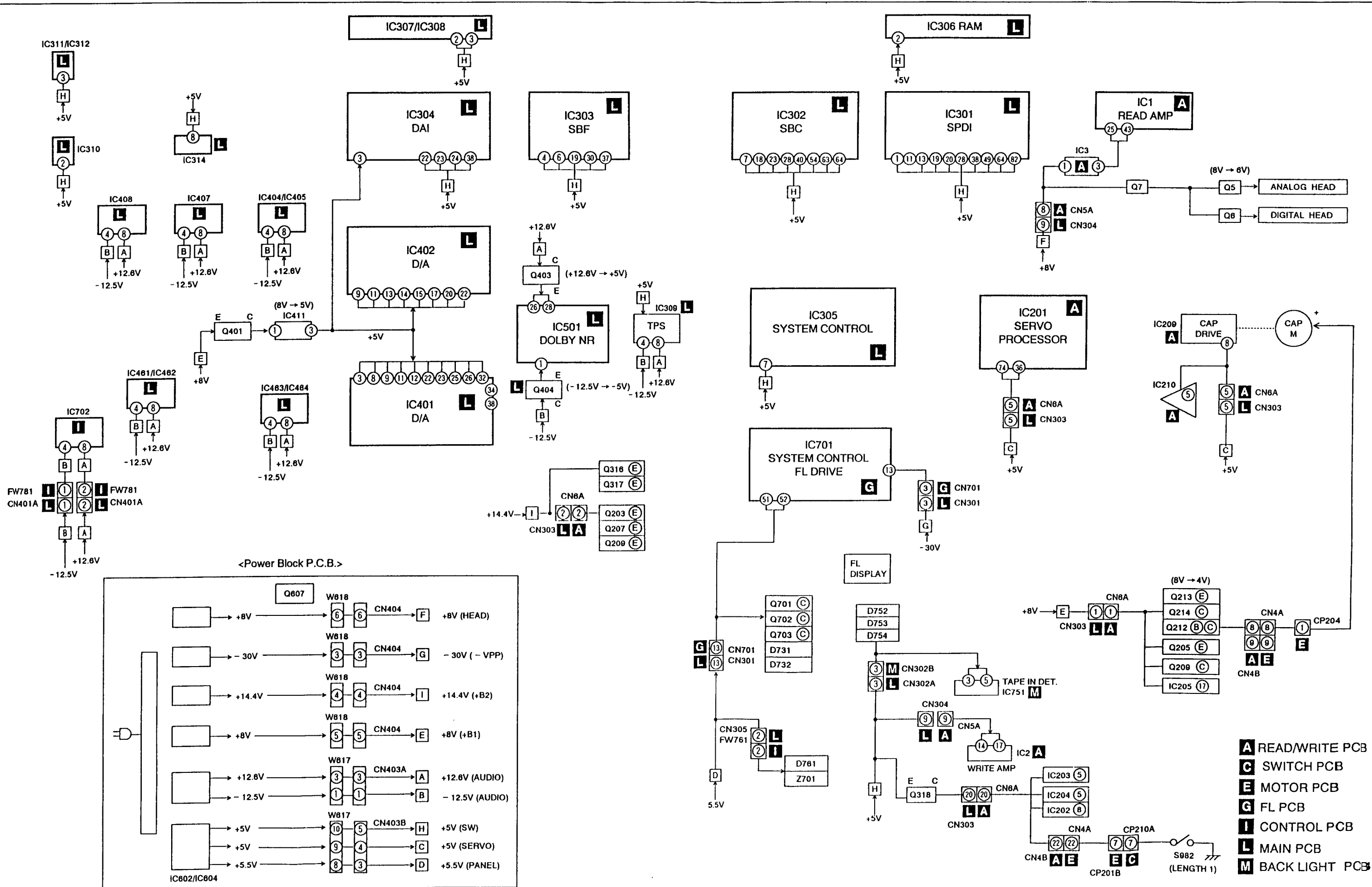
Removal of mechanism PCB and cassette holder, and separation of mechanism from loading base.

Trouble	Checking Procedure	Presumable Defective Part
Open/Close failure	Move drive rack up and down by hand. → Make sure drive rack, friction gear, intermediate gear, and loading gear move smoothly. O.K. → Little Motor Gear Idler Gear N.G. → Drive Rack Friction Gear Intermediate Gear Loading Gear	
Head base plate fails to ascend. Pressure roller fails to ascend.	Raise trigger lever by hand. → Main gear moves a little in direction ③? → Flywheel (FWD) moves a little in direction ④? O.K. → Main Gear Flywheel Gear N.G. → Trigger Lever Main Gear Turn flywheel in direction ④ by hand. → Head base plate ascends? → Capstan and pressure roller are brought into close contact? O.K. → FWD/REV Rod pressure Roller Spring N.G. → Main Gear Head Base Plate Head Spring	

Mechanism Block

Trouble	Checking Procedure	Presumable Defective Part
Takeup reel fails to rotate	Push up head base plate by hand. → Press idler gear against reel table gear ④ by hand. → Turn idler gear in direction by hand and make sure reel table gear ④ rotates. NO → Reel Table Gear Idler Gear YES → Reel Motor *Release shaft ⑤ of idler gear. *Release brake lever. < STOP Time > Front View of Mechanism	

6 +B/- B Line Flow Chart



7 PCB Connection

